



STARS & STRIPES TAILGATE STORAGE RACK

(2018-2021 WRANGLER JL)

INSTALLATION INSTRUCTIONS

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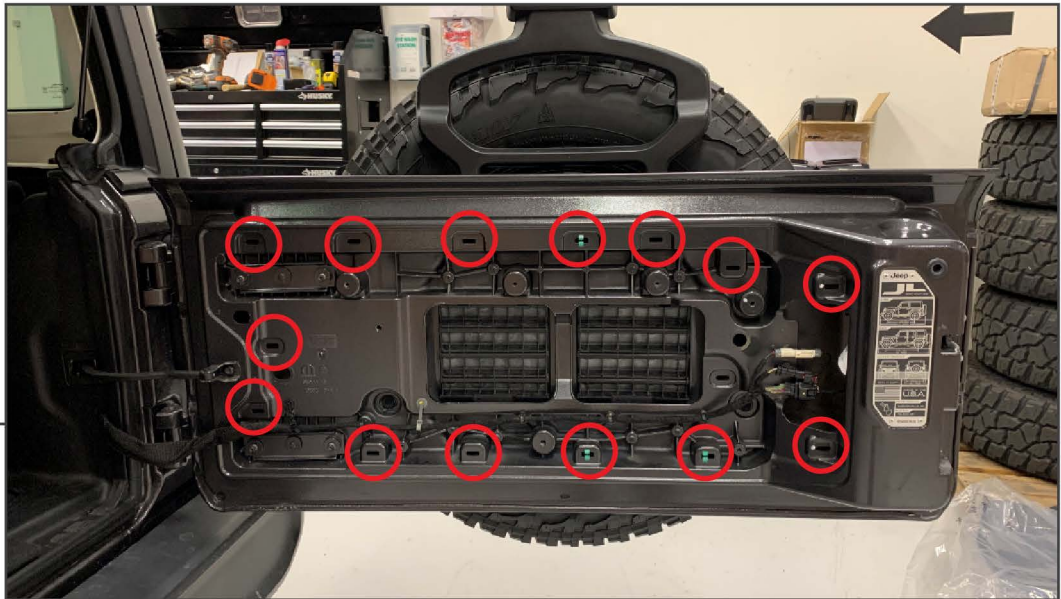
- (1) Tailgate Storage Rack
- (4) M6 Bolts
- (4) M6 Lock Washers
- (4) M6 Flat Washers
- (2) Large Spacers
- (2) Small Spacers
- (1) Allen Key

TOOLS REQUIRED

- Drill
- 13mm, 16mm Drill Bits
- Plastic Panel Removal Tool

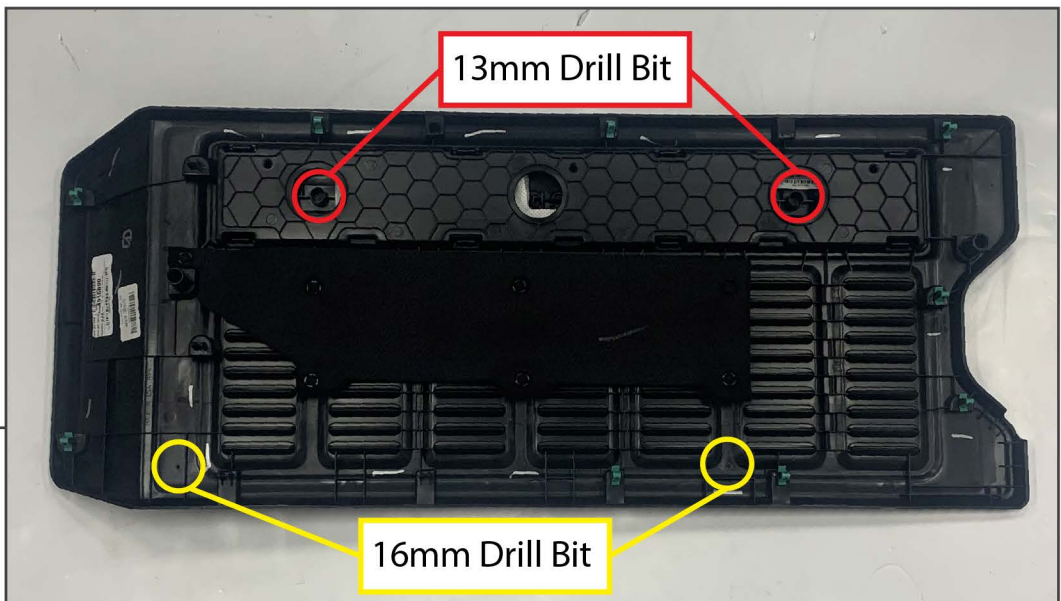
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STEP 1



Remove the tailgate panel using a plastic panel removal tool. Start in the corner and work around the perimeter to release all of the clips.

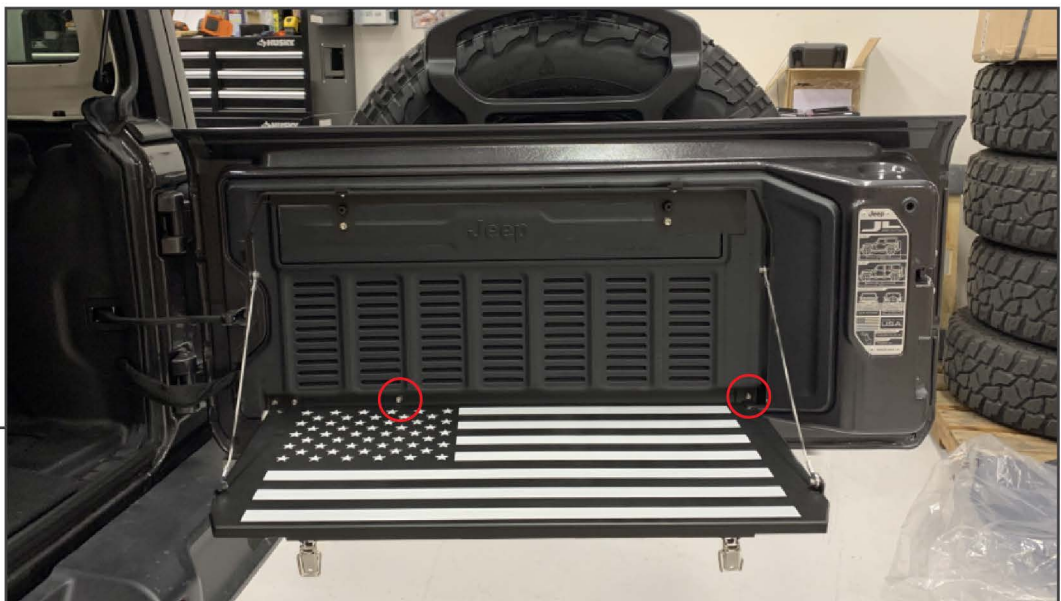
STEP 2



Drill the indicated upper tailgate panel holes using a 13mm drill bit. Drill the lower tailgate panel holes using a 16mm drill bit. The lower holes are indented to identify the drilling location.

STEP 3

Once drilled, reinstall the tailgate panel onto the vehicle. Align and push the panel into the tailgate ensuring the clips secure into place.

STEP 4

Secure the bottom of the storage rack to the tailgate using (2) M6 bolts, (2) M6 lock washers, (2) M6 flat washers, and (2) large spacers on the top of the tailgate. Do not tighten the bolts.

Note: The tray may have to be removed in order to access the bolts.

STEP 5

Secure the top of the tailgate storage rack to the tailgate using (2) M6 bolts, (2) M6 lock washers, (2) M6 flat washers, and (2) small spacers on the top of the tailgate. Tighten all of the tailgate storage rack hardware evenly.

STEP 6

Installation is now complete.