



TRAIL FORCE HD REAR BUMPER

(1987-1995 WRANGLER YJ)
(1997-2006 WRANGLER TJ)

INSTALLATION INSTRUCTIONS

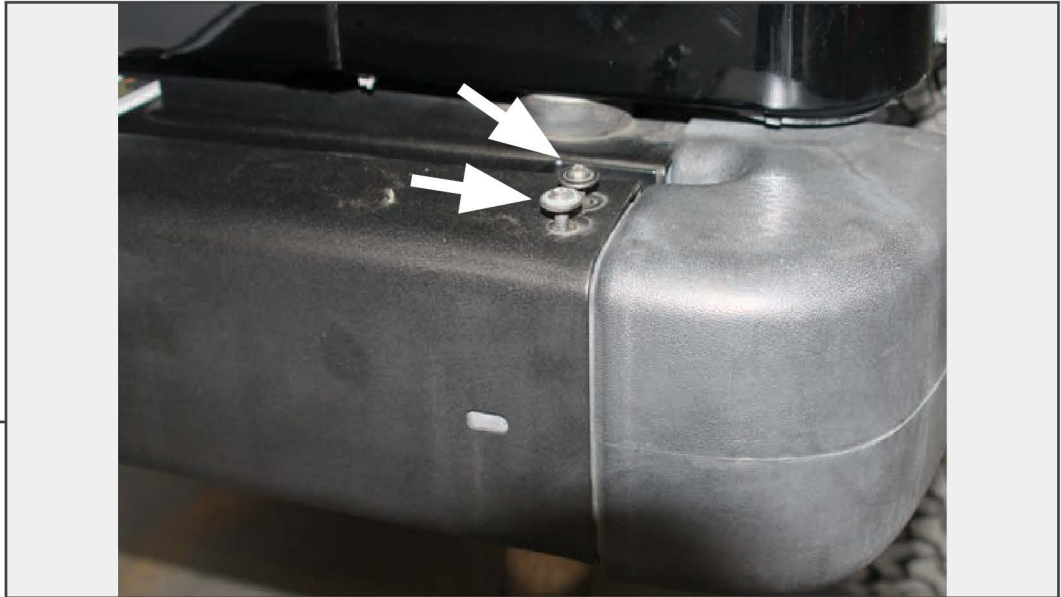
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(1) Rear Bumper
(8) M12 x 1.75 Hex Bolts
(16) M12 Washers
(8) M12 Nylon Lock Nuts

TOOLS REQUIRED

T-27 Torx Bit
18mm Wrench
13mm Wrench
1/2" Drill Bit & Drill

SKU # J164368



STEP 1

Remove (2) T-27 screws from the plastic caps on each end of the bumper.



STEP 2

On the bottom side of the bumper, remove (1) T-27 screw, securing the plastic cap. Remove (1) 13mm bolt securing the bumper to the frame.

Repeat this step to the opposite side of the vehicle.

STEP 3



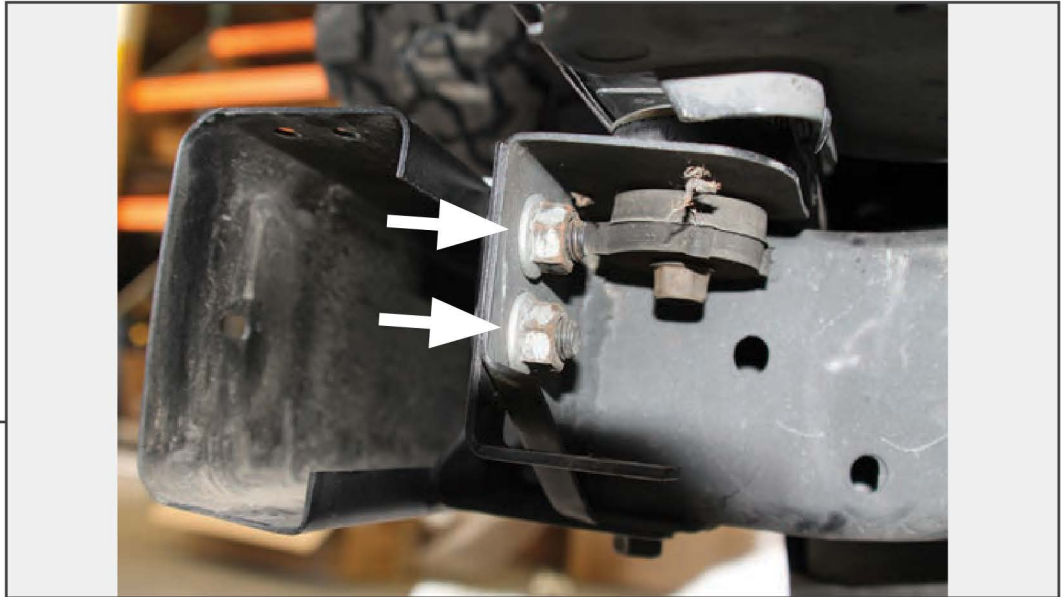
Remove (1) T-27 screw securing the plastic cap to the bumper.

Repeat this step to the opposite side of the vehicle.

STEP 4



Remove the plastic end cap from the bumper.



STEP 5

Remove (2) 18mm nuts securing the bumper to the frame.

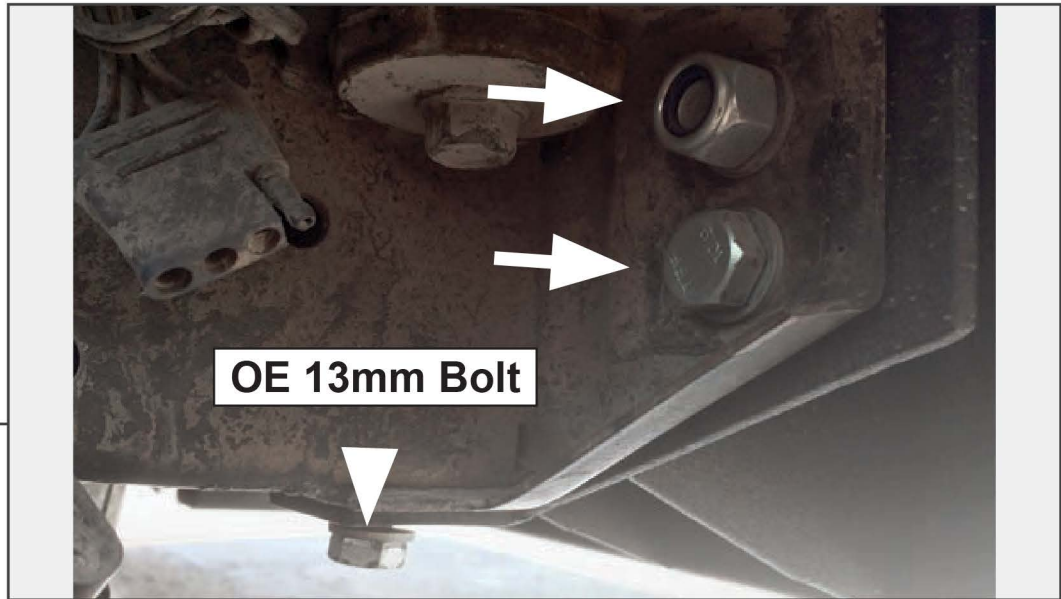
Repeat this step to the opposite side of the vehicle.



STEP 6

Locate the new bumper onto the frame, on the inner side of the bumper bracket. Mark and drill (2) 1/2" holes and secure with the provided hardware pictured in Step 10. Reinstall the 13mm bolts removed in Step 2.

STEP 7



Tighten all bumper mounting hardware.

STEP 8



Installation is now complete.