



TRAIL FORCE HD FRONT BUMPER

(1987-2006 WRANGLER TJ & YJ)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Front Bumper
- (2) YJ Upper Mounting Brackets
- (2) YJ Lower Mounting Brackets
- (6) 1/2" - 13 x 1.5" Bolts
- (6) 1/2" Flat Washers
- (2) D-Rings

TOOLS REQUIRED

- 10mm, 3/4", 19mm Sockets
- T55 Torx Bit
- Ratchet
- Clean Towel
- Cleaning Solution

SKU # J157743

STEP 1



Remove the (4) T55 torx but bolts located on top of the bumper.

STEP 2



From under the vehicle, remove the (2) lower T55 torx bolts. Remove the front bumper.



STEP 3

Remove the (4) 10mm bolts that hold the sway bar cover. Remove the cover from the vehicle.



STEP 4

Install the new bumper to the upper frame rails using (2) 1/2" x 1.5" bolts and (2) flat washers. Repeat on both sides.

Note: If the vehicle is a YJ, insert the (2) dual upper mounting brackets in between the frame rail and bumper.



STEP 5

From under the vehicle, install the (1) 1/2" x 1.5" bolt and (1) flat washer. Repeat on both sides of the bumper.

Note: If the vehicle is a YJ, insert the (1) lower mounting bracket in between the frame rail and bumper.



STEP 6

Insert the (2) D-Rings if desired.

Installation is now complete.