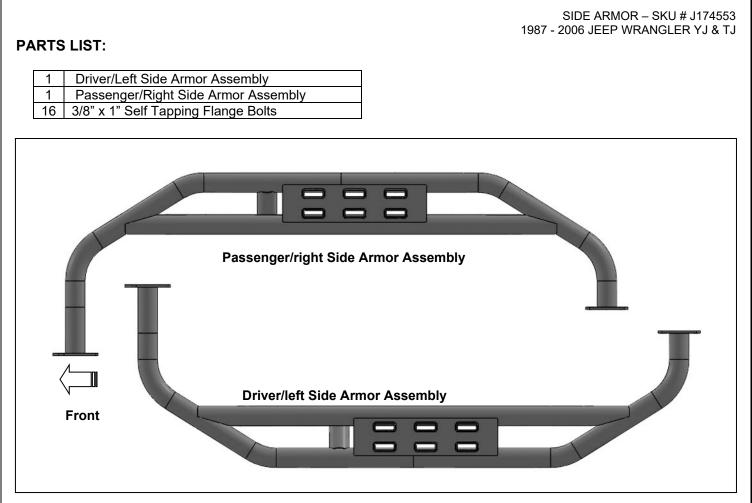


# **INSTALLATION INSTRUCTIONS** SIDE ARMOR 1987 - 2006 JEEP WRANGLER YJ & TJ



# **PROCEDURE:**

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. FACTORY INSTALLED OR AFTERMARKET "ROCK RAILS," SIDE STEPS OR RUNNING BOARDS MUST BE REMOVED. ASSISTANCE IS HIGHLY RECOMMENDED. DRILLING IS REQUIRED.
- 2. Start installation on the driver side of the vehicle. Select the driver/left Side Armor assembly.
- 3. With assistance, hold the Side Armor up in position against the side of the frame, (Figure 1). Locate the flat areas of the frame in front of the front body mount and behind the rear body mount. Make sure that the Side Armor is level to the vehicle, not the ground, and that there is at least a 1/2" gap between the front and rear of the Side Armor and the bottom of the body. NOTE: Use stands, blocks, or jacks to help hold the Side Armor level against the side of the frame and body.
- 4. Mark the front and rear hole locations onto the side of the frame, (Figure 2). IMPORTANT: Check the frame for any obstructions before drilling through outside of frame. Do not drill too close to the top or bottom edge of the frame.
- **5.** Use a center punch to mark the center of the (8) hole locations. Start with a drill bit a few sizes smaller and gradually work up to the final size of **5/16**".
- **6.** Attach the mounting plates on the Side Armor to the drilled holes with the included (8) 3/8" Self Tapping Hex Bolts.
- 7. Repeat Steps 2—6 for passenger Side Armor installation.
- 8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

# SIDE ARMOR – SKU # J174553

## 1987 - 2006 JEEP WRANGLER YJ & TJ

**To protect your investment**: Wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**Driver Side Installation Pictured** 

For gloss black finishes: Mild soap may be used to clean the Side Armor.

# Fig. 1

Hold the Side Armor up to the side of the frame and level to the body. Mark the mounting holes onto the side of the frame

