



HD DROP SIDE STEP BARS

(2018-2021 WRANGLER JL 4 DOOR)

INSTALLATION INSTRUCTIONS

CONTENTS

(2) Side Step Bars
(2) Front Pinch Weld Brackets
(2) Middle Pinch Weld Brackets
(2) Rear Pinch Weld Brackets
(12) M10 Bolts
(24) M10 Flat Washers
(12) M10 Locking Nuts
(6) M8 Bolts
(6) M8 Lock Washers
(6) M8 Flat Washers
(12) M6 Bolts
(24) M6 Flat Washers
(12) M6 Locking Nuts

TOOLS REQUIRED

10mm, 13mm, 16mm, 17mm
Sockets
10mm, 16mm, 17mm Wrenches
Socket Wrench

J143377-JL

**STEP 1**

Install the front pinch weld bracket to the vehicle. Loosely install (1) M8 bolt, (1) M8 lock washer, and (1) M8 flat washer through the pinch weld bracket into the pre-drilled hole in the vehicle.

**STEP 2**

Install (2) M6 bolts, (4) M6 flat washers, and (2) M6 locking nuts through the pinch weld to secure the front of the pinch weld bracket to the vehicle.

**STEP 3**

Install the middle pinch weld bracket to the vehicle. Loosely install (1) M8 bolt, (1) M8 lock washer, and (1) M8 flat washer through the pinch weld bracket into the pre-drilled hole in the vehicle.

**STEP 4**

Install (2) M6 bolts, (4) M6 flat washers, and (2) M6 locking nuts through the pinch weld to secure the front of the pinch weld bracket to the vehicle.

STEP 5

Install the rear pinch weld bracket to the vehicle. Loosely install (1) M8 bolt, (1) M8 lock washer, and (1) M8 flat washer through the pinch weld bracket into the pre-drilled hole in the vehicle.

STEP 6

Install (2) M6 bolts, (4) M6 flat washers, and (2) M6 locking nuts through the pinch weld to secure the front of the pinch weld bracket to the vehicle.

**STEP 7**

Install the drop side step bar to the vehicle using (6) M10 bolts, (12) M10 flat washers, and (6) M10 locking nuts. Adjust the side step bar to the vehicle, then tighten all hardware until secure. Repeat steps 1-3 to the opposite side.

Installation is now complete.