



Installation Instructions Sun Bikini

Vehicle Application:
Jeep Wrangler TJ
1997 – 2006
Part Number: 52403

Jeep Wrangler Unlimited TJD
2004 – 2006
Part Number: 52403

Installation Tips

Before you begin installing your new Sun Bikini, please read all the instructions thoroughly.

For a smooth fit:

For easier installation, the top should be installed at a temperature above 72° F. Below this temperature, the fabric may contract an inch or more, making it difficult to fit the vehicle.

It is normal for the fabric to contract and wrinkle when stored in the shipping carton. Within a few days after installation, the fabric will relax and the wrinkles will disappear.



CAUTION

Safety glasses should be worn at all times when installing this product.

Tools



T-30 and
T-40 Torx



Safety
Glasses

Installation Time



1/4 Hour

Skill Level

1

2

3

4

1 - Easy

Support

We're here to help!
Go to www.Bestop.com and
click "Contact Us"



See a video showing
installation of this top at
www.bestop.com/video



WARNING

This product is designed primarily to enhance the appearance of the vehicle and to shield the occupants from ordinary weather conditions. Do not rely in any way on the components of this product to contain the occupants within the vehicle, or to protect against injury or death in the event of an accident. This product will not protect the occupants from falling objects. Never operate the vehicle in excess of manufacturer's specifications.

WEAR SEAT BELTS AT ALL TIMES

Read and follow, precisely, all installation instructions provided when installing this product. Failure to do so may result in a poor fit and could place occupants of the vehicle in a potentially dangerous situation.



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Sugerencias de Instalación

Antes de empezar a instalar esta unidad, lea atentamente todas las instrucciones.

Para un buen ajuste:

Para facilitar la instalación, el producto debe instalarse a temperaturas superiores a 72 °F (22 °C).

Por debajo de esta temperatura, la tela puede encogerse una pulgada o más, lo que dificultaría su ajuste al vehículo.

Es normal que la tela se contraiga o arrugue cuando está guardada en la caja de empaque. A los pocos días después de la instalación, la tela se relajará y las arrugas desaparecerán.



ADVERTENCIA

Este producto se diseñó principalmente para mejorar la apariencia del vehículo y proteger a los ocupantes de las condiciones climáticas comunes. De ninguna manera piense que los componentes de este producto pueden servir como medio de contención para los ocupantes del vehículo o que pueden protegerlos contra lesiones o la muerte en caso de accidente. Este producto no protegerá a los ocupantes contra caídas de objetos. Nunca conduzca este vehículo fuera de las especificaciones del fabricante.

USE LOS CINTURONES DE SEGURIDAD EN TODO MOMENTO

Lea y siga con precisión todas las instrucciones de instalación que se proporcionan para instalar este producto. Si no lo hace, podría producirse un mal ajuste que colocaría a los ocupantes del vehículo en una situación potencialmente peligrosa.



PRECAUCIÓN

Debe usar gafas protectoras en todo momento durante la instalación de este producto.

Conseils pour l'installation

Lire toutes les instructions au complet avant de commencer l'installation de cet assemblage.

Pour un ajustement sans problème :

Afin de faciliter l'installation, ce produit doit être installé à des températures au-dessus de 72 °F (22 °C).

Sous cette température, le tissu peut rétrécir d'un pouce (2,5 cm) ou plus, ce qui rendra l'ajustement sur le véhicule difficile.

Il est normal que le tissu rétrécisse et plisse pendant qu'il est dans la boîte d'expédition. En quelques jours après l'installation, le tissu se détendra et les plis disparaîtront.



AVERTISSEMENT

Ce produit est conçu principalement pour améliorer l'apparence du véhicule et pour protéger les occupants des conditions météorologiques usuelles. Ne jamais se fier aux composants de ce produit pour se protéger de blessures ou de la mort en cas d'accident. Ce produit ne protégera pas les occupants des chutes d'objets. Ne jamais utiliser le véhicule au-delà des caractéristiques techniques indiquées par le fabricant.

PORTER UNE CEINTURE DE SÉCURITÉ EN TOUT TEMPS

Lire et suivre, très fidèlement, toutes les instructions d'installation fournies lors de l'installation de ce produit. Ne pas suivre cette consigne peut causer une installation inadéquate et mettre les occupants du véhicule dans une situation potentiellement dangereuse.



MISE EN GARDE

Des lunettes de sécurité doivent être portées en tout temps lors de l'installation de ce produit.

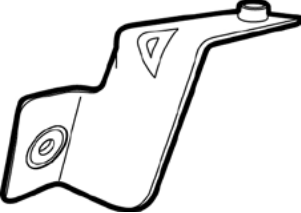
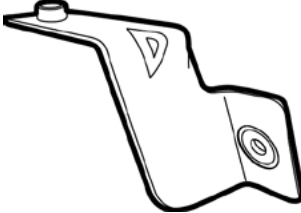
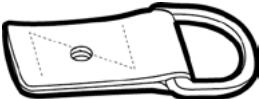
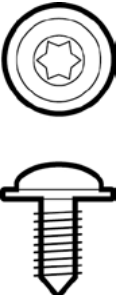
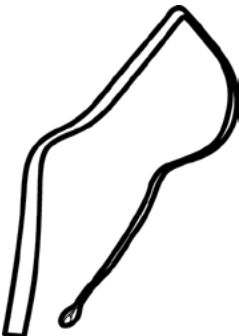



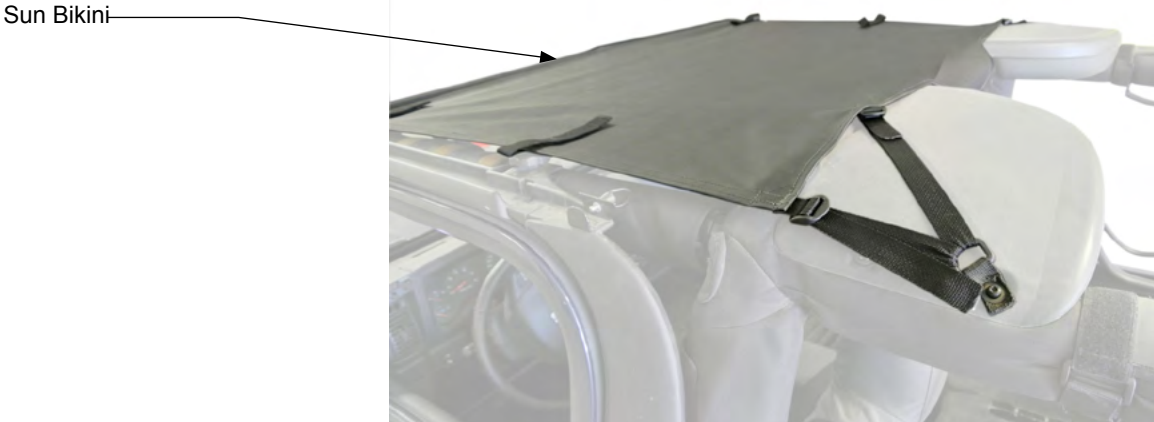
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Sun Bikini

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Included Parts

Used in Sections 2,– 5 & 7		Bracket Assemblies, Straps, Clips & Hooks		Used on Pages 5 – 8 & 10	
					
Bracket Assembly - Lt, Qty - 1 Part # 511.39	Bracket Assembly - Rt, Qty - 1 Part # 511.40	D-Ring Strap, Qty - 2 Part # 388.20	Bolt, Qty - 2 Part # 308.64	Strap, Qty - 1 Part # 517.68	Hook, Qty - 4 Part # 509.71


Used in Sections 1 & 6 – 9	Sun Bikini	Used on Pages 4 & 9 – 12
		

Step 1

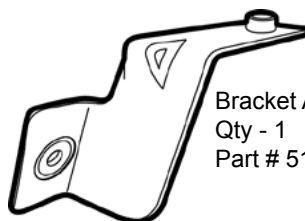
511.39

511.40

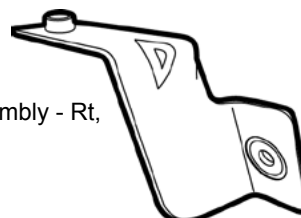
Hardware



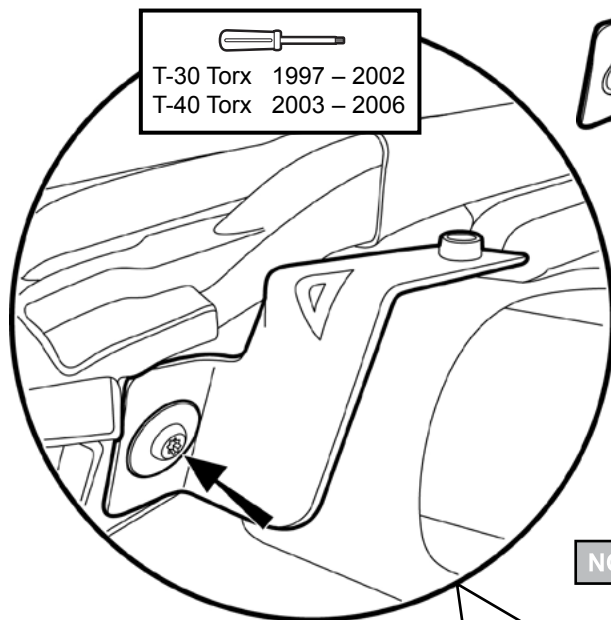
T-30 Torx 1997 – 2002
T-40 Torx 2003 – 2006



Bracket Assembly - Lt,
Qty - 1
Part # 511.39



Bracket Assembly - Rt,
Qty - 1
Part # 511.40



NOTE

Illustration shown with
Door Surround removed

Step 1

Use a Torx socket to remove the outside bolt that secures the sport bar to the windshield. Place the snap portion of the bracket over the sport bar and reinstall the bolt.



Step 1

388.20

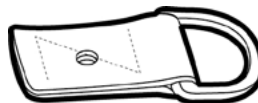
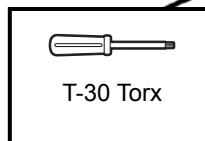
308.64

Hardware

Step 1

IF YOU DO NOT HAVE
SPEAKER BAR

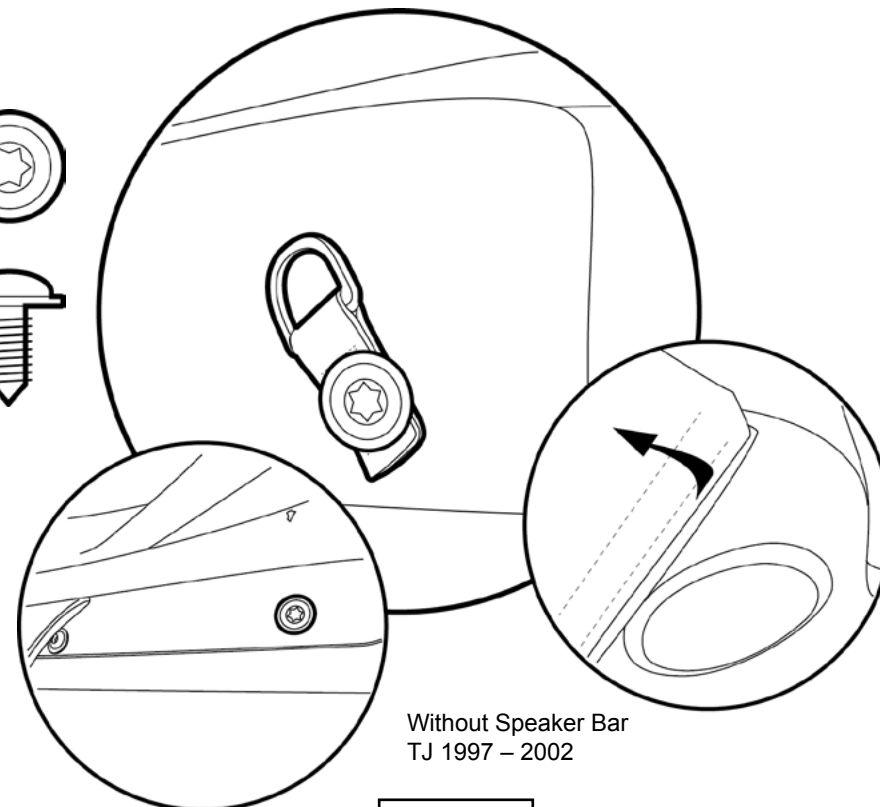
IF YOU HAVE
SPEAKER BAR



D-Ring Strap, Qty - 2
Part # 388.20

Bolt, Qty - 2
Part # 308.64
Without Speaker Bar
TJ 1997 – 2002 Only

With Speaker Bar
TJ 2003 – 2006
TJ Unlimited 2004 – 2006



Without Speaker Bar
TJ 1997 – 2002

Step 1

IF YOU HAVE SPEAKER BAR

Release hook and loop to access speaker bar. Use a T30 Torx to remove the bolt at the rear of the speaker pod on each side. Pierce a hole through fabric cover if present. Replace fabric and reinstall bolt through a D-Ring Strap and the fabric on each side of the speaker pod.

Do not tighten at this time.



Step 1

IF YOU DO NOT HAVE SPEAKER BAR

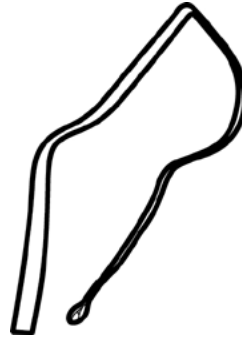
Locate second hole in the sport bar. Pierce a hole through fabric cover if present. Install a Pivot Bracket Bolt through a D-Ring Strap on each side of the vehicle.

Do not tighten at this time.

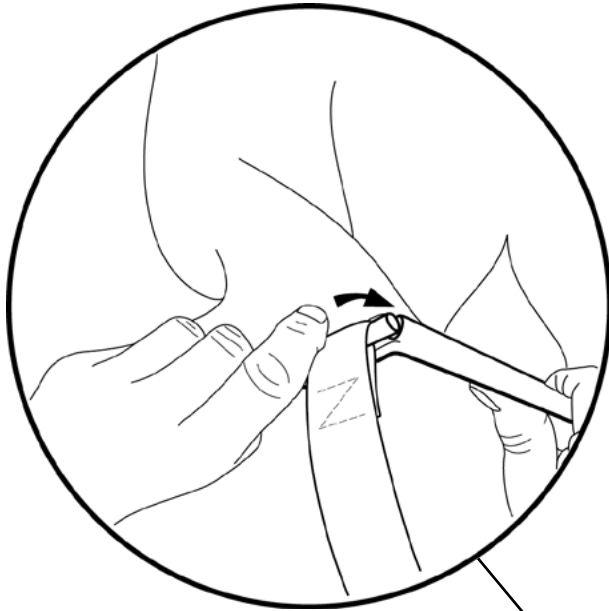
Step 1

Sun Bikini

517.68

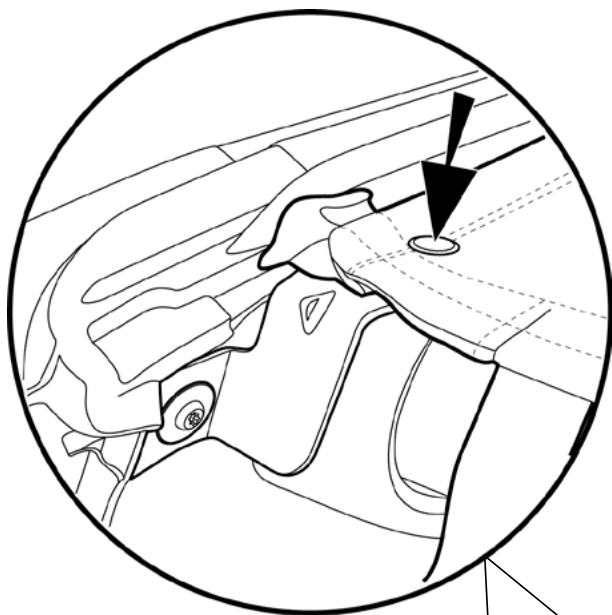
Hardware

Strap, Qty - 1
Part # 517.68

**Step 1**

Slip the loop on the Web Strap over one of the rod ends. Connect the front rod halves together by sliding the left rod into the coupler on the right rod.

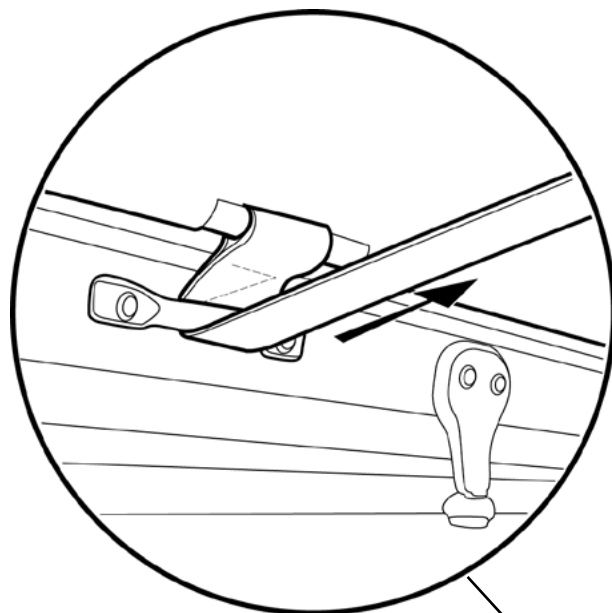


Step 1 Sun Bikini**Step 1**

Drape the Sun Bikini over the sport bar and snap to the Brackets on each side.



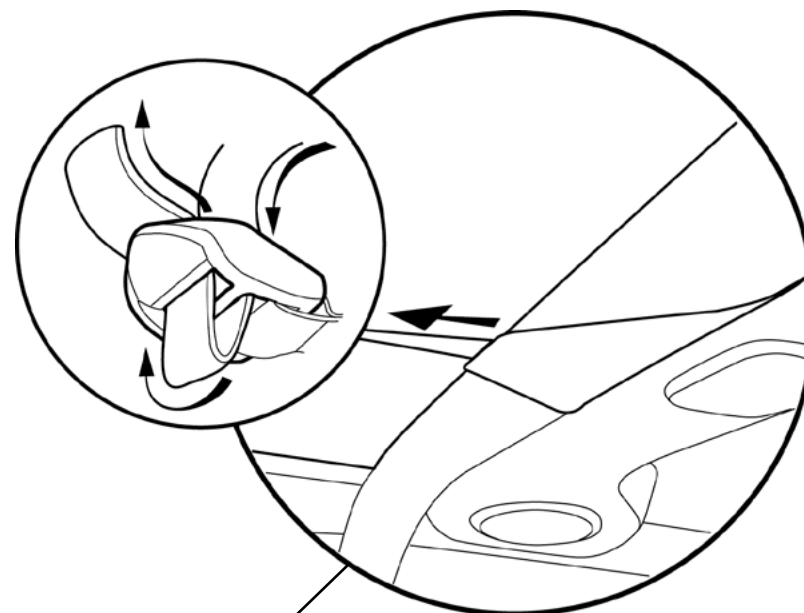
Step 1



Step 1

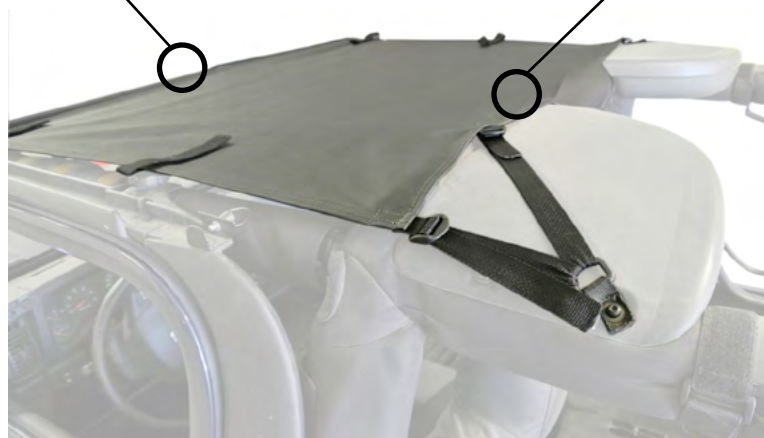
Thread the Web Strap through the footman loop at the windshield.

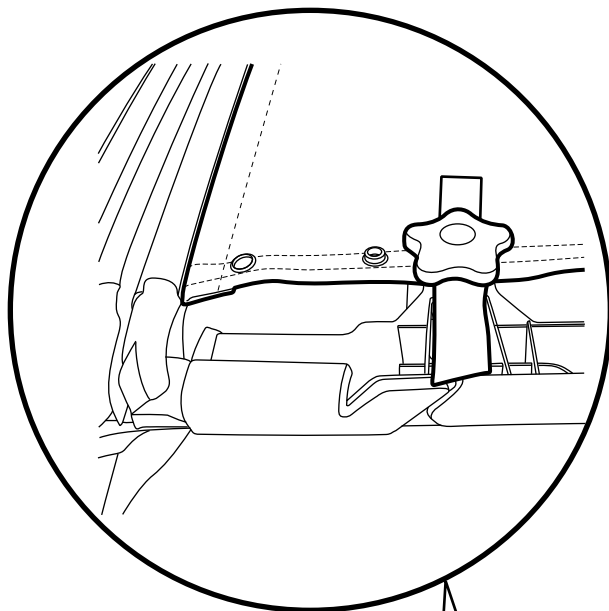
Step 2



Step 2

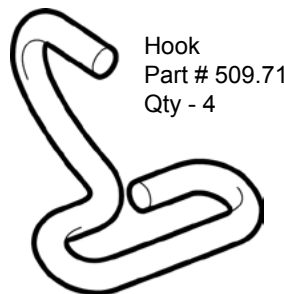
Wrap the bow flap around the sport bar and thread the Web Strap through the buckle sewn to the bow flap strap.



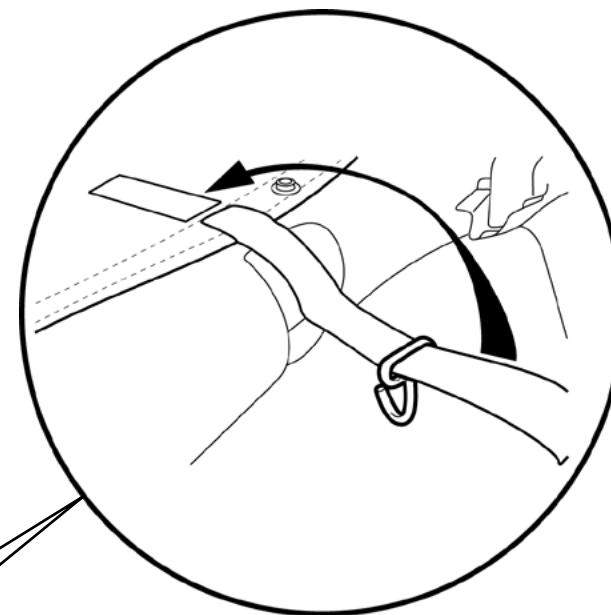
Step 1**IF YOU HAVE DOOR
SURROUNDS****Step 1****IF YOU HAVE DOOR SURROUNDS**

Remove the front knobs. Insert the knobs through the front hole in the Sun Bikini and screw the knobs down.

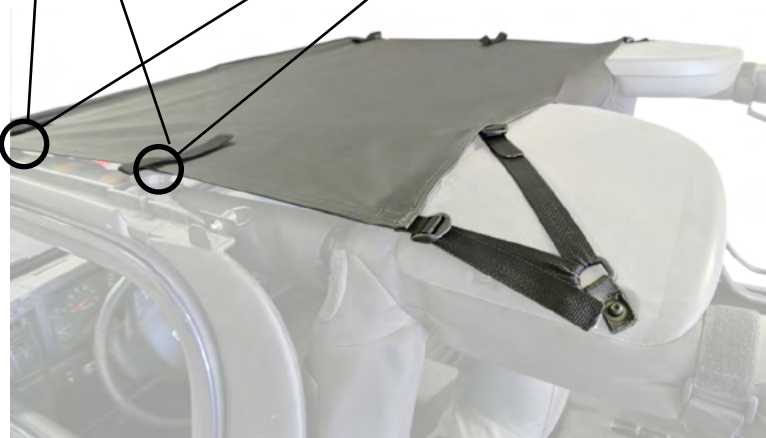
Disregard the strap at the rear knob location and drape the Sun Bikini over the rear knob.

Hardware

Hook
Part # 509.71
Qty - 4

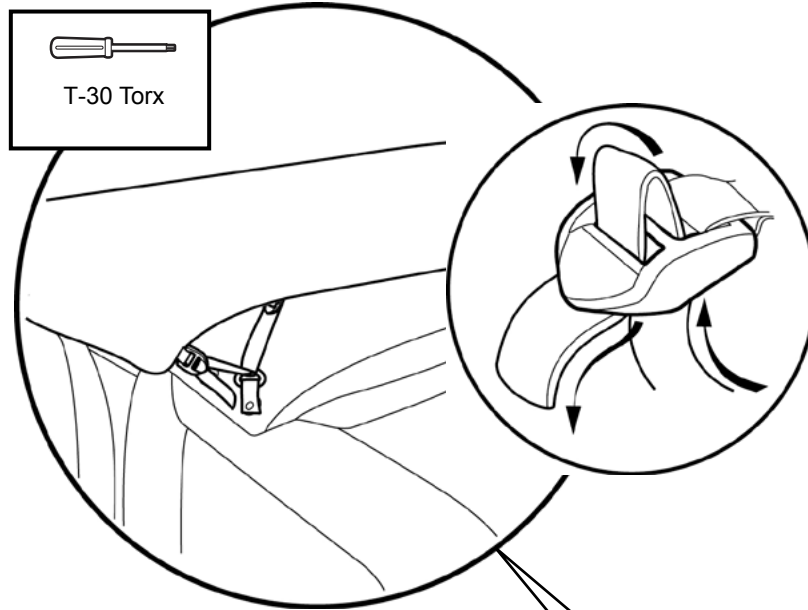
Step 1**IF YOU DO NOT HAVE
DOOR SURROUNDS****Step 1****IF YOU DO NOT HAVE DOOR SURROUNDS**

Thread a Hook through each loop strap as shown and loosely fasten the hook and loop. Wrap the strap around the sport bar and hook it into the bottom hole of the sport bar. Adjust the tension on the strap until the top is tight, then secure the hook and loop. Repeat this step at the rear hole location



Step 1

Step 2



Step 1

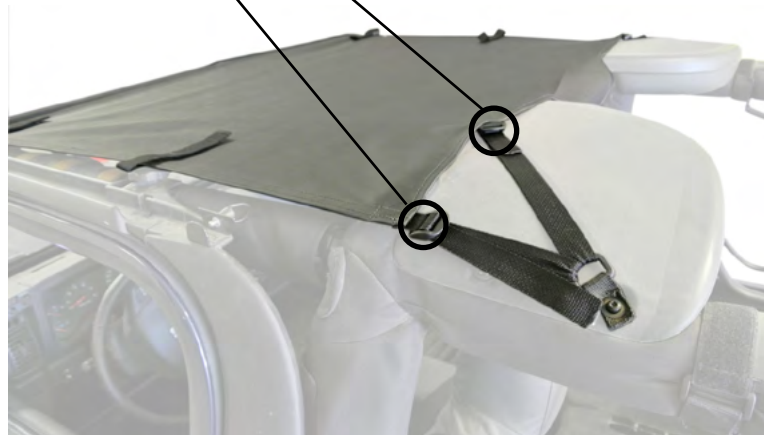
Thread the straps on the rear of the Sun Bikini through the D-rings on the Grommet Straps. Thread the strap into the ring from underneath.

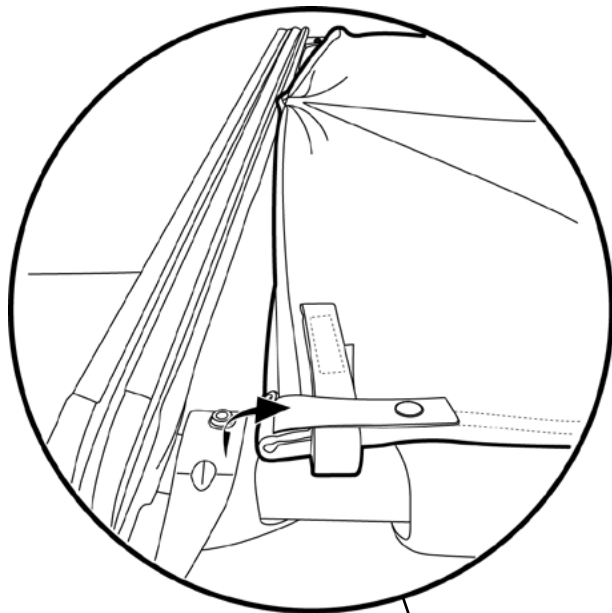
Pull the end of the strap back and thread it through the buckle sewn to the strap.

Use a T-35 Torx to tighten the bolt that secures the Grommet Strap.

Pull the web strap tight.

Repeat on both sides.



Step 1**Step 1**

If you want to install your top over the Sun Bikini release the Sun Bikini snaps from the brackets. Fold the front edge back and use the web strap with snaps to snap it in place near the knob.





Care and Maintenance of your Bestop Product

Your Bestop product is made of the finest materials available. To keep it looking new and for the maximum possible wear, it will need periodic cleaning and maintenance.

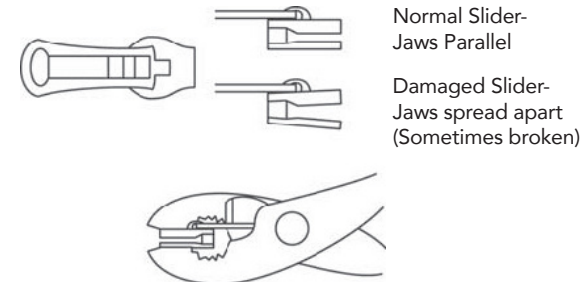
Fabric: The fabric should be washed often using soap, warm water and a soft bristle brush. Rinse with clear water to remove all traces of soap. Bestop recommends using Bestop Cleaner (part no. 11201-00) and Bestop Protectant (part no. 11202-00) for Vinyl fabric and Bestop Twill Protectant (part no. 11207-00) for Twill fabric. Bestop Cleaner and Bestop protectant are specially formulated to provide a total cleaning and protection system. Bestop Cleaner safely removes the toughest stains, will not harm vehicle finishes, is biodegradable and environmentally friendly. Bestop Protectant protects against UV-fading, cracking and hardening, and repels dust, grease, dirt and mildew.

Windows: Keep windows clean to avoid scratching. DO NOT use a brush on the windows! Wash with a water-soaked cloth or sponge and a mild dishwashing detergent. Bestop recommends Bestop Vinyl Window Cleaner (part no. 11203-00), which safely cleans and protects vinyl windows and helps prevent UV damage. NEVER WIPE THE WINDOWS WHEN THEY ARE DRY. Be careful when cleaning snow or frost from the vinyl windows since they are easily scratched and may crack at low temperatures. DO NOT roll the sides or rear window in cold weather. The windows become stiff and will crack. Cracks caused by misuse in cold temperatures are not covered under warranty.

Water: Seeping through at the seams may be stopped by applying 3-M Scotchgard® on the inside of the seams.

Snap: Keep snaps cleaned and lubricated with silicone to help prevent snaps from sticking to the studs. If a snap does become stuck to a stud, use a screwdriver and GENTLY pry apart to prevent permanent damage to the snap or the top fabric.

Zippers: Keeping zippers cleaned and lubricated with Bestop's Zipper Cleaner (part no. 11206-00) will help prevent damage and keep the zippers in smooth working condition. If a zipper opens behind the slider, the slider may have been spread apart. This problem can usually be repaired by using an ordinary pair of pliers to bring the sides back into parallel. Return slider to the end of the zipper in the normal Open position. Squeeze lightly at first and test the zipper. If the zipper continues to remain open squeeze more firmly with the pliers and try the zipper again. Repeat this procedure until the zipper operates correctly.



For Bestop Warranty Information, Please go to;
<https://www.bestop.com/help/warranty-information/>





FIND THE RIGHT BIKINI® TOP

BIKINI TYPE		YEAR	MODEL	DRILLING REQUIRED	PARTS NEEDED	DOOR SURROUNDS	TOP MATERIAL	PART NUMBER
SUNSHADE		2010-18	Jeep Wrangler JK	No	Compatible with Sunrider for Hardtop ONLY	N/A	Mesh	52406
		2007-18	Jeep Wrangler JK	No	Compatible with soft tops except Trektop and Trektop Pro	N/A	Mesh	52405
TRADITIONAL BIKINI		1976-91	CJ7/CJ8/ Wrangler YJ	Yes	51209	N/A	Black Crush, Tan, Charcoal/Gray, Mesh	52508
		1976-83	CJ5	Yes	51209	N/A	Black Crush, Tan	52507
		1972-80	Scout II	Yes	51207	N/A	Black Crush	52550
		1966-77	Bronco	Yes	51206	N/A	Black Crush	52542
		1964-84	FJ40	Yes	51209	N/A	Black Crush	52540
		1951-81	M-38A1/CJ5/ CJ6	No	Factory Channel	N/A	Black Crush	52505
STRAPLESS HEADER BIKINI		1997-02	TJ	Yes	51210	N/A	Black Denim, Spice	52521
		1986-91	YJ	Yes	51209	N/A	Black Crush, Black Demin	52509
		1992-95	YJ	Yes	51209	N/A	Black Denim, Spice	52519
		1980-86	CJ7	Yes	51209	N/A	Black Crush, Black Demin	52518
		1986-94	Samurai	No	Factory Channel	N/A	Black Crush, Black Denim	52561
		1995-98	Tracker/Sidekick	No	Factory Channel	N/A	Black Denim	52562
		1988-94	Tracker/Sidekick	No	Factory Channel	N/A	Black Denim	52570
STRAPLESS SAFARI BIKINI		1997-02	TJ	Yes	51210	N/A	Black Denim, Spice	52530
		1992-95	YJ	Yes	51209	N/A	Black Denim, Charcoal/ Gray, Spice	52529
CABLE STYLE TARGA AND SAFARI BIKINI		2020-Current	Gladiator	No	Included	N/A	Black Diamond	52615
		2018-Current	JL	No	Included	N/A	Black Diamond	52607
		2018-Current	JLU	No	Included	Factory Door Surrounds	Black Diamond	52608
		2010-18	JK	No	Included	Factory Door Surrounds	Black Diamond, Mesh	52593
		2010-18	JKU	No	Included	Factory Door Surrounds	Black Diamond, Mesh	52594



FIND THE RIGHT BIKINI® TOP

BIKINI TYPE		YEAR	MODEL	DRILLING REQUIRED	PARTS NEEDED	DOOR SURROUNDS	TOP MATERIAL	PART NUMBER
HEADER STYLE TARGA BIKINI		2018-Current	JL/Gladiator	No	51244	N/A	Black Diamond	52606
		2010-18	JK (2-Door)	No	51243	N/A	Black Diamond	52586
		2007-09	JK (2-Door)	No	51243	N/A	Black Diamond	52580
		2003-06	TJ	No	51238	N/A	Black Diamond	52528
		1997-2002	TJ	No	51238	N/A	Black Denim, Spice	52525
HEADER STYLE SAFARI BIKINI		2020-Current	Gladiator	No	51244	N/A	Black Diamond	52614
		2018-Current	JLU	No	51244	N/A	Black Diamond	52610
		2010-18	JKU	No	51243	N/A	Black Diamond	52584
		2010-18	JK	No	51243	N/A	Black Diamond	52583
		2007-09	JKU	No	51243	N/A	Black Diamond, Mesh	52581
		2004-06	LJ/TJU	No	51238	N/A	Black Diamond	52544
		2003-06	TJ	No	51238	N/A	Black Diamond, Mesh	52532
		1997-02	TJ	No	51238	N/A	Black Denim, Spice, Mesh	52531
SUN TARGA BIKINI		2018-Current	JL/JLU/Gladiator	No	N/A	N/A	Mesh	52410
		2007-18	JK/JKU	No	N/A	N/A	Black Diamond, Mesh	52400
		1997-2006	TJ	No	N/A	N/A	Black Diamond, Mesh	52403
SUN SAFARI BIKINI		2020-22	Gladiator	No	N/A	N/A	Mesh	52413
		2018-Current	JLU	No	N/A	N/A	Mesh	52411
		2018-Current	JL	No	N/A	N/A	Mesh	52412
		2007-18	JKU	No	N/A	N/A	Black Diamond, Mesh	52401
		2007-18	JK	No	N/A	N/A	Black Diamond, Mesh	52402
		1997-2006	TJ	No	N/A	N/A	Black Diamond, Mesh	52404
ACCESS SAFARI BIMINI		2021-Current	Bronco 2DR	No	Compatible with Trektop, OE Soft top and OE Hardtop	N/A	Mesh	52420
		2021-Current	Bronco 4DR	No	Compatible with Trektop, OE Soft top and OE Hardtop	N/A	Mesh	52421