



STUBBY FRONT WINCH BUMPER

(2007-2018 WRANGLER JK)

INSTALLATION INSTRUCTIONS

CONTENTS

- | | |
|--------------------------------|---------------------|
| (1) Bumper | (1) 2.5mm Allen Key |
| (1) Over-Rider | (1) 6mm Allen Key |
| (2) Block Off Plates | |
| (2) D-Rings | |
| (2) Fog Light Adapter Brackets | |
| (10) M10x1.50 35mm Bolts | |
| (6) M10x1.50 25mm Bolts | |
| (14) M10 Lock Washers | |
| (20) M10 Flat Washers | |
| (10) M10 Nuts | |
| (12) M4x0.7 15mm Bolts | |
| (12) M4 Lock Washers | |
| (20) M4 Flat Washers | |
| (8) M4 Nuts | |

TOOLS REQUIRED

- Ratchet
- 8mm, 10mm, 15mm, 16mm, 18mm Sockets
- Torque Wrench
- Allen Wrenches
- Trim Panel Removal Tool
- Phillips Screwdriver

SKU # J157741



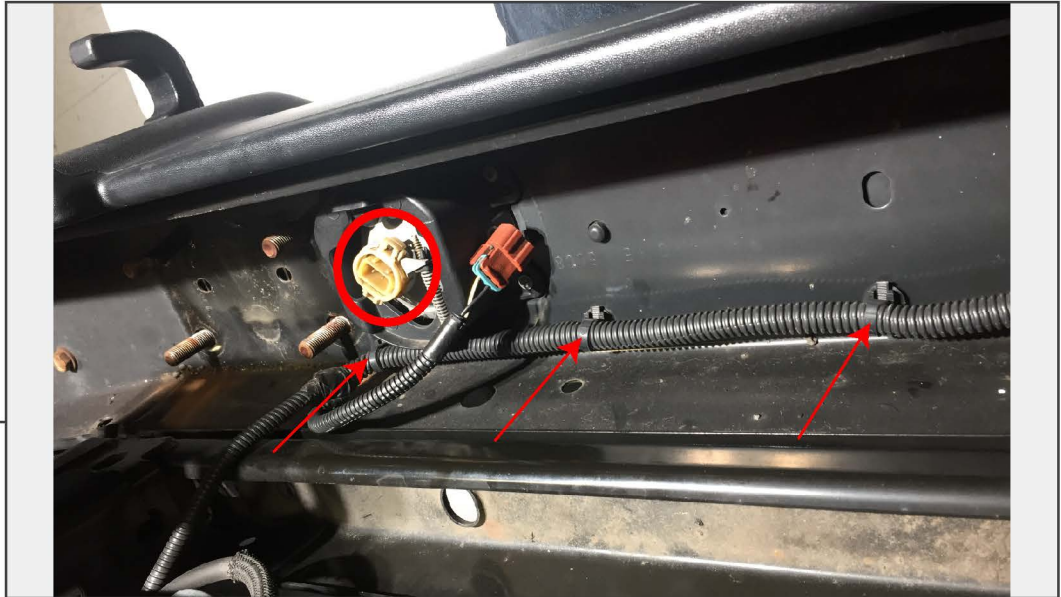
STEP 1

Remove the (6) plastic push pins securing the factory lower splash shield to the vehicle.



STEP 2

Remove (2) plastic push clips from the upper bumper plastic cover.



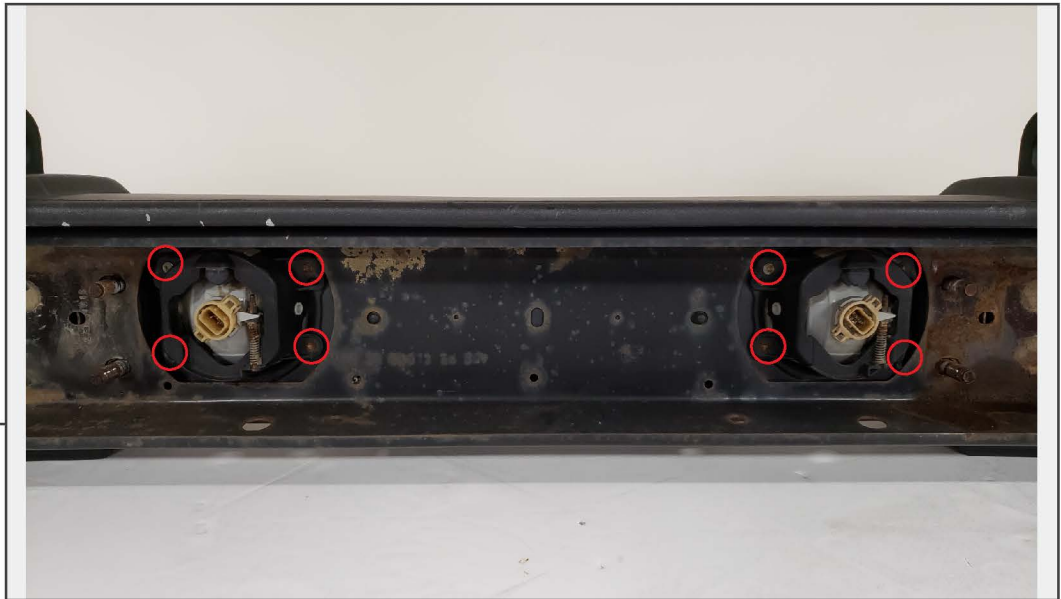
STEP 3

From under the vehicle, unplug the fog light electrical connectors. Disconnect the harness mounting clips from the inside of the bumper.



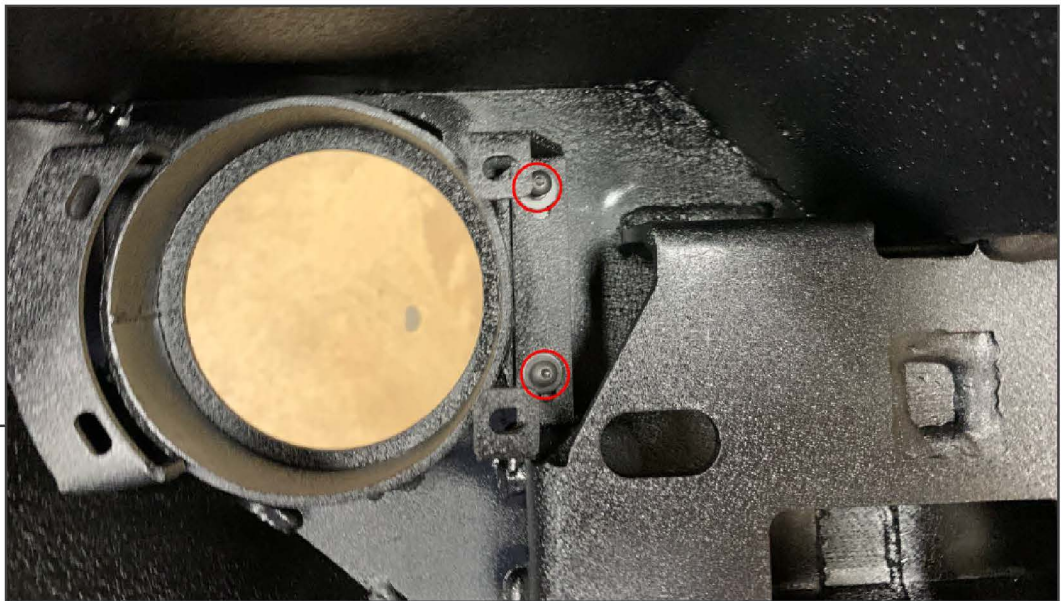
STEP 4

From under the vehicle, access and remove the (8) 18mm nuts. Remove the bumper from the vehicle.



STEP 5

Remove the fog lights from the bumper by removing (8) Phillips screws.



STEP 6

Install the fog light adapter brackets to the bumper using (2) M4 x 0.7 15mm bolts, (2) M4 lock washers, and (2) M4 flat washers.

Repeat this step for the remaining fog light bracket.

STEP 7



Secure each fog light into the bumper using (4) M4 x 0.7 15mm bolts, (4) M4 lock washers, (8) M4 flat washers, and (4) M4 nuts.

STEP 8



Install the bumper to the frame of the vehicle using (4) M10 x 35mm bolts, (4) M10 nuts, (8) M10 lock washers, and (8) M10 flat washers. Torque the hardware to 40 ft. lbs.

STEP 9



Install the optional over-rider light bar mount, or the (2) block off plates to the bumper by using the (6) M10 x 1.50 x 25mm bolts, (12) M10 flat washers, (6) M10 lock washers, and (6) M10 nuts.

STEP 10



Install the D-Rings into the bumper. Plug the vehicle fog light harness into the fog lights.

Installation is now complete.