



TUBULAR DROP STEP

(2018-2025 WRANGLER JL - 4 DOOR)

INSTALLATION INSTRUCTIONS

CONTENTS

(1) LH Tubular Drop Step
(1) RH Tubular Drop Step
(2) Front Pinch Weld Brackets [DF / PF]
(2) Middle Pinch Weld Brackets [DC / PC]
(2) Rear Pinch Weld Brackets [DR / PR]
(12) M10 Bolts
(24) M10 Flat Washers
(12) M10 Locking Nuts
(6) M8 Bolts
(6) M8 Lock Washers
(6) M8 Flat Washers
(12) M6 Bolts
(24) M6 Flat Washers
(12) M6 Locking Nuts

TOOLS REQUIRED

10mm, 13mm, 16mm, 17mm
Sockets
10mm, 16mm, 17mm Wrenches
Socket Wrench

SKU # J240024

STEP 1



Lay out and identify each mounting bracket using the engraved label on each bracket.

STEP 2



Place the front pinch weld bracket to the vehicle. Loosely install (1) M8 bolt, (1) M8 lock washer, and (1) M8 flat washer through the pinch weld bracket into the pre-drilled/threaded hole in the vehicle.

Install (2) M6 bolts, (4) M6 flat washers, and (2) M6 locking nuts through the pinch weld to secure the front of the pinch weld bracket to the vehicle.

STEP 3



Install the middle pinch weld bracket to the vehicle. Loosely install (1) M8 bolt, (1) M8 lock washer, and (1) M8 flat washer through the pinch weld bracket into the pre-drilled/threaded hole in the vehicle.

STEP 4



Install (2) M6 bolts, (4) M6 flat washers, and (2) M6 locking nuts through the pinch weld to secure the front of the pinch weld bracket to the vehicle.

STEP 5



Install the rear pinch weld bracket to the vehicle. Loosely install (1) M8 bolt, (1) M8 lock washer, and (1) M8 flat washer through the pinch weld bracket into the pre-drilled/threaded hole in the vehicle.

STEP 6



Install (2) M6 bolts, (4) M6 flat washers, and (2) M6 locking nuts through the pinch weld to secure the front of the pinch weld bracket to the vehicle.



STEP 7

Install the drop side step bar to the previously installed brackets using (6) M10 bolts, (12) M10 flat washers, and (6) M10 locking nuts. Adjust the step bar to the vehicle, then tighten all hardware until the drop steps are secure to the vehicle.

Repeat steps 1-7 to install the remaining drop step to the opposite side of the vehicle.

Installation is now complete.