



Installation Instructions
Side Steps 1976 –1986 Jeep CJ7
Black, Black Textured, Titanium
Part # 11504.03 11591.02 11522.03

HARDWARE: Left and Right Side Bars
(16) 3/8" Self Tapping Bolts

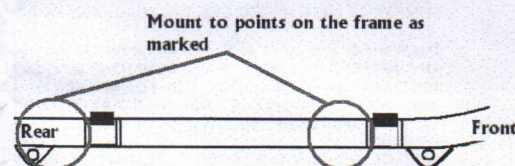
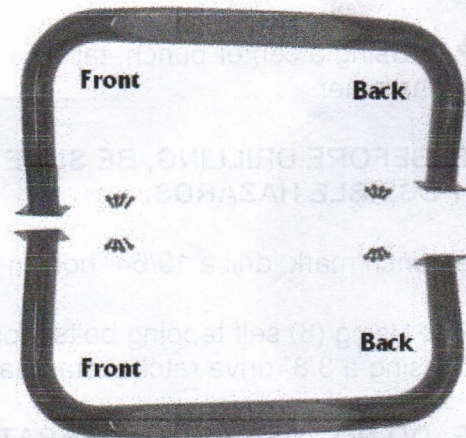
Note: DRILLING WILL BE REQUIRED FOR
THE INSTALLATION OF THESE NERF BARS

IMPORTANT NOTICE: Carefully read all instructions before installing this product. Rugged Ridge is not responsible for any damage to vehicle or personal injury that may occur during the installation of this product.

To obtain correct installation, we recommend that you follow the basic steps covered in these instructions. Please Take care when assembling this product to protect the finish and to maintain a quality look to your new investment. If able, have a second person to assist with the installation.

PLEASE NOTE: The longer portion of the mounting bracket needs to be placed towards the front of your vehicle.

STEP 1: Position the nerf bar up to the frame. Maintain a 1/2" minimum between the bottom of the vehicle and the top of the nerf bar. Locate the nerf bar front to back so it is parallel with the frame and the body. With the nerf bar in place (second person holding) mark the frame through the nerf bar mounting holes located in the nerf bar bracket. After marks have been made repeat for the other side and set the bars aside.





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STEP 2: Using a center punch, tap into the frame at the center of the marked holes using a hammer.

NOTE: BEFORE DRILLING, BE SURE TO CHECK THE BACKSIDE OF THE FRAME FOR POSSIBLE HAZARDS.

At the punch mark, drill a 19/64" hole in the frame.

STEP 3: Using (8) self tapping bolts, position the nerf bar over the 8 drilled 19/64" holes. Using a 3/8" drive ratchet start each bolt by hand.

NOTE: DO NOT USE AN AIR OPERATED IMPACT GUN OR RATCHET AS THIS MAY DAMAGE OR STRIP THE SELF TAPPING BOLT.

After all bolts have been started you can finish securing the nerf bar. Torque all bolts to 35 – 45 foot-pounds. Be careful not to over tighten. Over tightening may stress these bolts and cause premature failure.

WEAR SEAT BELT AT ALL TIMES

LIMITED 90 DAY WARRANTY

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