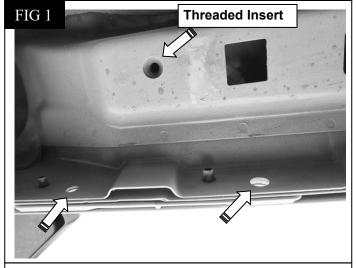


PLEASE NOTE THAT THE FOLLOWING PICTURES ARE BASED ON THE PASSENGER SIDE INSTALLATION

STEP 1

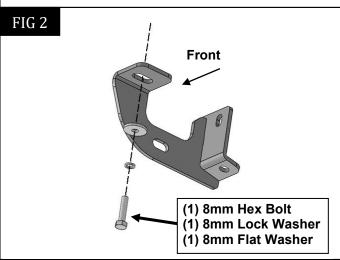
Start installation on the Passenger/Right front of the of the vehicle. Find the front threaded insert located in between the first pair of holes along the pinch weld, (**Fig 1**).



(Fig 1) Passenger/Right side front mounting location with threaded insert

STEP 2

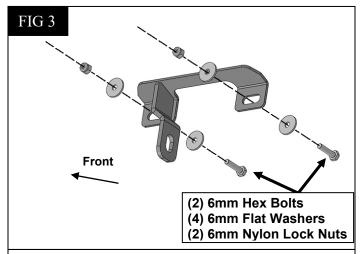
Select the Passenger/Right Front Mounting Bracket. **IMPORTANT**: Please identify the Front and Rear Brackets according to the illustration on Part List. Attach the Mounting Bracket to the threaded insert using (1) 8mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm Flat Washer, **(Fig 2)**. Do not tighten hardware.



(Fig 2) Attach the Passenger/Right Front Mounting Bracket to the front location

STEP 3

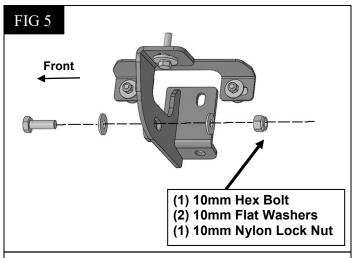
Select the Passenger/Right Front Support
Bracket. IMPORTANT: Please identify the Front
and Rear Support Brackets according to the
illustration on Part List. Attach the Support
Bracket to the pinch weld using (2) 6mm Hex
Bolts, (4) 6mm Flat Washers and (2) 6mm Nylon
Lock Nuts, (Fig 3). NOTE: Insert Bolts from the
outside of the pinch weld, (Fig 4) Attach the
Support Bracket to the Mounting Bracket with (1)
10mm Hex Bolt, (2) 10mm Flat Washers and (1)
10mm Nylon Lock Nut, (Figs 5 - 6). Do not tighten
hardware.



(Fig 3) Attach the Passenger/Right Front Support Bracket to the pinch trim



(Fig 4) Insert Bolts from the outside of the pinch weld.



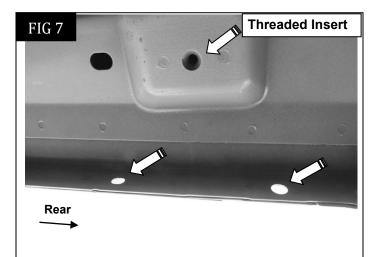
(Fig 5) Attach the Passenger/Right Front Support Bracket to the Mounting Bracket



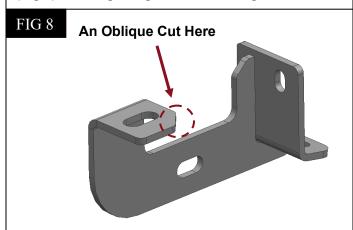
(Fig 6) Passenger/Right front mounting bracket and support bracket attached.

STEP 4

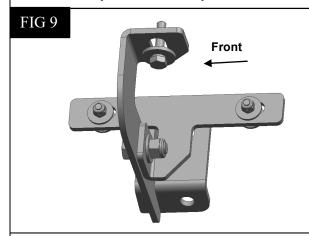
Move to the rear mounting location and locate the threaded insert and pair of holes in the pinch weld, (Fig 7). Repeat Steps 2 & 3 to attach the Passenger/Right Rear Mounting Bracket and Passenger/Right Rear Support Bracket, (Figs 8 - 10). IMPORTANT: The Rear Brackets has an Oblique Cut on its top surface. Please identify the Front and Rear Mounting Brackets and Support Brackets according to the illustration on Part List. Do not tighten hardware.



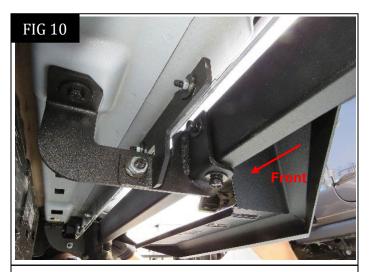
(Fig 7) Passenger/Right rear mounting location



(Fig 8) Passenger/Right Rear Mounting Bracket with an Oblique Cut on its top



(Fig 9) Attach Passenger/Right Rear Bracket and Passenger/Right Rear Support Bracket to the rear location

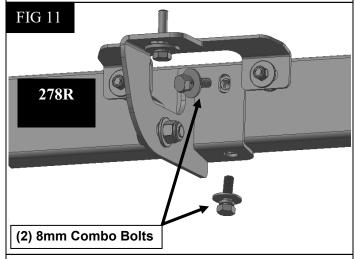


(Fig 10) Passenger/Right near mounting bracket and support bracket attached.

STEP 5

Select the Passenger/Right Running Board.

NOTE: The Passenger/Right Running Board will have a "278R" on the front. Attach the Running Board to the Mounting Brackets with (4) 8mm Combo Bolts, (Fig 11). IMPORTANT: Do not slide Running Board on the Mounting Bracket cradles, or damage to the finish may result. Do not tighten hardware.



(Fig 11) Attach the Passenger/Right Running Board to the Mounting Brackets

STEP 6

Level and adjust the Running Board and tighten all hardware.

STEP 7

Repeat **Steps 1—6** to attach Driver/Left Running Board.

STEP 8

Do periodic inspections to the installation to make sure that all hardware is secure and tight. **To protect your investment,** wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Running Board.