

# Instructions

## Control Arm Bushings

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

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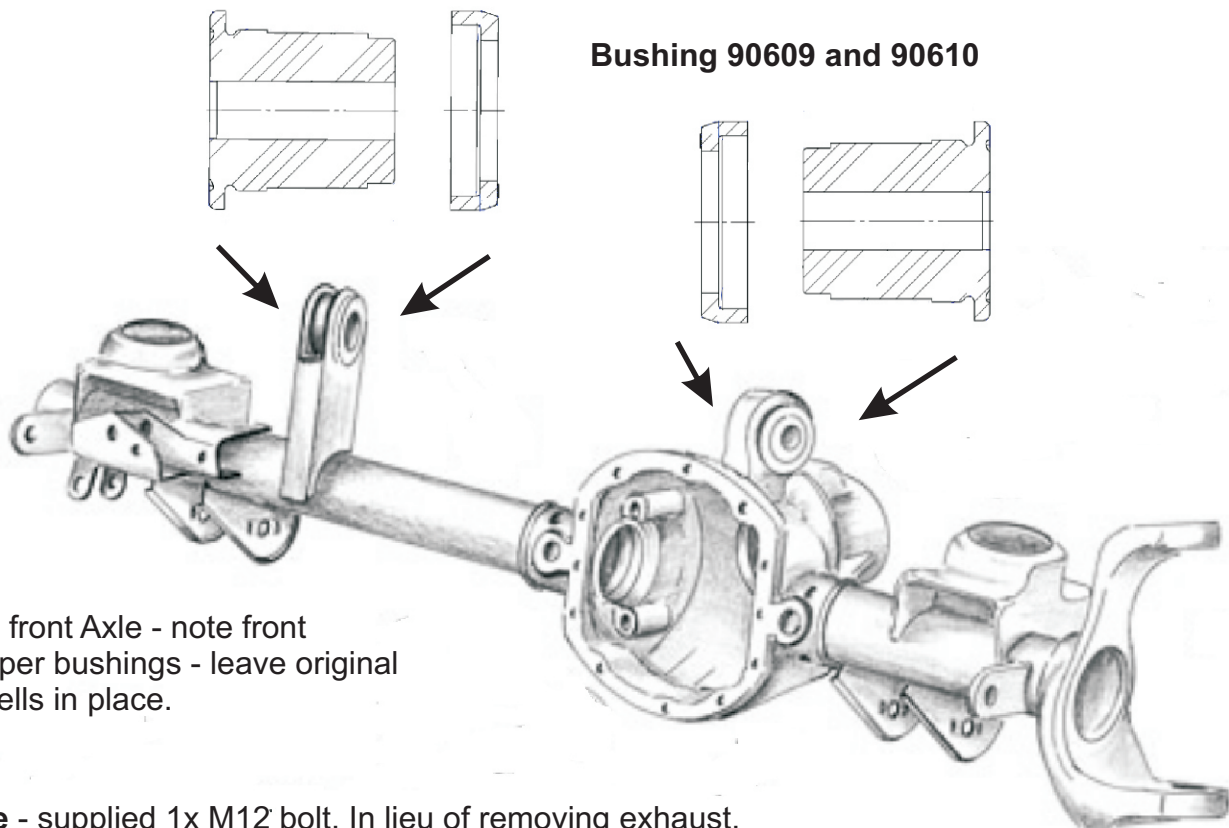
**Caution - do not remove upper front bushing outer steel shells.**

- Raise vehicle evenly and safely support. *Never rely on a Jack only.*
- Proceed to remove 1 trailing arm at a time. This will make re-assembly easier.
- Use a drill or heat to remove rubber only from front upper bushings. Push supplied bushing 90609 into original steel outer shell. Then pop bushing 90610 over end - refer image below.
- Grease bushing ID and face with supplied grease only. Push in supplied 51mm steel tubes.

**Application** - Jeep Wrangler JK  
- 2007-2017

*(Refer current catalogue for complete listing)*

**Contents** - 1x M12 x 90mm bolt  
- 1x M12 nut  
- 2x washers  
- 2x bushing 90609  
- 2x bushing 90610  
- 4x bushing 91342  
- 2x steel tubes 49.5mm  
- 2x steel tubes 51mm  
- 8x bushing 91341  
- 4x steel tubes 67mm  
- Grease



JK front Axle - note front upper bushings - leave original shells in place.

**Note** - supplied 1x M12 bolt. In lieu of removing exhaust, cut factory bolt head off and use supplied M12 bolt (push in opposite side).

**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

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- Push in supplied bushing **91342** into rear Upper Eyes.
- Grease bushing ID and face with supplied grease only.
- Push in supplied tubes 49.5mm long.



- Push in supplied bushing 91341 into both lower Eyes.
- Push in supplied steel tubes 67mm long.

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