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# ATTACK STUBBY WINCH FRONT BUMPER

(2018-2025+ WRANGLER JL)  
(2020-2025+ GLADIATOR JT)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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- (1) Bumper
- (1) Over-Rider
- (2) Block Off Plates
- (2) D-Rings
- (2) Fog Light Adapter Brackets
- (10) M10x1.50 35mm Bolts
- (6) M10x1.50 25mm Bolts
- (14) M10 Lock Washers
- (20) M10 Flat Washers
- (10) M10 Nuts
- (12) M4x0.7 15mm Bolts
- (12) M4 Lock Washers
- (20) M4 Flat Washers
- (8) M4 Nuts
- (1) 2.5mm Allen Key
- (1) 6mm Allen Key

### TOOLS REQUIRED

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- 7, 8, 13, 18mm Socket/Wrench
- Ratchet w/ Extension
- 2.5mm Allen Key (Provided)
- Phillips Screwdriver
- Panel Pry Tool

SKU # J239998

**STEP 1**



Remove (7) plastic push clips from the upper bumper cover.

**STEP 2**



Unplug the fog lights from the electrical connector located on the RH side of the vehicle.

### STEP 3



Remove (6) plastic push clips from the bumper end cap cover. Repeat this procedure to the opposite side of the vehicle.

**Note:** Depending on vehicle trim level, end cap cover may be secured with 7mm screws.

### STEP 4



From under the vehicle, remove (7) plastic push clips from the splash shield. Remove (2) 8mm bolts from the rear of the splash shield. Remove the splash shield and the end cap covers from the vehicle.





### STEP 5

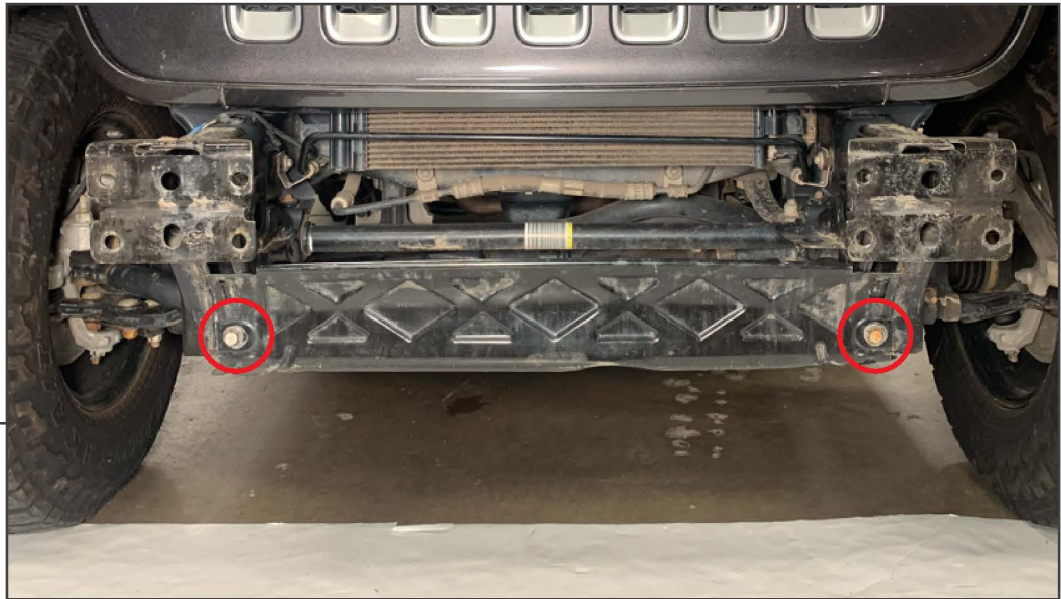
From behind the bumper, remove (8) 18mm nuts to release the bumper from the vehicle frame. Once all hardware is removed, pull the bumper away from the vehicle and place on a workable surface.



### STEP 6

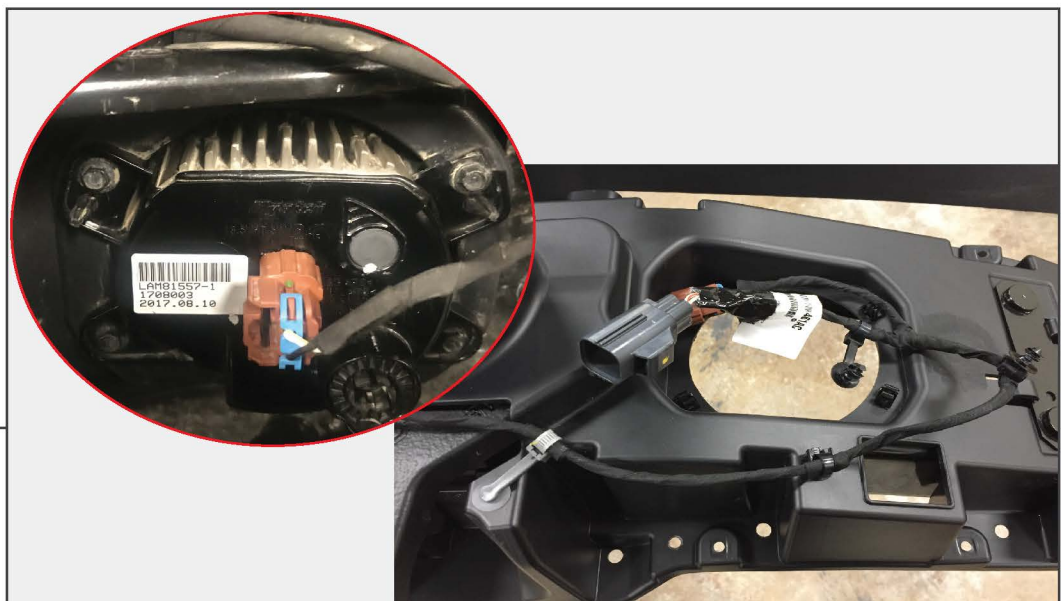
Remove the frame rail bracket from each side of the frame rail by removing (1) 16mm bolt per bracket.

Repeat this procedure for the opposite side frame rail brackets.



### STEP 7

Remove (2) 16mm bolts from the lower metal shield, then lift upwards to unhook the shield from the vehicle.



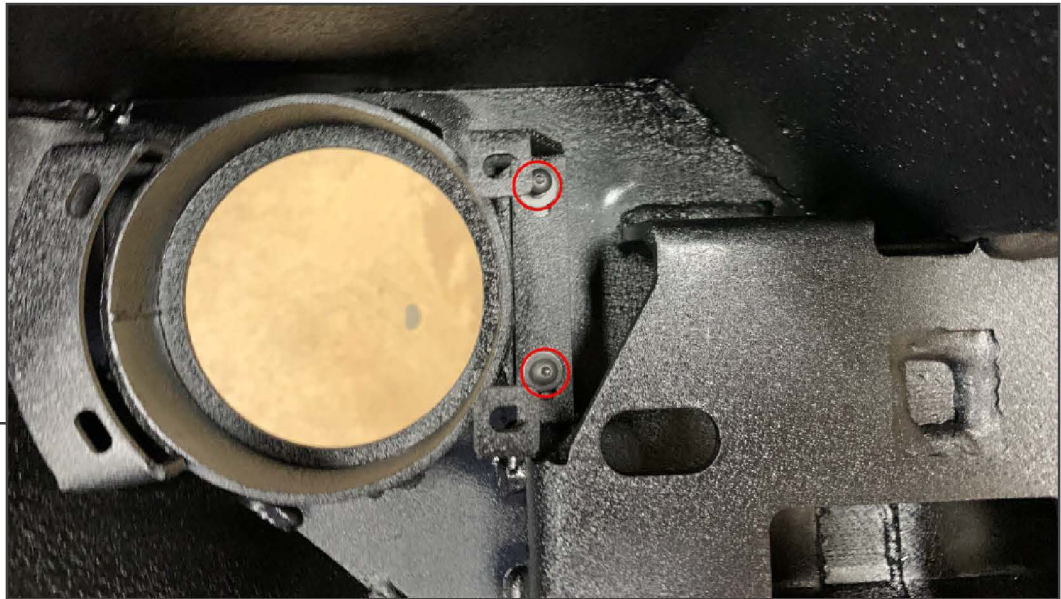
### STEP 8

Remove (4) 7mm screws from each fog light. Remove each fog light and set aside.

Remove the fog light wiring harness from the bumper by removing (24) 7mm bolts around the bumper to separate the plastic portion of the bumper from the metal. Then, using a panel removal tool, pull the harness from the bumper. This harness will be reused on the new bumper.



### STEP 9



Using (2) M4 bolts, (2) M4 lock washers, and (2) M4 flat washers, attach the fog light bracket to the bumper. Repeat on both sides of the bumper.

### STEP 10



Using (4) M4 Allen bolts, (4) M4 lock washers, (4) M4 flat washers, (4) M4 nuts, attach the fog light to the bumper and bracket. Repeat for both fog lights.

Note: This step can be tedious. Take your time to fit each bolt. It is recommended to hold (1) flat washer and (1) nut to the bottom of the fog light mounting bracket hole, and carefully thread the bolt into the nut.

### STEP 11



Install the optional over-rider light bar mount or the (2) block off plates to the bumper by using the (6) M10 x 1.50 x 25mm bolts, (12) M10 flat washers, (6) M10 lock washers, and (6) M10 nuts.

### STEP 12



With help, carefully fit the bumper to the frame of the vehicle using (4) M10 x 35mm bolts, (4) M10 nuts, (8) M10 lock washers, and (8) M10 flat washers. Torque the hardware to 40 ft. lbs.





### **STEP 13**

Re-connect the fog lights using the original bumper harness (extending the harness may be necessary).

Install the (2) 3/4" D-Rings.

Installation is now complete.



