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# TRAIL FORCE HD FRONT BUMPER

(2007-2018 WRANGLER JK)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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- (1) Bumper
- (2) 3/4" D-Rings
- (4) M12 Stud Holders
- (4) M12 x 1.50 Nut/Bolt Plates
- (4) M12 x 1.50 Hex Head Bolts
- (4) M12 x 1.50 Nuts
- (8) M12 Lock Washers
- (8) M12 Flat Washers
- (2) Fog Light Brackets
- (12) M4 x 0.7 15mm Allen Bolts
- (8) M4 x 0.7 Nuts
- (12) M4 Lock Washers
- (20) M4 Flat Washers

### TOOLS REQUIRED

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- Soft Pry Tool
- Flat Blade Screwdriver
- 7, 18, 19mm Socket
- Socket Wrench

SKU # J157739



**STEP 1**

Remove the (6) Plastic pins securing the factory splash guard to the vehicle.



**STEP 2**

Next, unplug the factory fog lights and loosen the (8) nuts securing the front bumper to the vehicle. Carefully remove the bumper from the vehicle.



**STEP 3**

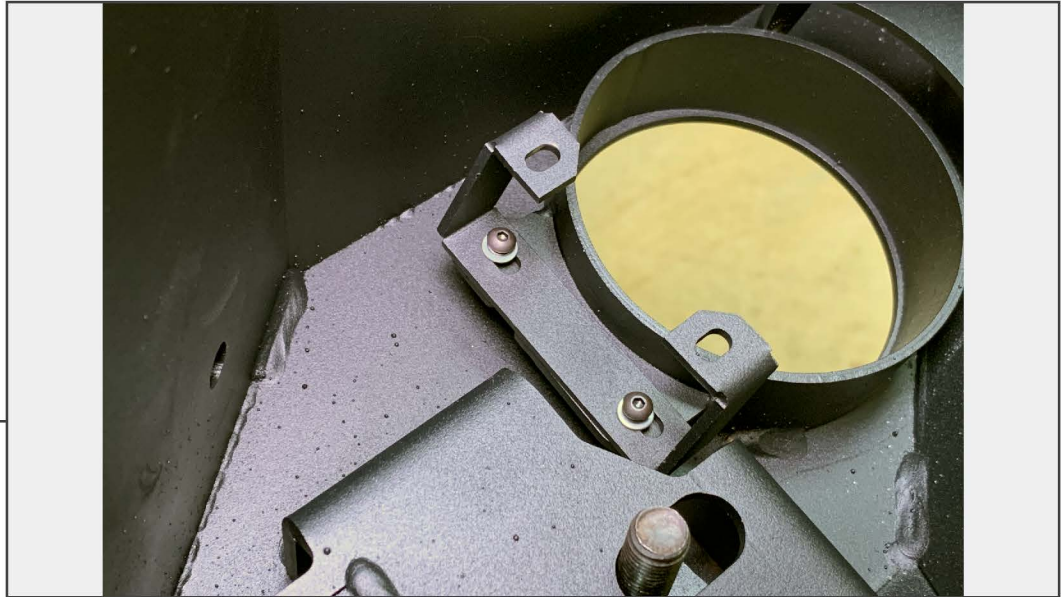
Remove the (2) plastic push pins securing the bumper filler panel to the vehicle.



**STEP 4**

Use a Phillips head screwdriver to remove the fog lights from the factory bumper.

**STEP 5**



Using (2) M4 bolts, (2) M4 lock washers, and (2) M4 flat washers, attach the fog light bracket to the bumper. Repeat on both sides of the bumper.

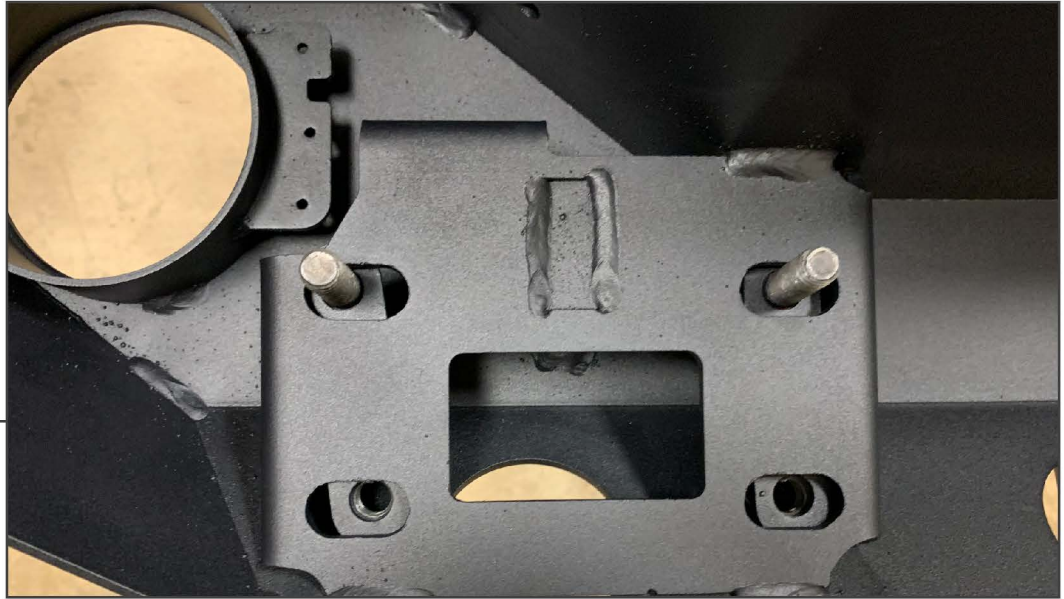
**STEP 6**



Using (4) M4 Allen bolts, (4) M4 lock washers, (8) M4 flat washers, (4) M4 nuts, attach the fog light to the bumper and bracket installed in Step 5. Repeat for both fog lights.

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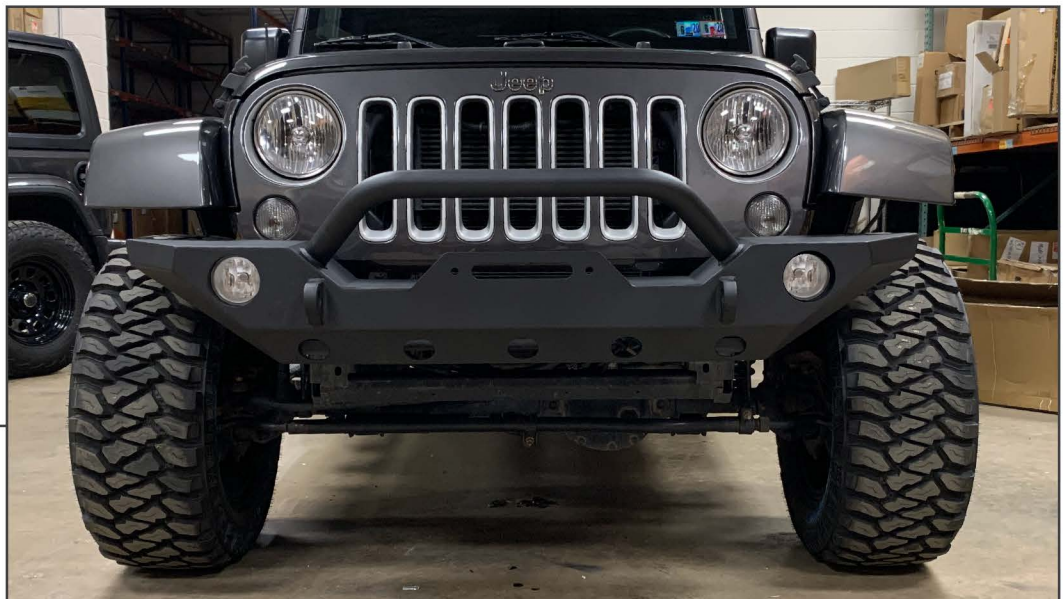
**STEP 7**



Place the nut/bolt plates behind the bumper mounting pad. This will allow for minor adjustment side to side. Use (2) M12 stud holders to secure the studs in place during installation to the vehicle.

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**STEP 8**



With help, carefully install the bumper. Secure the bumper to the vehicle using the provided M12 hardware. Reconnect the fog lights to the vehicle harness (extending the wiring may be required).

Installation is now complete.