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# TUBULAR ADVENTURE REAR DOORS

(2018-2025+ WRANGLER JL - 4 DOOR)

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## INSTALLATION INSTRUCTIONS

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- (1) Left Rear Door
- (1) Right Rear Door
- (2) Latches
- (6) Latch Spacers
- (2) Door Straps
- (2) Door Rubber Stoppers
- (4) M8 Lock Nuts
- (4) M8 Flat Washers
- (4) M6x1.0x25mm Screws
- (4) M6 Flat Washers
- (4) M6 Lock Washers
- (2) M4x0.7x20mm Screws
- (6) M4 Flat Washers
- (2) Allen Wrenches

### TOOLS REQUIRED

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- Trim Panel Removal Tool
- T-50 Torx Bit
- T-40 Torx Bit
- Rubber Mallet
- 10mm Socket
- Ratchet

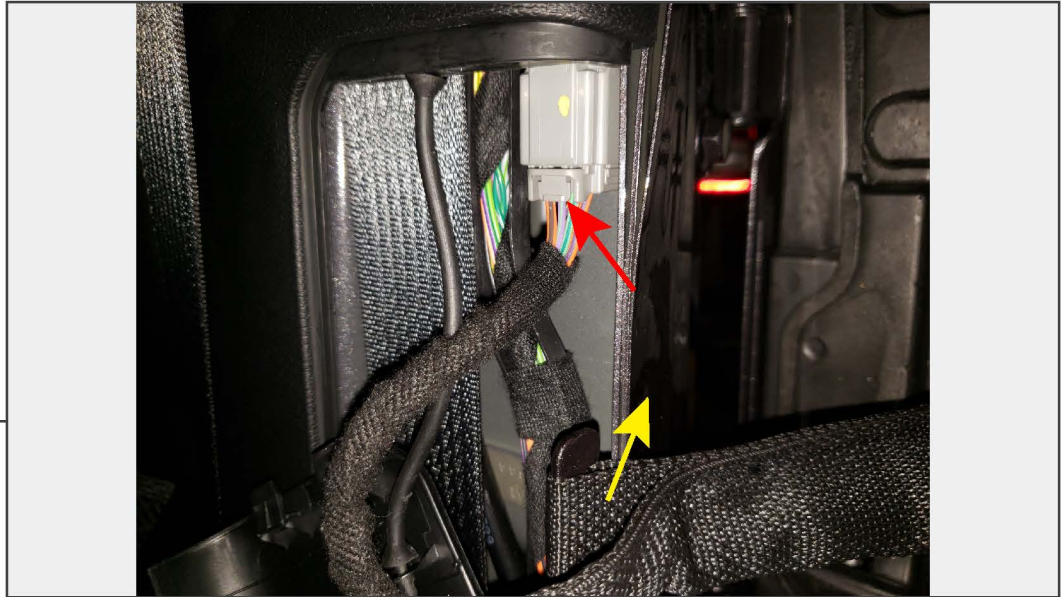
SKU # J132132-JL

**STEP 1**

Begin by removing the T-50 Torx nuts on the bottom of the factory door hinges. The nuts will not be reused.

**STEP 2**

Slide the front seat forward to access the interior trim panel. Using a panel removal tool, pry the panel off. \*\*Note: The panel has indents on the sides, pry from those indents.

**STEP 3**

Roll down the windows so that the door is easier to handle while removing it from the vehicle. Unplug the connector. Slide the hinge strap off the chassis mount.

**STEP 4**

Locate, and remove the T-40 Torx bolt securing factory door hinge stop. Lift the door up to remove it from the vehicle. Then, re-install the factory T-40 Torx bolt as a place holder to ensure it doesn't get lost.



**STEP 5**

Install the new door to the vehicle hinges, you may need to use a rubber mallet to seat the door all the way onto the hinge. Use the supplied M8 nut and washer to secure the door to the hinge.

**STEP 6**

Install the rubber door stopper to the door using the M4x15mm screw, and M4 flat washer.

**STEP 7**

Loosely install the door latch using the M6x25mm screws, flat washers, and lock washers.

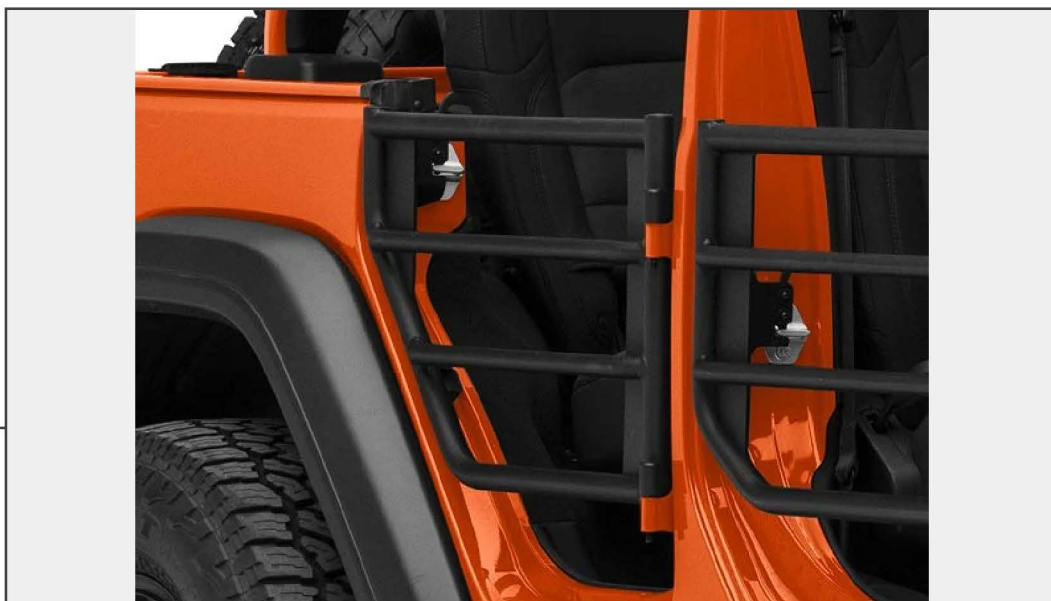
**STEP 8**

Align the door latch with the striker using the latch spacers as seen above.

Note: Spending extra time aligning the latch to the striker will result in a smoother feel when opening and closing the door.

**STEP 9**

Install the door strap from the Tubular Door to the chassis mount. Re-install the vehicle trim panel.

**STEP 10**

Repeat Steps 1-9 to install the opposite side tubular door.

Installation is now complete.