

Instructions

Front Control Arm Bushings

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

Note - these bushings are designed to suit original Toyota control arms and bushings.

IMPORTANT - do not remove original steel outer shells in arm - only the rubber.

- Raise vehicle evenly and safely support.

Never rely on a Jack only

- Proceed to remove wheels and upper control arms.

Remove rubber material (heat may be required). clean steel outer shell. Then push in supplied bushing 91395. Grease bushing side face and internal diameter with supplied grease only.

Use supplied steel tubes and flat washers for the upper arm.

- Next - remove lower arms. Again, only remove rubber material - not the steel outer shell.

NOTE - re-use OE outer washers from lower arm - these can be grinded off.

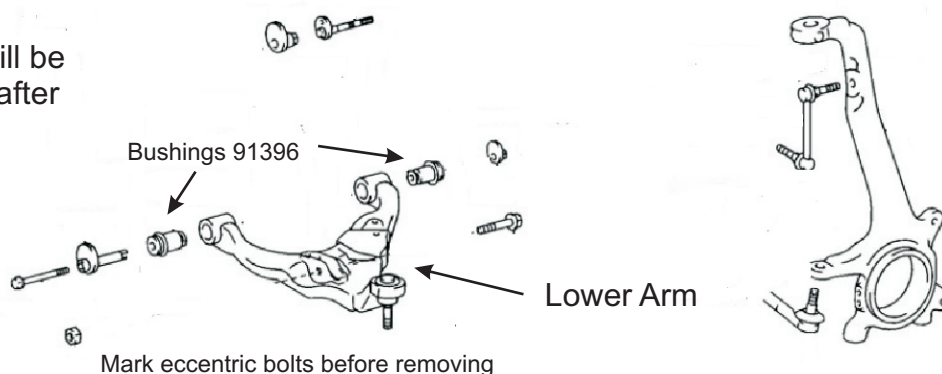
- Clean steel outer shell and push in supplied bushing 91396. Grease bushing internal diameter and side face with supplied grease.

NOTE - re-use OE inner steel tubes for lower arm.

- Re-fit arms to vehicle.

- A wheel alignment will be required immediately after install.

- Re-check after all bolts after 100kms



Application - Toyota 4 Runner
(Refer current catalogue for complete listing)

Contents - Bushing 91395 x4
 - Bushing 91396 x4
 - Steel tubes 19x14x54mm x4
 - Steel washers 53x14x3 x4
 - Grease



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