

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. SIDE STEPS OR RUNNING BOARDS MUST BE REMOVED BEFORE INSTALLATION.
- 2. Start installation on the Passenger/Right front of the of the vehicle. Find the front threaded insert located in between the first pair of holes along the pinch weld, (Figure 1).
- **3.** Select the Passenger/Right Front Mounting Bracket. Attach the Mounting Bracket to the threaded insert using (1) 8mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm x 28mm Flat Washer, **(Figure 2)**. Do not tighten hardware.
- 4. Select the Passenger/Right Front Support Bracket. Attach the Support Bracket to the pinch weld using (2) 6mm Hex Bolts, (4) 6mm Flat Washers and (2) 6mm Nylon Lock Nuts, (Figure 3). NOTE: Insert Bolts from the outside of the pinch weld. Attach the Support Bracket to the Mounting Bracket with (1) 10mm Hex Bolt, (2) 10mm Flat Washers and (1) 10mm Nylon Lock Nut, (Figure 4). Do not tighten hardware.
- Move to the rear mounting location on the rocker panel and locate the threaded insert and pair of holes in the pinch weld, (Figure 5). Repeat Steps 3 & 4 to attach the Passenger/Right Rear Mounting Bracket and (1) Rear Support Bracket. Do not tighten hardware.

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RUNNING BOARDS

- 2018-23 WRANGLER JL 2DR
- 6. Select (1) S6 Running Board. Select (2) Double Bolt Plates. Insert the Bolt Plates into the channel in the bottom of the Running Board closest to the Brackets, (Figure 6). Lift the Running Board up and guide the studs through the Brackets. **IMPORTANT:** Do not slide, (front to back), the Running Board on the Brackets or damage to the finish may result.
- 7. Carefully place Running Board onto the Mounting Brackets. Attach the Running Board to the Mounting Brackets with (4) 8mm x 24mm Flat Washers and (4) 8mm Nylon Lock Nuts, (Figure 7). Do not tighten hardware.
- 8. Level and adjust the S6 Running Board and tighten all hardware.
- 9. Repeat Steps 1—8 for the other S6 Running Board installation.
- **10.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean Running Boards.

(1) 8mm Hex Bolt (1) 8mm Lock Washer (1) 8mm x 28mm Flat Washer Front Pair of holes on pinch weld (Fig 1) Passenger/Right Front mounting location (2) 6mm Hex Bolts (4) 6mm Flat Washers (2) 6mm Nylon Lock Nuts Fror Front (Fig 2) Attach the Passenger/Right Front Mounting Bracket to the front location (Fig 3) Attach the Passenger/Right Front Support Bracket to the pinch trim

Passenger/Right Side Installation Pictured

