

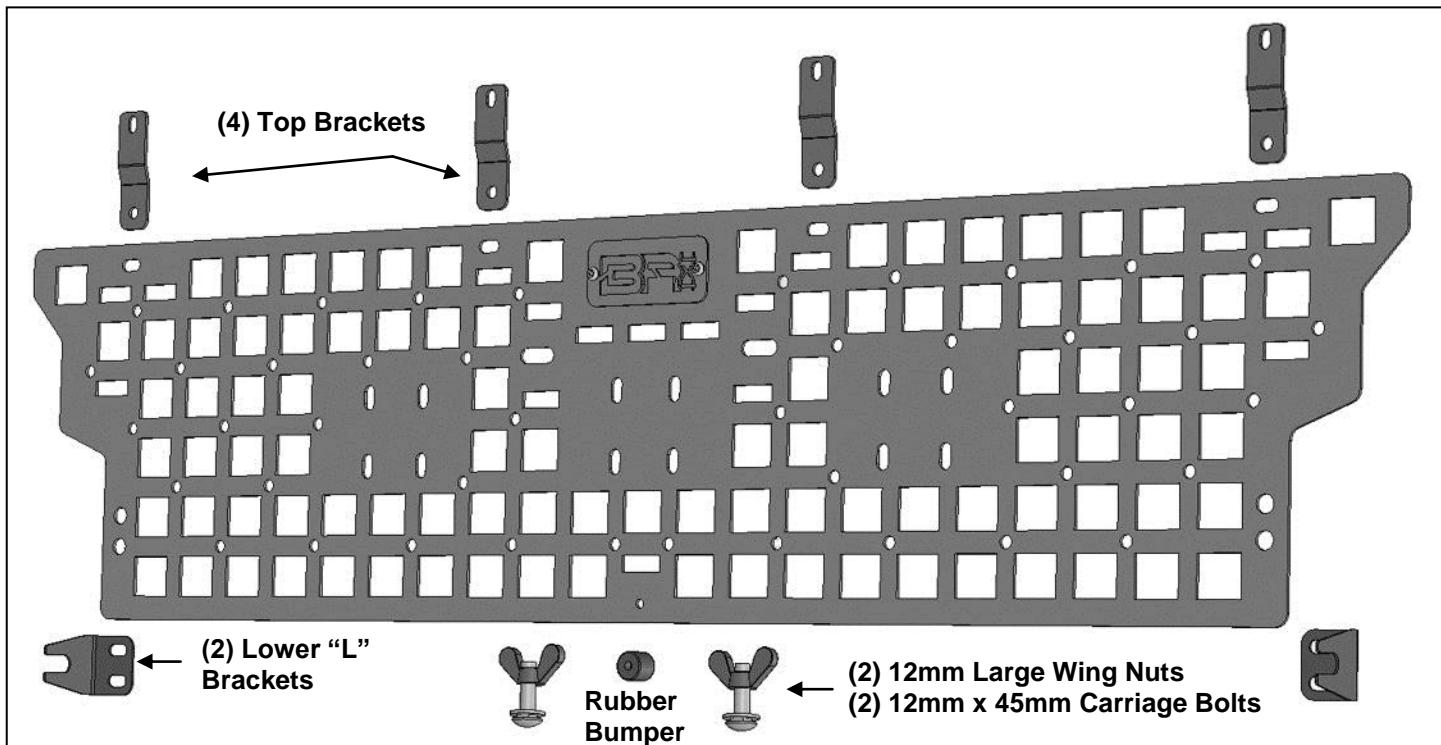


INSTALLATION INSTRUCTIONS

2019-2023 JEEP GLADIATOR JT FRONT BED MOLLE SYSTEM PART #JT-7126

PARTS LIST:

1	Front MOLLE Panel	8	8mm Lock Washers
4	Upper Mounting Brackets	4	8-1.25mm Flange Nuts
2	Lower "L" Mounting Brackets	1	6-1.00 x 30mm Socket Head Bolt
1	Lower Rubber Bumper	4	6-1.00 x 25mm Button Head Bolts
2	14mm x 28mm x 2.5mm Flat Washers	4	6mm x 18mm x 1.6mm STD Flat Washers
2	12mm Large Wing Nuts	2	6mm x 12mm x 1.6mm Small Flat Washers
2	12-1.75mm x 45mm Carriage Bolts	4	6mm Lock Washers
1	10mm x 27mm x 3mm Flat Washer	1	6-1.00mm Nylon Lock Nut
1	10mm x 24mm x 2.2mm Flat Washer	1	5mm Wrench
8	8-1.25mm x 20mm Button Head Bolts	1	4mm Wrench
8	8mm x 24mm x 2mm Flat Washers		



PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.

1. Locate the (4) front mounting holes in the top of the bed, **(Figure 1)**. **NOTE:** Use a 6mm x 1.0mm tap, (not included), to clean the threaded holes if covered by spray in bed liner or undercoating/paint. Models with utility track, temporarily remove the front track from the top of the bed.
2. Select (1) Top Bracket. Attach the Top Bracket to the driver/left side top mounting hole with the included (1) 6mm x 25mm Button Head Bolt, (1) 6mm Lock Washer and (1) 6mm x 18mm Large Flat Washer, **(Figure 2)**. Do not fully tighten hardware at this time. Repeat this **Step** to install the remaining (3) Top Brackets, **(Figure 3)**. **NOTE:** Models with utility track, reinstall the track over the Top Brackets.



INSTALLATION INSTRUCTIONS

3. Carefully unwrap the Panel. Attach the included Rubber Bumper to the back of the bottom center mounting hole in the Panel with the included (1) 6mm x 30mm Socket Head Bolt, (2) 6mm x 12mm Small Flat Washers (1) 10mm x 24mm STD Flat Washer, (1) 10mm x 27mm Thick Flat Washer and (1) 6mm Nylon Lock Nut, **(Figure 4)**. **NOTE:** Insert the 10mm Flat Washers between the Rubber Bumper and the back of the Panel to act as a spacer to push the Bumper up against the front of the bed, **(Figures 4 & 5)**. Some adjustment may be required, **(see Step 8)**.
4. Determine layout for desired accessory mounts (accessories not included). **NOTE:** Mounts or brackets typically must be installed before attaching Panel to vehicle.

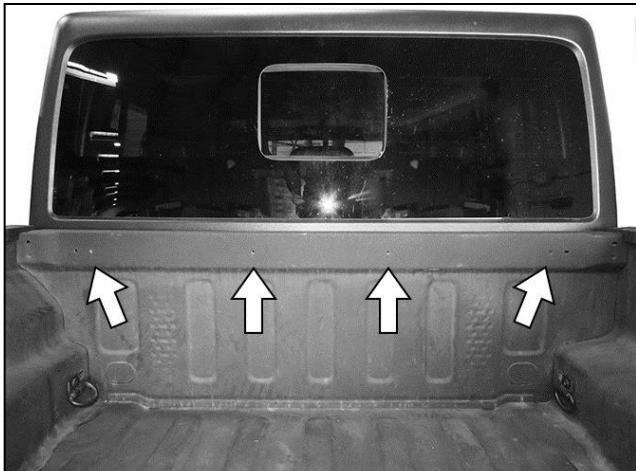
Beam style recovery jack, (jack not included):

- a. Insert (1) 12mm x 45mm Carriage Bolt through the back of the panel and out through the oval hole, **(Figure 6)**. Slide (1) 14mm Flat Washer over Carriage Bolt. Thread(1) 12mm Large Wing Nut onto the Carriage Bolt. Repeat to install remaining Carriage Bolt, Flat Washer and Wing Nut.
- b. Use the Flat Washers and Wing Nuts to attach jack to Carriage Bolts, **(Figure 7)**.

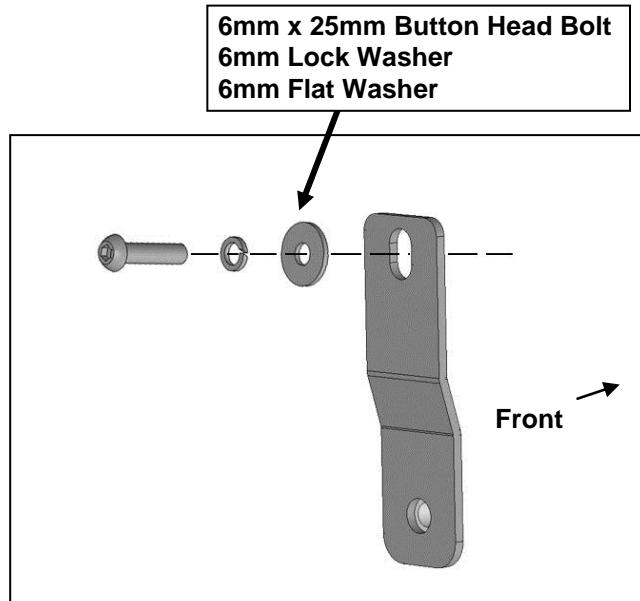
Overland style fluid and storage containers, (not included):

- a. Follow instructions included with container bracket kit to attach (1) or (2) brackets to predrilled mounting plates on Front Panel, **(Figure 8)**.
5. Slide the Front Panel into position. Attach the top of the panel to the Top Brackets with (4) 8mm x 20mm Button Head Bolts, (4) 8mm Lock Washers and (4) 8mm Flat Washers, **(Figure 9 & 10)**. Do not fully tighten hardware at this time.
6. Remove the factory tie downs from the front of the bedside, **(Figure 11)**. Select (1) "L" Bracket. Attach the Bracket to the (2) lower mounting holes in the passenger/right side of the panel with (2) 8mm x 20mm Button Head Bolts, (2) 8mm Lock Washers, (2) 8mm Flat Washers and (2) 8mm Flange Nuts, **(Figure 12)**. Tighten Bracket hardware. Repeat this Step to attach the driver/left "L" Bracket.
7. Reinstall the front bed tie downs over the "L" Brackets, **(Figure 13)**.
8. Align and adjust the Front Panel as necessary and fully tighten all hardware, **(Figure 14)**. If necessary, remove one or both 10mm Spacer Washers on the Rubber Bumper to make sure the Panel stays flat and level against the bed, **(Figures 4 & 5)**.
9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Panel.



(Fig 1) Locate the (4) threaded holes along the top/front of the bed. Use a 6mm x 1.0mm tap (not included) to clean paint or bed liner material from threads

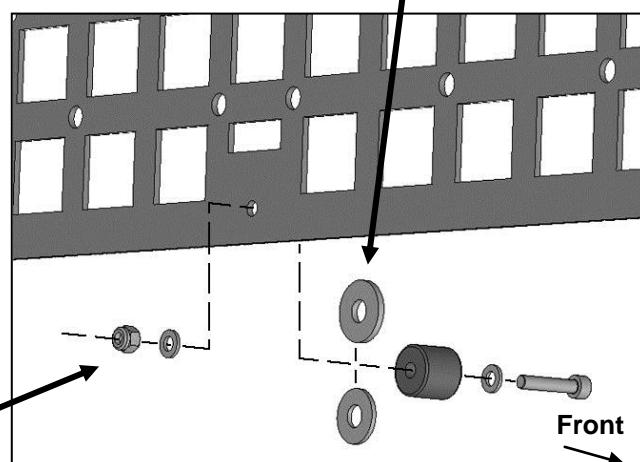


(Fig 2) Attach Top Bracket to threaded holes in bed. Models with factory utility track, insert and install Top Brackets between track and bed



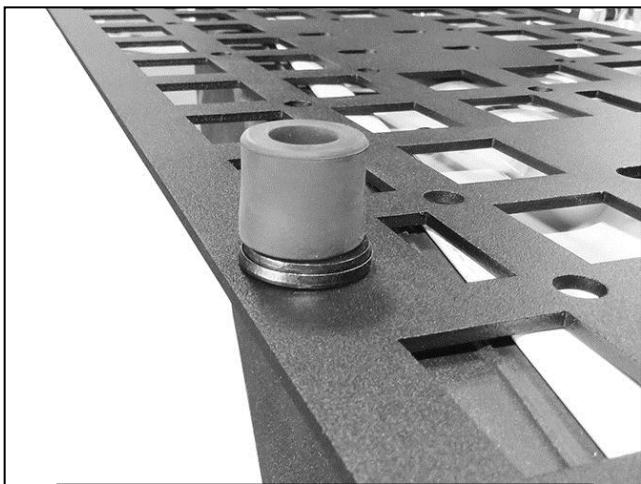
(Fig 3) Top Brackets attached to front of bed

Use either or both
10mm x 27mm Thick Flat Washer
10mm x 24mm Thin Flat Washer



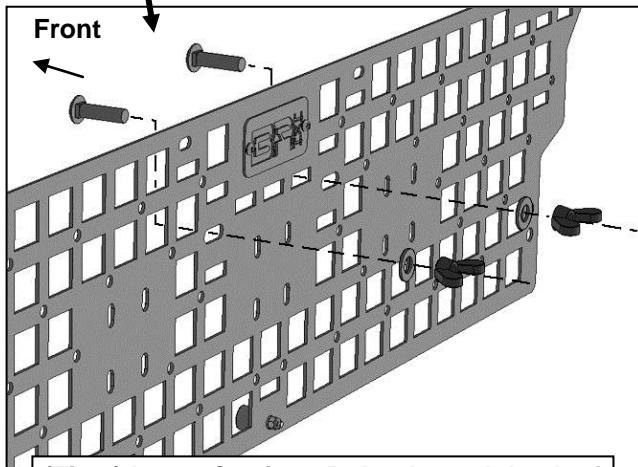
(Fig 4) Attach Rubber Bumper to front facing side of the Panel, between the Panel and the front of the bed. Use the 10mm Flat Washers to adjust the Bumper to touch the front of the bed.

6mm x 30mm Socket Head Bolt
(2) 6mm x 12mm Small Flat Washers
6mm Nylon Lock Nuts

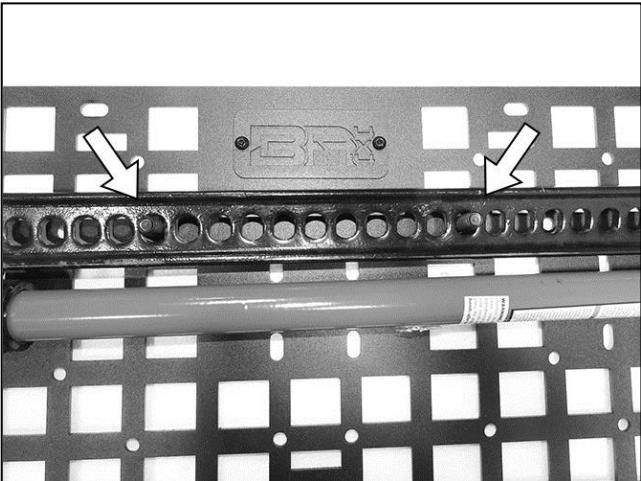


(Fig 5) Rubber Bumper attached to back of Panel with added Spacer Washers

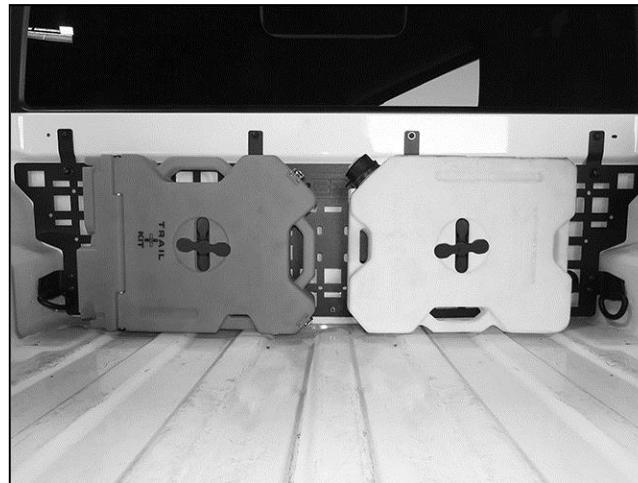
(2) 12mm x 45mm Carriage Bolts
(2) 14mm Flat Washers
(2) 12mm Large Wing Nuts



(Fig 6) Insert Carriage Bolts through back of Panel to attach beam style recovery jack

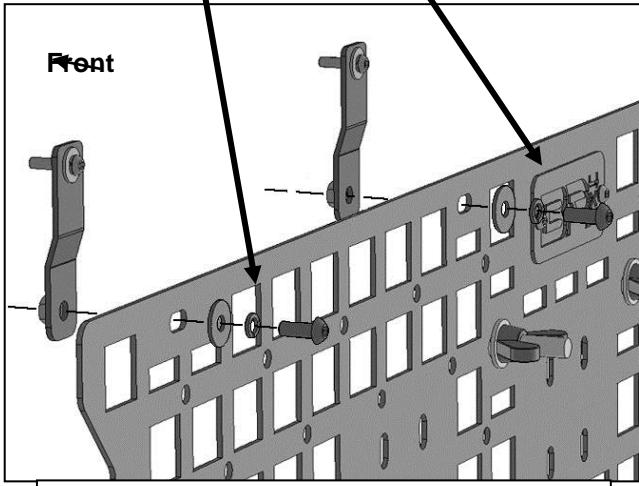


(Fig 7) Example of beam style recovery jack attachment to Carriage Bolts in Panel (arrows)

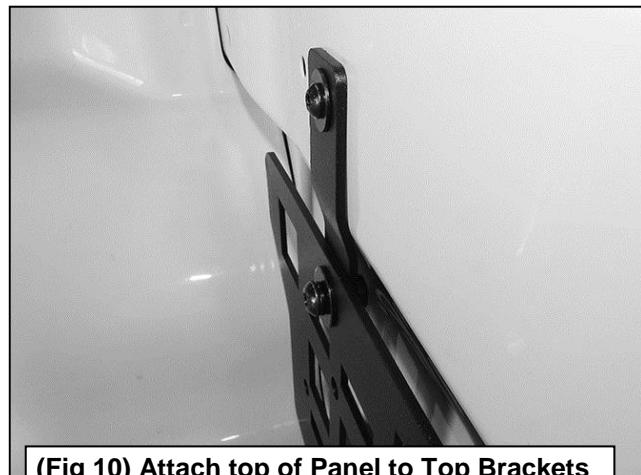


(Fig 8) Example of container installation. Panel features (3) predrilled mounting locations. Attach all desired accessory brackets (not included) to Panel before attaching Panel to Mounting Brackets

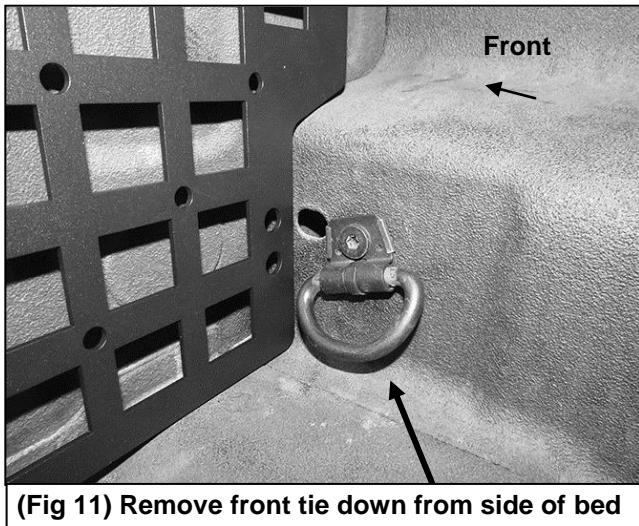
8mm x 20mm Button Head Bolt
 8mm Lock Washer
 8mm Flat Washer



(Fig 9) Attach top of Panel to Top Brackets

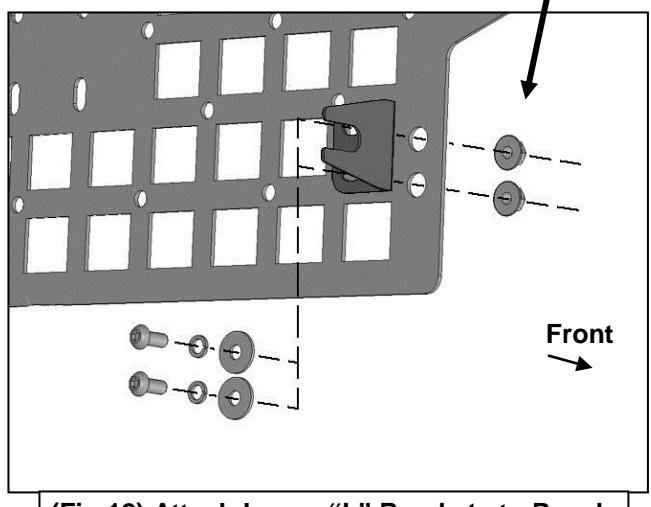


(Fig 10) Attach top of Panel to Top Brackets



(Fig 11) Remove front tie down from side of bed

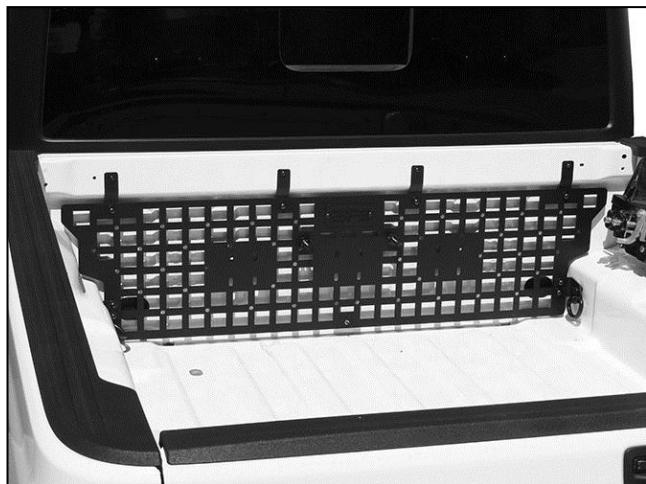
(2) 8mm x 20mm Button Head Bolts
 (2) 8mm Lock Washers
 (2) 8mm Flat Washers
 (2) 8mm Flange Nuts



(Fig 12) Attach Lower "L" Brackets to Panel



(Fig 13) Reinstall the factory cargo tie down loop over the Lower "L" Bracket



(Fig 14) Complete installation of Panel only