



RJ-600000-101, RJ-600000-103, RJ-600001-101 & RJ-600001-103 FRAME PLUG KITS INSTALLATION INSTRUCTIONS & TECHNICAL MANUAL



Thank you for purchasing our Frame Tube and/or Frame Rail Plugs to clean up the frame on your JL, JT or JK!

JL/JT Frontmost Kit Includes	JL/JT Behind Axle CL Kit Includes	JK Kit Includes	Tools Required
2) RJ-600000-1.....Delrin Frame Tube Plug	2) RJ-600000-3.....Delrin Frame Rail Plug	2) RJ-600001-1.....Delrin Frame Tube Plug	Plastic Mallet Round File Die Grinder Angle Grinder

RJ-600001-101 (JK frontmost)



RJ-600000-1 (JL/JT frontmost)



RJ-600001-103 (JK behind axle CL)

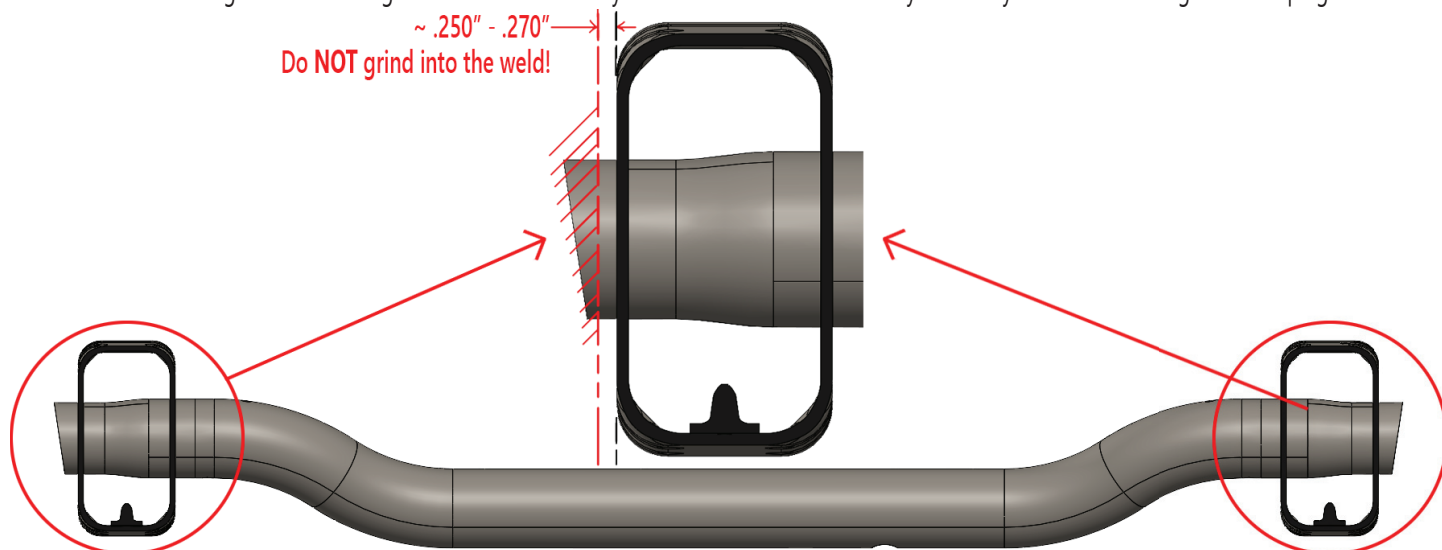


RJ-600000-103 (JL/JT behind axle CL)

Frame Tube Plug Install

Step 1

In many cases, the frame tubes that these plugs fit into are not a precise finish from the factory! You may have to square up the end of the tube before install. Additionally, the I.D. of the tube may have burrs that will need to be removed. In some cases the I.D. of the tube is not even round, and you'll have to address that with a die grinder or sanding drum. Don't remove any more material than is necessary because you still want a snug fit for the plug.



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Step 2

Test fit the plugs into the holes after you've cleaned up the end of the tube.



Step 3

Tap the plugs into the tube with a soft mallet.

The installed frontmost plugs should look like this.

Behind Axle Centerline Plug Install

Step 1

JL/JT/JK frame rail plugs that fit behind the front axle centerline should install right into their holes, however, you may find some burrs in these holes as well that will need to be addressed with a file or sanding drum for ease of install.



Step 2

The easiest way install is to insert the bottom edge of the plug into the hole, rotate the top of it up to the hole, then tap the top of the plug in with a soft mallet.



Step 3

Installed plugs behind axle centerline should look like this.

