



HD DROP SIDE STEP BARS

(2007-2018 WRANGLER JK - 2 DOOR)

INSTALLATION INSTRUCTIONS

CONTENTS

- (2) Side Step Bars
- (2) Front Pinch Weld Brackets
- (2) Rear Pinch Weld Brackets
- (4) M8 x 35mm Bolts
- (8) M8 x 25mm Bolts
- (4) M8 Lock Washers
- (12) M8 Flat Washers
- (8) M8 Nuts
- (8) M6 Bolts
- (16) M6 Flat Washers
- (8) M6 Locking Nuts

TOOLS REQUIRED

- 10mm, 13mm Sockets
- 10mm, 13mm Wrenches
- Socket Wrench

SKU # J173990



STEP 1

Install the front pinch weld bracket to the vehicle. Loosely install (1) M8 x 35mm bolt, (1) M8 lock washer, and (1) M8 flat washer through the pinch weld bracket into the pre-drilled hole in the vehicle.



STEP 2

Install (2) M6 bolts, (4) M6 flat washers, and (2) M6 locking nuts through the pinch weld to secure the front of the pinch weld bracket to the vehicle.



STEP 3

Install the rear pinch weld bracket to the vehicle. Loosely install (1) M8 x 40mm bolt, (1) M8 lock washer, and (1) M8 flat washer through the pinch weld bracket into the pre-drilled hole in the vehicle.



STEP 4

Install (2) M6 bolts, (4) M6 flat washers, and (2) M6 locking nuts through the pinch weld to secure the front of the pinch weld bracket to the vehicle.



STEP 5

Install the drop side step bar to the vehicle using (4) M8 x 25mm bolts, (4) M8 lock washers, (8) M8 flat washers, and (4) M8 nuts. Adjust the side step bar to the vehicle, then tighten all hardware until secure. Repeat steps 1-5 to the opposite side.

Installation is now complete.