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# FRONT TUBULAR DOORS

(2007-2018 WRANGLER JK)

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## INSTALLATION INSTRUCTIONS

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- (1) Left Front Door
- (1) Right Front Door
- (2) Latches
- (4) Latch Spacers
- (2) Dual Nut Latch Plate
- (2) Door Straps
- (2) Door Rubber Stoppers
- (2) M8x1.25x20mm Screws
- (4) M8 Lock Nuts
- (6) M8 Flat Washers
- (2) M8 Lock Washers
- (4) M6x1.0x25mm Screws
- (4) M6 Flat Washers
- (4) M6 Lock Washers
- (2) M4x0.7x20mm Screws
- (6) M4 Flat Washers
- (2) Allen Wrenches

### TOOLS REQUIRED

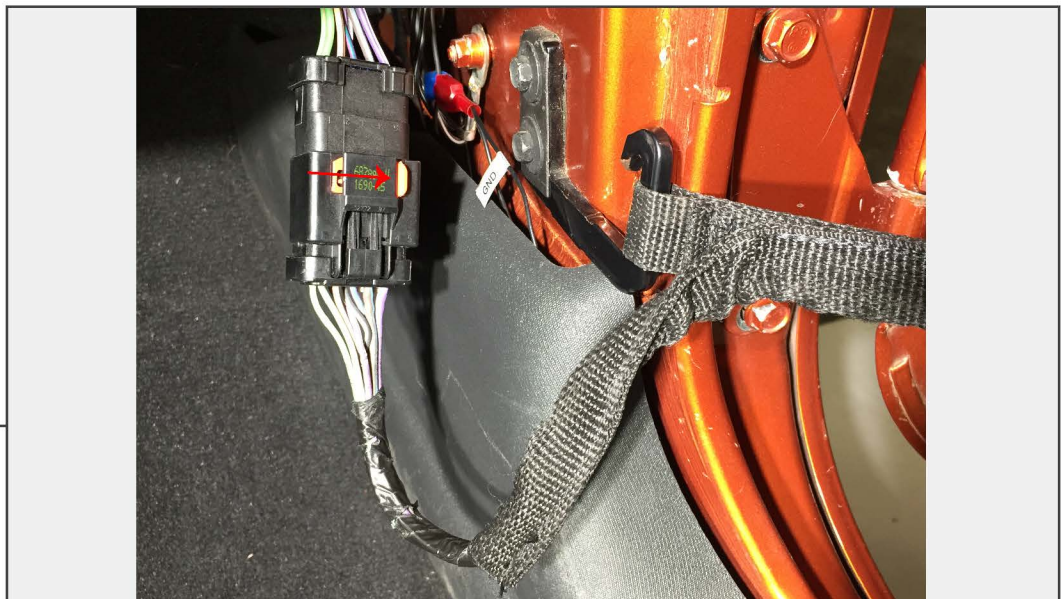
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- Rubber Mallet
- T50 Torx Bit
- 13mm, 15mm Sockets
- Ratchet

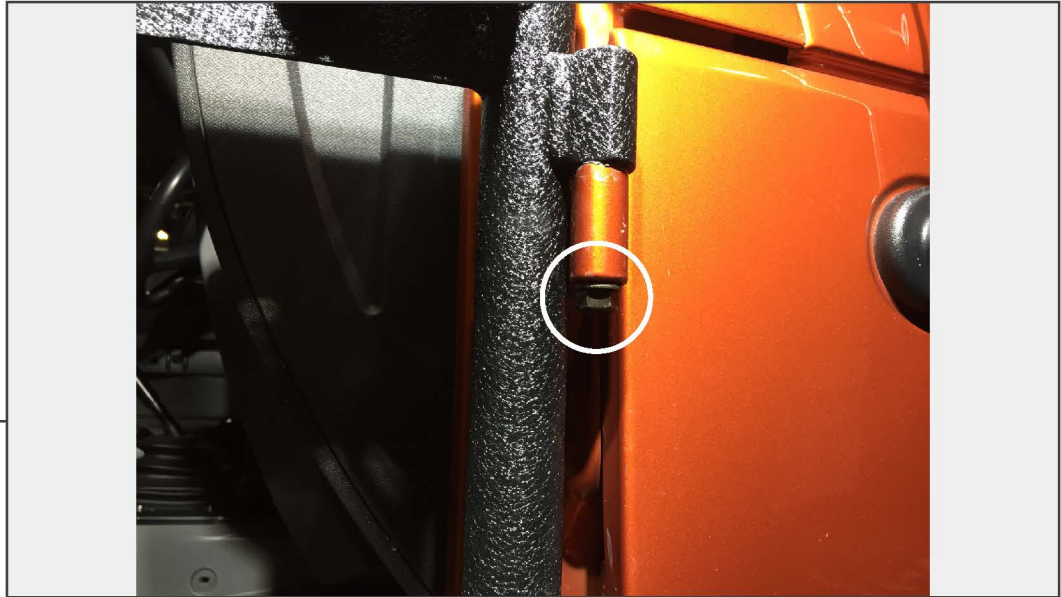
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**STEP 1**

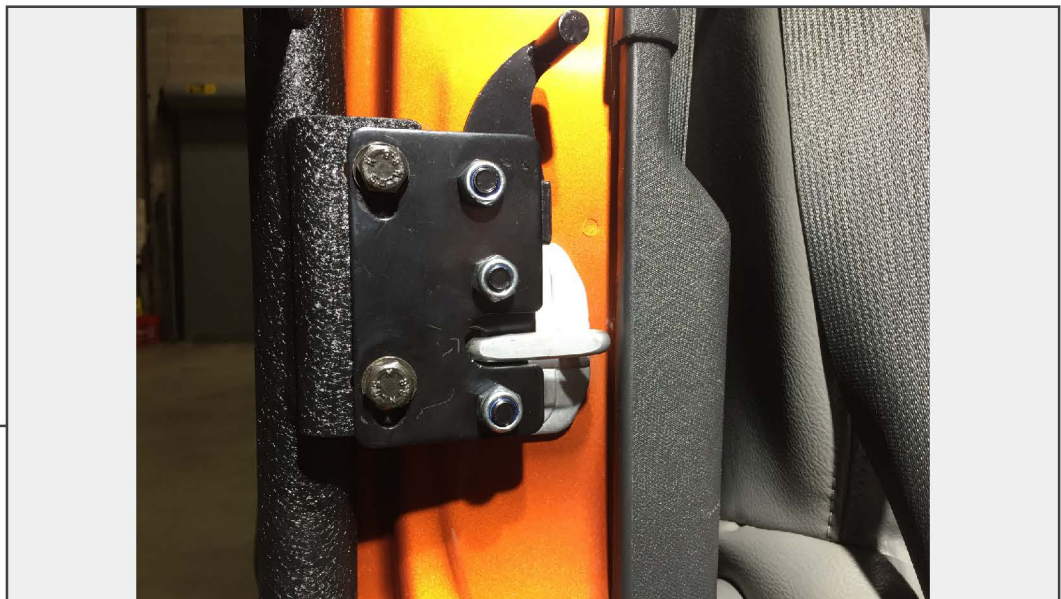
Begin by removing the T-50 Torx nuts on the bottom of the factory door hinges. These will not be reused.

**STEP 2**

Roll down the windows so that the door is easier to handle while removing it from the vehicle. Access the door's electrical connector by tracing it under the dash. Unlock the red locking mechanism and then unplug the connector. Slide the hinge strap off the chassis mount. Lift the door up to remove it from the vehicle.

**STEP 3**

Install the tubular door, you may need to use a rubber mallet to seat the door all the way onto the hinge. Use the supplied M8 lock nut and flat washer to secure the door to the hinge.

**STEP 4**

Loosely install the door latch using the (2) M6x1.0x25 bolts, flat washers, lock washers, and (1) dual M6 nut plate.



**STEP 5**

Align the door latch with the striker using the latch spacers as seen above. \*\*Note: Spending extra time aligning the latch to the striker will result in a smooth feel when opening and closing the door.

**STEP 6**

Install the door strap from the new tubular door to the chassis mount.

**STEP 7**

Install the rubber door stopper to the door using the M4x0.7x15mm screw, and M4 flat washer.

**STEP 8**

Installation is now complete.