



OEM STYLE SIDE STEP BARS

(2018-2025+ WANGLER JL - 4 DOOR)

INSTALLATION INSTRUCTIONS

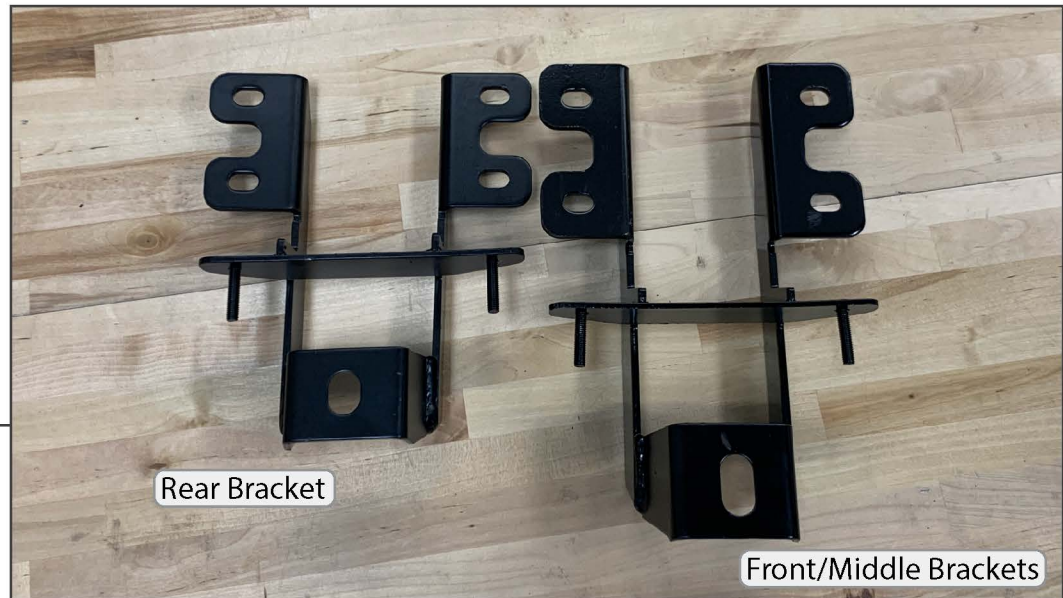
CONTENTS

- (1) Left Step
- (1) Right Step
- (4) Front Brackets
- (2) Rear Brackets
- (6) M8x1.25 25mm Bolts
- (6) M8 Flat Washers
- (6) M8 Lock Washers
- (24) M6x1.0 Bolts
- (24) M6 Flange Nuts

TOOLS REQUIRED

- 10mm Socket and Wrench
- 13mm Socket and Wrench
- Ratchet

SKU # J133622-JL

STEP 1

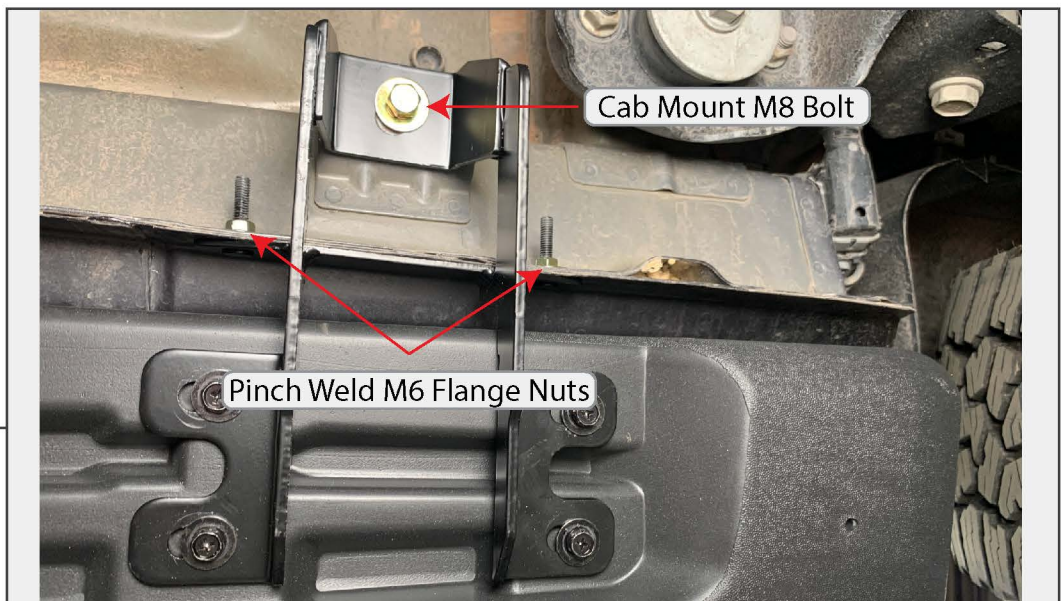
Begin by identifying the rear most bracket for each side step. The brackets are shorter than the front brackets.

STEP 2

Using the M6 hardware, loosely install the brackets to the side step. Use (4) M6x1.0 Bolts per bracket.

**STEP 3**

Locate the pinch weld mounting holes. (4) Door vehicles will have (6) holes per side.

**STEP 4**

With a helper, install the side steps through the pinch weld mounting holes. Loosely secure the side step to the pinch weld using the (2) M6 Flange Nuts per bracket. Next, using the M8 hardware, install (1) M8 Bolt, (1) M8 Lock Washer, and (1) M8 Flat Washer per bracket into the cab mounting location.



STEP 5

Now that the side step is loosely installed, torque all M6 hardware to 6ft-lbs and all M8 hardware to 18ft-lbs.

Repeat Steps 1-5 for the opposite side step assembly.

Installation is now complete.