



**Installation Instructions
Side Steps 1976 – 1986 Jeep CJ7
Black, Black Textured, Titanium**

STEP 2: Using a center punch, tap into the frame at the center of the marked holes using a hammer.

NOTE: BEFORE DRILLING, BE SURE TO CHECK THE BACKSIDE OF THE FRAME FOR POSSIBLE HAZARDS.

At the punch mark, drill a 19/64" hole in the frame.

STEP 3: Using (8) self tapping bolts, position the nerf bar over the 8 drilled 19/64" holes. Using a 3/8" drive ratchet start each bolt by hand.

NOTE: DO NOT USE AN AIR OPERATED IMPACT GUN OR RATCHET AS THIS MAY DAMAGE OR STRIP THE SELF TAPPING BOLT.

After all bolts have been started you can finish securing the nerf bar. Torque all bolts to 35 – 45 foot-pounds. Be careful not to over tighten. Over tightening may stress these bolts and cause premature failure.

WEAR SEAT BELT AT ALL TIMES

LIMITED 90 DAY WARRANTY

Applies to Rugged Ridge by Omix-ada Inc. Products

Rugged Ridge Of Road (the Company) warrants to the original purchaser of this product that should the product or any part thereof, under normal use and conditions, be proven defective in material or workmanship within 90 DAYS from the date of original purchase, such defect(s) will be repaired or replaced or credited at the Company's sole option.

To obtain repair or replacement within the terms of this Warranty, the product is to be delivered with proof of warranty coverage (e.g. Dated bill of sale), specification of defect(s) to the place of purchase or, with prior approval from the Company (Return Authorization Number is required), freight pre-paid to the Company address listed below.

This warranty does not apply to any product or part thereof which, in the opinion of the Company, has suffered or been damaged through alteration, improper installation, mishandling, misuse, neglect, accident or by acts of nature. THE EXTENT OF THE COMPANY'S LIABILITY UNDER THIS WARRANTY IS LIMITED TO THE REPAIR OR REPLACEMENT PROVIDED ABOVE AND, IN NO EVENT, SHALL THE COMPANY'S LIABILITY EXCEED THE PURCHASE PRICE PAID BY PURCHASER FOR THE PRODUCT.

This Warranty is in lieu of all express warranties or liabilities. ANY IMPLIED WARRANTIES, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY, SHALL BE LIMITED TO THE DURATION OF THIS WRITTEN WARRANTY. ANY ACTION FOR BREACH OF ANY WARRANTY HEREUNDER INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY MUST BE BROUGHT WITHIN THE PERIOD OF 90 DAYS FROM DATE OF ORIGINAL PURCHASE.

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Some States do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damage, so the above limitations may not apply to you. This warranty gives you specific legal rights and you may also have other rights, which vary from state to state.

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Installation Instructions
Side Steps 1976 –1986 Jeep CJ7
Black, Black Textured, Titanium
Part # 11504.03 11591.02 11522.03

HARDWARE: Left and Right Side Bars
(16) 3/8" Self Tapping Bolts

Note: DRILLING WILL BE REQUIRED FOR THE INSTALLATION OF THESE NERF BARS

IMPORTANT NOTICE: Carefully read all instructions before installing this product. Rugged Ridge is not responsible for any damage to vehicle or personal injury that may occur during the installation of this product.

To obtain correct installation, we recommend that you follow the basic steps covered in these instructions. Please Take care when assembling this product to protect the finish and to maintain a quality look to your new investment. If able, have a second person to assist with the installation.

PLEASE NOTE: The longer portion of the mounting bracket needs to be placed towards the front of your vehicle.

STEP 1: Position the nerf bar up to the frame. Maintain a 1/2" minimum between the bottom of the vehicle and the top of the nerf bar. Locate the nerf bar front to back so it is parallel with the frame and the body. With the nerf bar in place (second person holding) mark the frame through the nerf bar mounting holes located in the nerf bar bracket. After marks have been made repeat for the other side and set the bars aside.

