



TUBULAR REAR BUMPER

(1987-1995 WRANGLER YJ)

(1997-2006 WRANGLER TJ)

INSTALLATION INSTRUCTIONS

CONTENTS

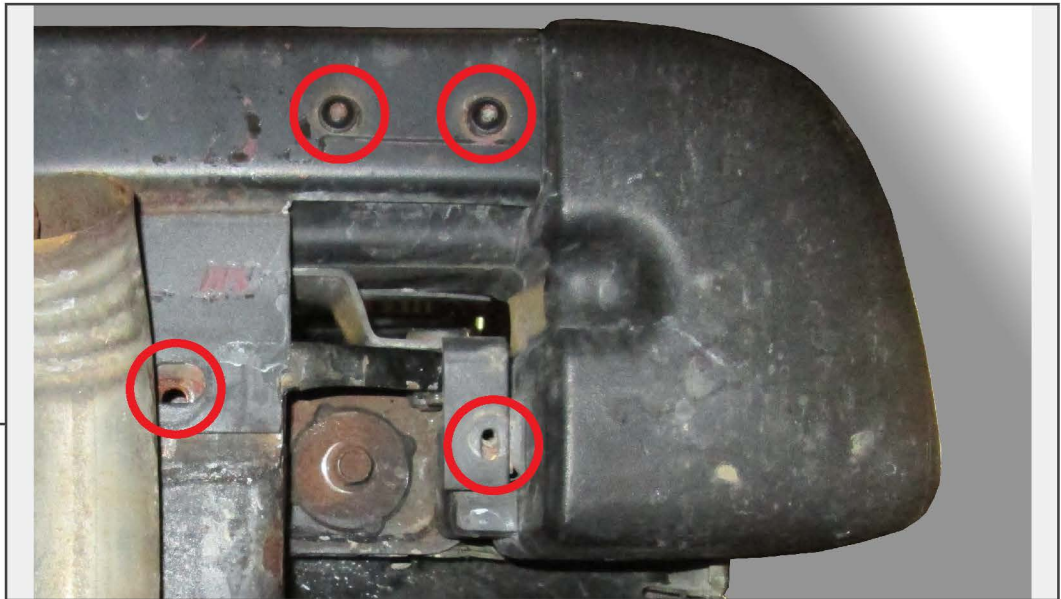
- (1) Rear Bumper
- (2) Bumper Brackets
- (4) Large Bolts
- (16) Flat Washers
- (4) Large Lock Washers
- (4) Large Nuts
- (8) Small Lock Washers
- (8) Small Nuts

TOOLS REQUIRED

- 5/8", 18mm Socket/Wrench
- Ratchet
- T-30 Torx Socket

SKU # J179906

STEP 1



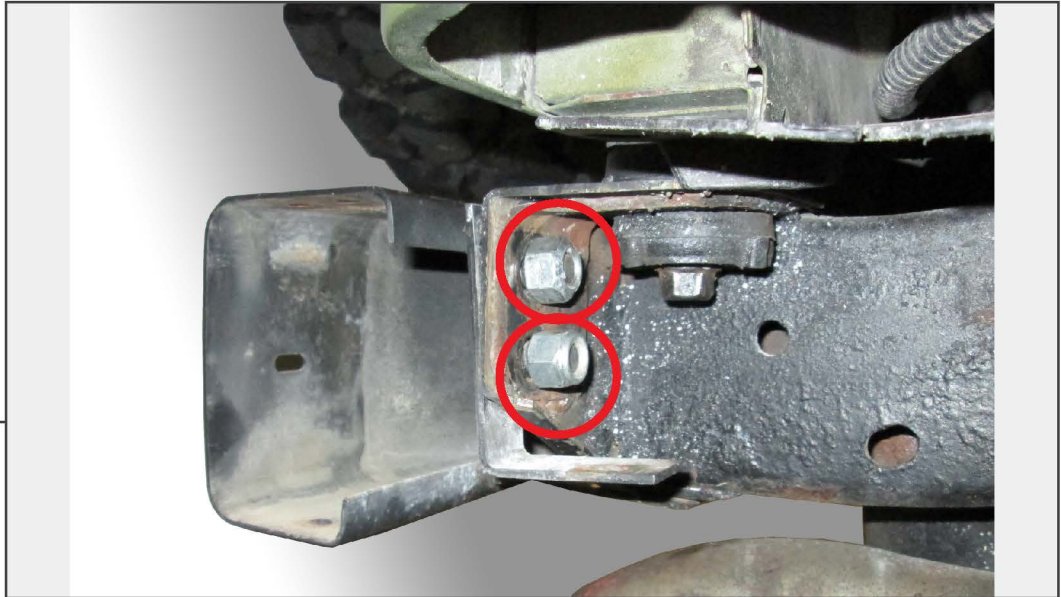
Remove the (3) T-30 screws from the bottom of the bumper end cap. Also remove the (1) bumper to frame bolt above the exhaust pipe. Repeat on the opposite side. (For bumperette equipped vehicles, simply remove the bumperettes and continue to step 2.

STEP 2



Remove the (2) T-30 screws from the top of the bumper end cap. Remove the bumper end cap by pulling it away from the bumper.

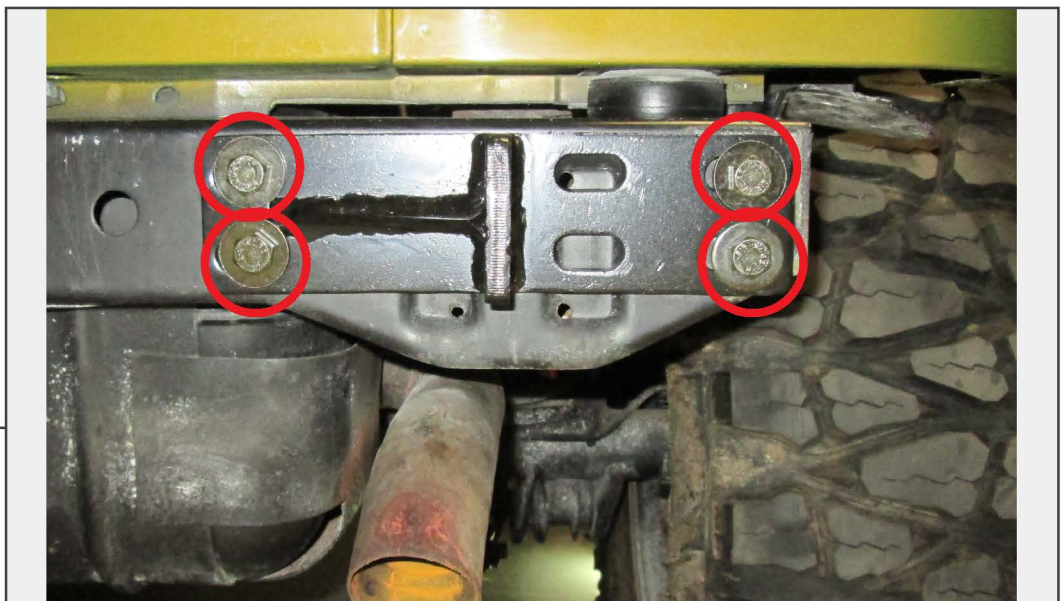
Repeat this process on the opposite side of the vehicle.



STEP 3

Remove the (2) rear bumper to frame nuts.

Repeat this process on the opposite side of the vehicle.



STEP 4

Install (4) of the bolts to the bracket as shown. Ensure the bracket is level with the rear of the frame. Use washers on the bolt side and lock washers with nuts on the inside.

Repeat this process on the opposite side of the vehicle.



STEP 5

Install (2) bolts into the top two holes of the rear bumper, into the bracket and secure them with a lock washer and nut.

Repeat this process on the opposite side of the vehicle.



STEP 6

Installation is now complete.