



HEAVY DUTY STEEL OE STYLE SIDE STEPS

(1997-2006 WRANGLER TJ - EXCLUDING UNLIMITED)

INSTALLATION INSTRUCTIONS

CONTENTS

- (2) HD Side Steps
- (1) LH Front Mounting Bracket
- (2) LH Center/Rear Mounting Brackets
- (1) RH Front Mounting Bracket
- (2) RH Center/Rear Mounting Brackets
- (6) Nylon Spacers
- (6) Stud Plates
- (6) M12 Flat Washers
- (12) M8 Nuts
- (12) M8 Lock Washers
- (12) M8 Flat Washers

TOOLS REQUIRED

13mm, 19mm Sockets
Ratchet

SKU # J227423
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STEP 1



Locate the vehicle body mounts along the center of the frame. Remove the (3) 19mm bolts and flat washers from the vehicle.

The body mount flat washers will not be reused.

STEP 2



Lay out and identify the included mounting brackets.

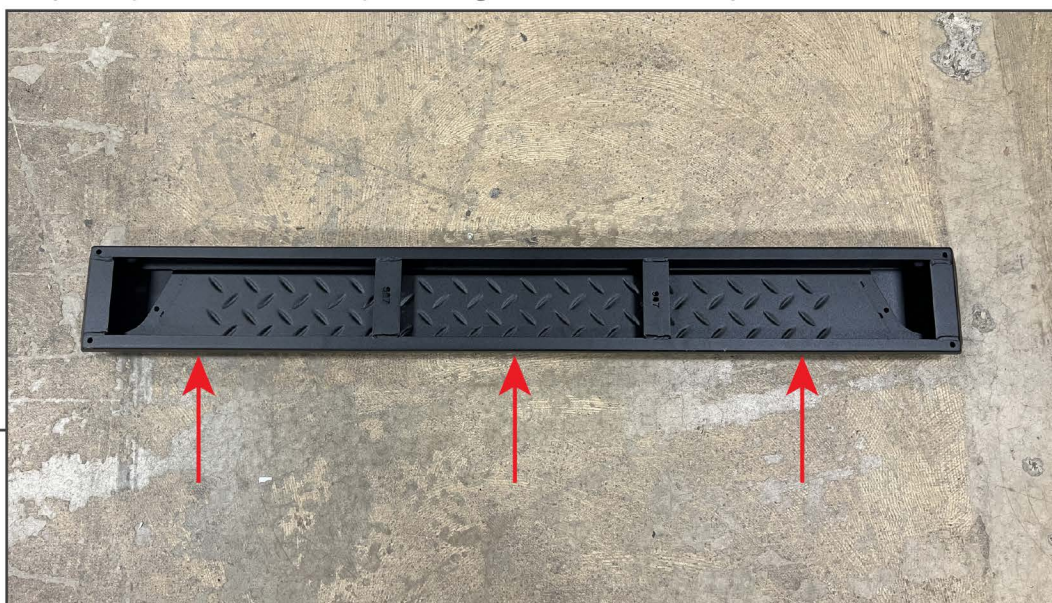


STEP 3

With the lower body mount bushing and the included (1) nylon spacer in place on the mounting bracket, fit the (3) mounting brackets to the vehicle, and loosely secure each bracket using the original 19mm bolts and the included (3) M12 flat washers.

Allow the body mount bolts to remain loose at this time for later adjustments.

Note: Vehicles with aftermarket body mounts may or may not require the nylon spacers. Fit the side step and fit the nylon spacers as side step leveling shims, if necessary.



STEP 4

Fit (3) stud plates onto the inside of the side step. Then, fit the side step to the brackets, ensuring the studs align within each mounting bracket.



STEP 5

Loosely secure the side step to the brackets using (6) M8 flat washers, (6) M8 lock washers, and (6) M8 nuts. Then, fully tighten the body mount to the vehicle to secure the mounting bracket. Adjust the side step to best fit the vehicle, and tighten the M8 hardware evenly until secure.



STEP 6

Repeat steps 1-5 for the remaining side step.

Installation is now complete.