

SKID PLATE FOR HD FRONT BUMPER

(2018-2025+ WRANGLER JL) (2020-2025+ GLADIATOR JT)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Skid Plate
- (1) LH Mounting Bracket
- (1) RH Mounting Bracket
- (6) M8x1.25 x 30mm Hex Bolts
- (6) M8 Lock Washers
- (12) M8 Flat Washers
- (6) M8 Nuts
- (6) M6x1.00 x 20mm Allen Bolts
- (6) M6 Lock Washers
- (10) M6 Flat Washers
- (4) M6 Nuts

TOOLS REQUIRED

10, 13mm Sockets/Wrench Ratchet 4mm Allen Key





STEP 1

Identify the mounting brackets using the stamped labels.

D = Driver Side

P = Passenger Side



STEP 2

Fit the appropriate mounting bracket to the lower vehicle frame rail holes, the brackets mount on the inside of the frame facing the rear of the vehicle.

Loosely secure using (2) M8 x 30mm bolts, (2) M8 lock washers, (4) M8 flat washers, and (2) M8 nuts.





STEP 3

With a helper, lift the skid plate around the back-side of the bumper. Loosely install the front of the skid plate to the bumper using the included M6 hardware. The (2) center holes will thread into the skid plate nut-sert using (2) M6 x 20mm Allen bolts, (2) M6 lock washers, and (2) M6 flat washers.

Loosely secure the (4) outer bolt holes using (4) M6 x 20mm bolts, (4) M6 lock washers, (8) M6 flat washers, and (4) M6 nuts.



STEP 4

Loosely secure the rear of the skid plate to the previously installed brackets using (2) M8 x 30mm bolts, (2) M8 lock washers, (4) M8 flat washers, and (2) M8 nuts.





STEP 5

Fully tighten the mounting brackets and skid plate into place.

Installation is now complete.