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# TRAIL FORCE HD STUBBY FRONT BUMPER

(1997-2006 WRANGLER TJ)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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- (1) Front Bumper
- (6) 1/2-13 x 1.25" Bolts
- (6) Flat Washers

### TOOLS REQUIRED

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- 10mm, 19mm Sockets
- Ratchet
- Cutting Tool (Optional)

SKU # J252452



## STEP 1

Remove (6) bolts from the front bumper assembly. Then, lift the bumper from the vehicle frame and set aside.



## STEP 2

Test fit the new bumper to the vehicle frame to confirm clearance from the bumper to the sway bar cover.

If necessary, remove (4) 10mm bolts from the sides of the sway bar cover. Trim the sway bar cover if necessary using a cutting tool.



## STEP 3

Fit the new bumper to the vehicle frame, and secure into place using the (6) 1/2-13 x 1.25" bolts and (6) flat washers. Tighten the bumper evenly until fully secure.



## STEP 4

Install the (2) 3/4" D-Rings to the bumper mounting points.

Installation is now complete.