



STARS AND STRIPES TAILGATE STORAGE RACK

(2007-2018 WRANGLER JK)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Tray
- (4) M6x1.00 20mm Bolts
- (4) M6 Washers
- (2) Spacers
- (2) Rubber Bumpers

TOOLS REQUIRED

- Masking Tape
- Drill
- 1/8" Drill Bit
- 3/8" Drill Bit
- Rivnut Tool
- 4MM Allen Wrench

SKU # J139379

STEP 1

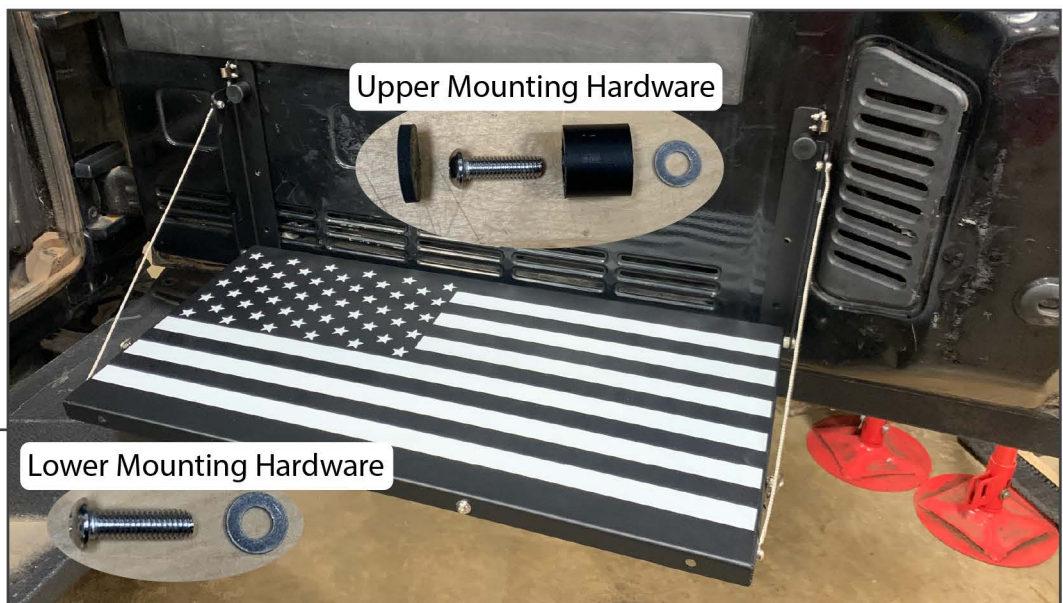
Begin by opening the tailgate. Trim the supplied drill template and align it with the tailgate. Use masking tape to hold the template in place.

STEP 2

Drill an 1/8" pilot hole in the designated locations on the template. Finish drilling the holes to 3/8".

**STEP 3**

Using a rivnut tool, Install the supplier rivnuts into the holes drilled in Step 2.

**STEP 4**

Using the supplied hardware, secure the tray to the tailgate. The upper mounting locations use the supplied M6x1.00 20mm bolt, washer, spacer, and rubber bumper. The lower mounting locations use the supplied M6x1.00 20mm bolt and flat washer. Fold and latch the tray when not in use. Installation is not complete.