

# Instructions

## Front Control Arm - Rear Bushing

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

**Application** - BMW 3 Series  
 - E30 E36 Compact  
 - Z1 Z3

*(Refer current catalogue for complete listing)*

### Install Guide

- Raise vehicle evenly and safely support.  
*Never rely on a Jack only*

- Proceed to remove front wheels and un-bolt control arms.

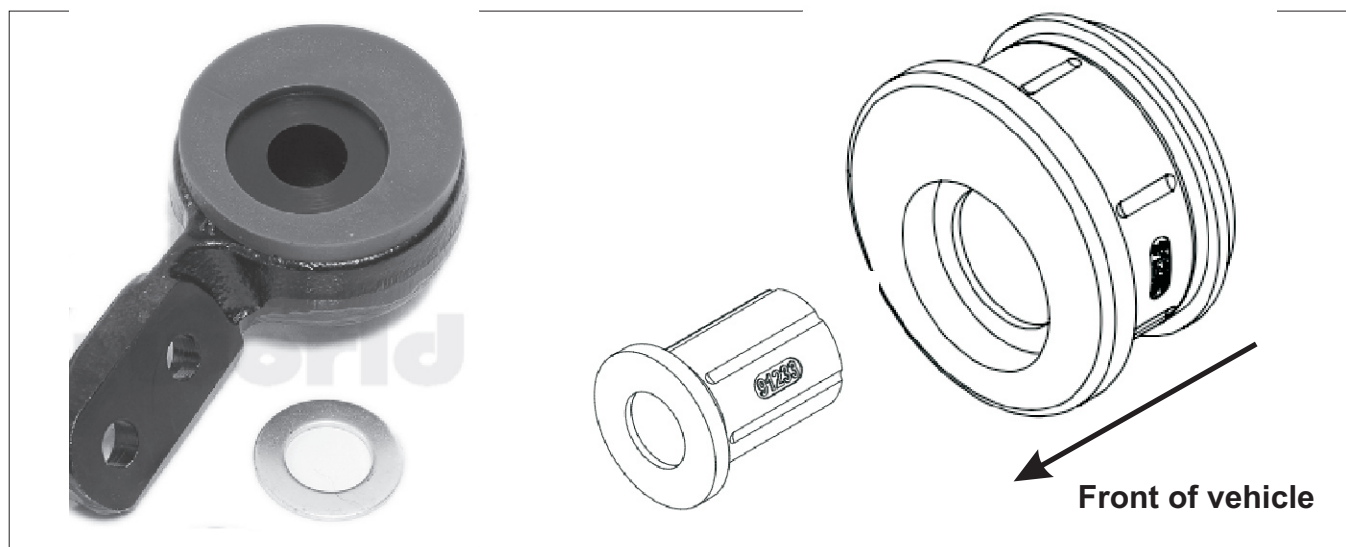
- Using a Air-hacksaw (or drill), cut the original rubber and steel outer shell.  
 Once you have cut a slit in outer shell, steel bracket will come away.

- Using soapy water, pop supplied bushing 91232 in steel bracket.

**Note** - Place bushing ID closest to outside of vehicle - refer image below.

- Place supplied steel washer over end of Control Arm. Followed by small bushing 91233
- Grease bushing ID of large bushing. Pop large bushing over small bushing and fit to vehicle.
- A wheel alignment is required immediately.

**Content** - Small bushing 91233 x 2  
 - Large bushing 91232 x 2  
 - Steel washer x 2  
 - Grease



**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

