



# OEM STYLE SIDE STEPS

(2007-2018 WRANGLER JK - 4 DOOR)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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- (1) LH Side Step
- (1) RH Side Step
- (6) Mounting Brackets
- (6) M8x1.25 x 20mm Bolts
- (6) M8 Flat Washers
- (18) M6x1.00 x 20mm Bolts
- (30) M6 Flat Washers
- (12) M6 Nuts

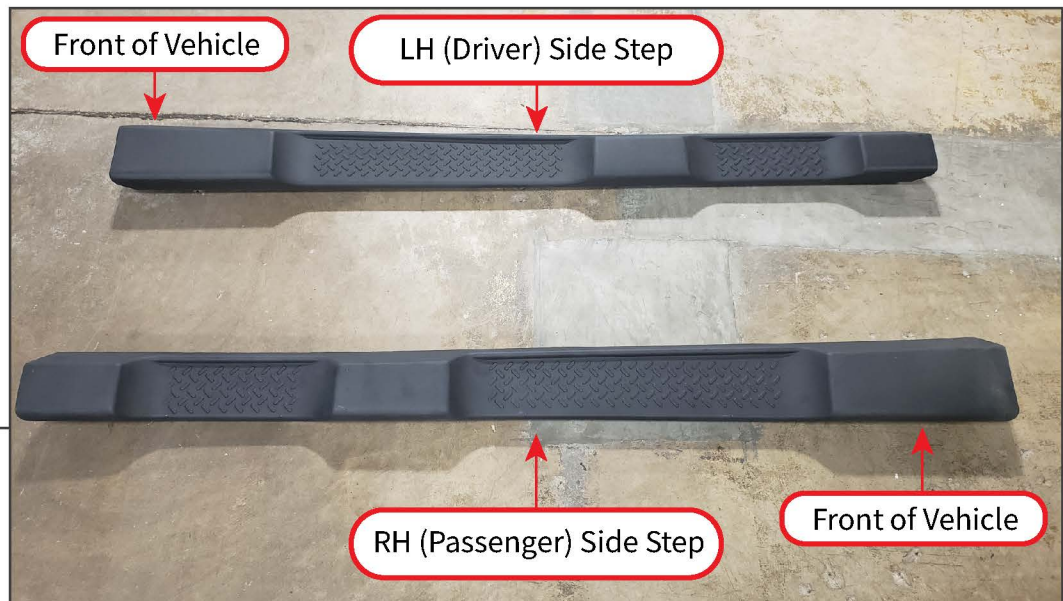
### TOOLS REQUIRED

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- 10mm, 13mm Sockets
- Ratchet
- Microfiber Cloth
- Exterior Detailer

SKU # J177054

## STEP 1



Clean the vehicle pinch weld using exterior detailer and a microfiber cloth. Lay out and identify the side steps. Use the above pictures as a reference.

## STEP 2



Install the (3) brackets to the side step using (3) M6x1.00 x 20mm bolts and (3) M6 flat washers per bracket.

**Note:** Do not fully tighten hardware.



### STEP 3

Place the side step into the vehicle pre-drilled pinch weld locations. Secure the side step to the pinch welds using (2) M6 flat washers and (2) M6 nuts per mounting bracket.



### STEP 4

Install (1) M8x1.25 x 20mm bolt and (1) M8 flat washer to secure the upper portion of the mounting bracket to the vehicle body. Fully tighten the (9) M6 bolts securing the side step to the mounting brackets [Step 2].



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## STEP 5

Repeat steps 1-4 to the opposite side of the vehicle.

Installation is now complete.