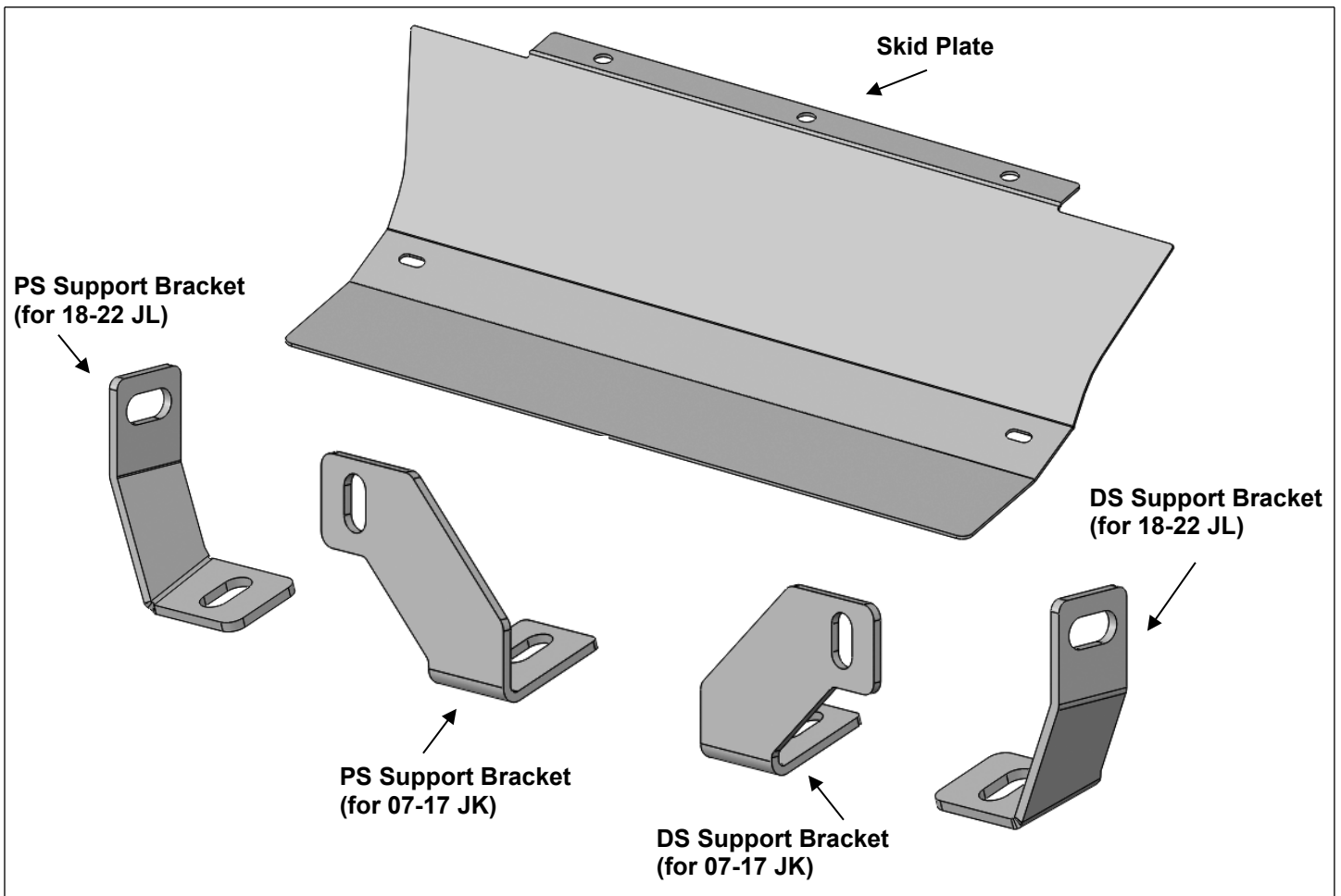


Installation Instructions

PARTS

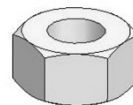
Qty	Item Description	Qty	Item Description
1	Skid Plate	2	8mm Lock Washers
2	10-1.5mm x 30mm T-Bolt	4	8mm x 24mm x 2mm Flat Washers
1	DS Support Bracket (for 18-22 JL)	2	10-1.5mm x 35mm Button Head Allen Bolts
1	PS Support Bracket (for 18-22 JL)	3	10-1.5mm x 30mm Button Head Allen Bolts
1	DS Support Bracket (for 07-17 JK)	4	10mm Hex Nuts
1	PS Support Bracket (for 07-17 JK)	7	10mm Lock Washers
1	Allen Wrench S=6	6	10mm x 30mm x 2.5mm Flat Washers
2	8mm Hex Nuts	3	10mm x 20mm x 2mm Flat Washers
2	8-1.25mm x 25mm Button Head Allen Bolts		



Lock
Washer



Flat
Washer



Hex Nut



Button Head
Allen Bolt

TOOLS REQUIRED



Ratchet



Sockets



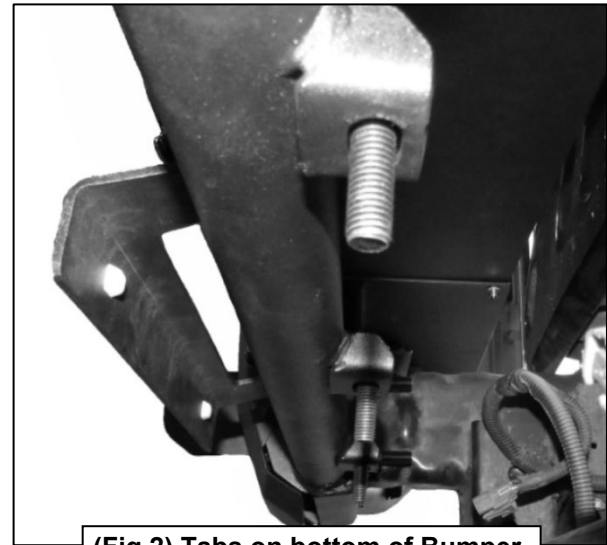
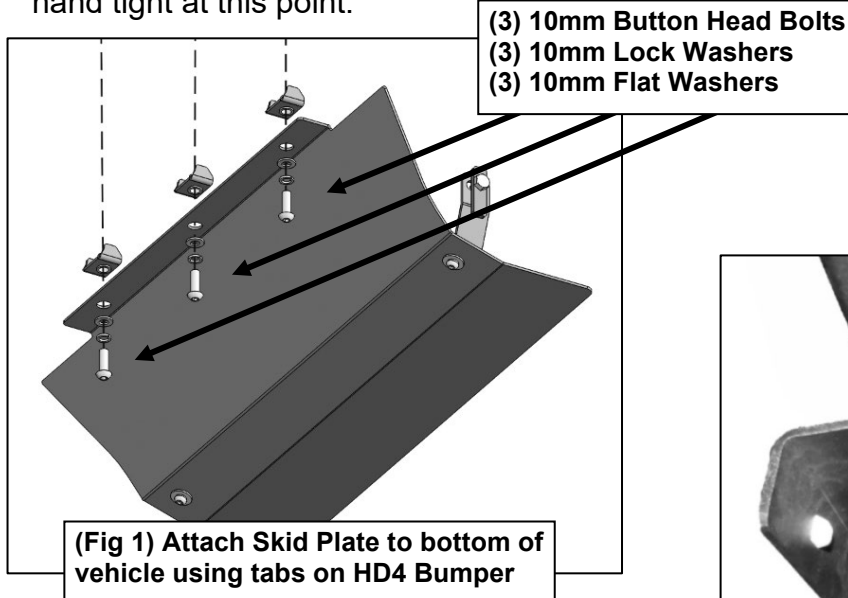
Extensions



Wrench

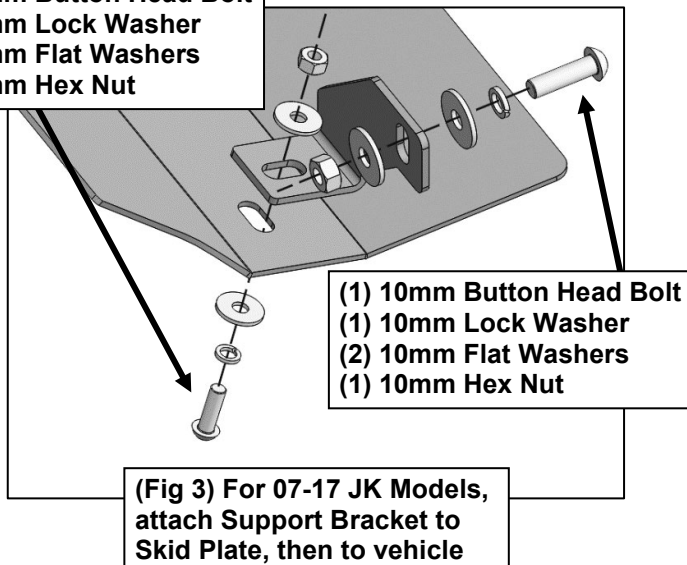
1

Follow (Fig 1 – 5) to remove factory skid plate and attach Skid Plate. Ensure fasteners are only hand tight at this point.

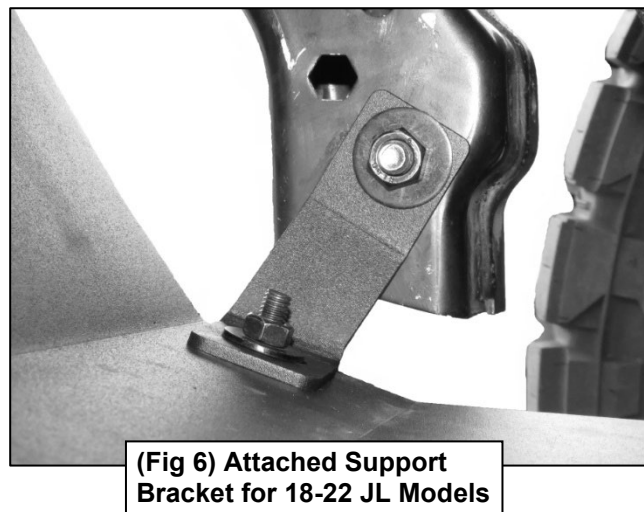
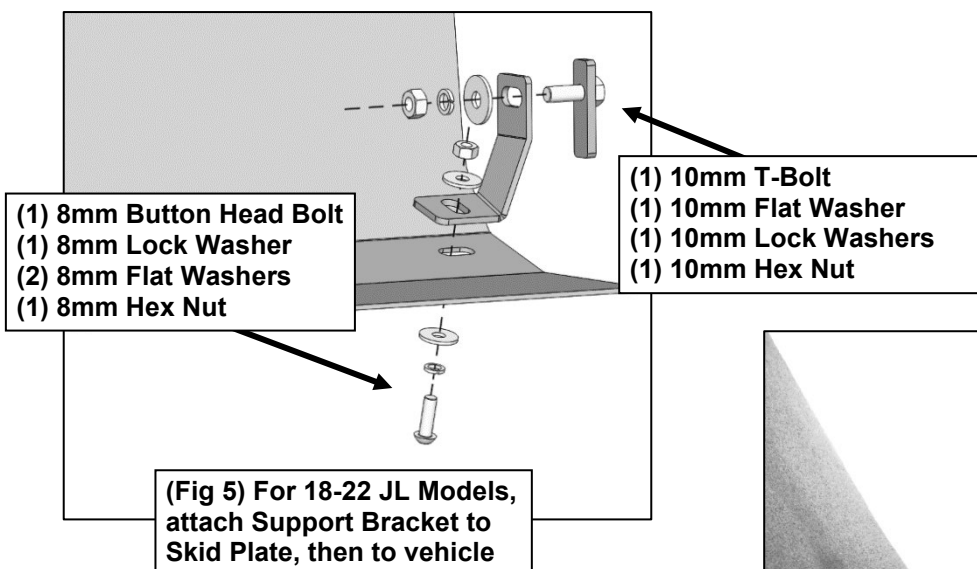


(Fig 2) Tabs on bottom of Bumper

- (1) 8mm Button Head Bolt
- (1) 8mm Lock Washer
- (2) 8mm Flat Washers
- (1) 8mm Hex Nut



(Fig 4) Attached Support Bracket for 07-17 JK Models



2

Ensure Skid Plate is level, then tighten all fasteners completely. At this point, installation is complete. Do periodic inspections of the installation to make sure that all hardware is secure and tight.

