



# TRAIL FORCE HD LED FRONT BUMPER WITH JEEP LOGO

(1987-2006 WRANGLER YJ & TJ)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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- (1) Bumper
- (2) 3/4" D-Rings
- (6) 1/2"-13 x 1.5" Bolts
- (6) 1/2" Flat Washers
- (14) M6x1.00 x 25mm Allen Bolts
- (14) M6 Locking Nuts
- (4) Fog Light Brackets
- (2) YJ Spacers
- (2) YJ U-Spacers

### TOOLS REQUIRED

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- 10mm, 19mm Sockets
- T-55 Torx Socket
- Ratchet
- Rubber Mallet

SKU # J174546



## STEP 1

Remove (4) T-55 Torx screws from the top of the bumper.



## STEP 2

Remove (1) T-55 Torx bolt underneath the bumper on both sides of the vehicle.



### STEP 3 (OPTIONAL)

Remove (2) 10mm bolts on each side of the sway bar cover, then remove the cover from the vehicle.

Note: This step is optional.



### STEP 4

Install the LED fog light brackets to the fog lights using (2) Phillips screws. Align the retaining ring to the outside of the bumper, then install (7) M6x1.00 x 25mm Allen bolts through the retaining ring, bumper, and fog light brackets to secure the ring and fog light. Tighten all bolts until secure.

Repeat this procedure for the opposite side of the bumper.

## STEP 5



Remove the original bumper from the vehicle. Place the new bumper onto the vehicle frame rails.

Note: If the bumper does not easily slide onto the vehicle frame rails, use a rubber mallet and spread the lower bracket downward to give additional frame rail clearance.

## STEP 6



Secure the upper portion of the bumper to the vehicle frame rail using (2) 1/2" x 1.5" bolts, and (2) 1/2" flat washers.



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**STEP 7**

Installation is now complete.