



INSTALLATION INSTRUCTIONS

#IM-JEWR4D

07-15 Jeep Wrangler 4 Door

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PARTS LIST

	2	Step bars	(4)	6	Hex head bolts(M8-1.25*20 mm)
(A)	2	Front mounting brackets	(5)	12	Hex head nuts(M8-1.25)
(B)	2	Middle mounting brackets	(6)	12	Button head bolts (M6-1.25-25 mm)
(C)	2	Rear mounting brackets	(7)	24	Flat washers(M6 mm)
(1)	12	Hex head bolts(M8-1.25*30 mm)	(8)	12	Lock washers (M6 mm)
(2)	18	Lock washers(8 mm)	(9)	12	Hex head nuts (M6-1.25)
(3)	30	Flat washers(8 mm)			

PROCEDURE

- 1: Read and understand instructions completely before beginning installation.
- 2: Remove all old steps and hardware from truck.
- 3: Locate the driver's side step (center of front foot step is 25" to front of bar, see figure A). Each step uses 3 mounting brackets: front brackets A, middle B and rear C. Locate and identify brackets (see figure B).
- 4: There are 6 holes in the pinch weld of the Jeep, using the provided 6mm hardware (bottom head bolts, flat washers, lock washers and nuts) loose fit the mounting brackets to these holes in their corresponding locations (front, middle, rear). Once the brackets are loosely fit, use the provided 8mm hardware (20mm hex head bolts, flats washers and lock washers) to attach the mounting brackets to the underside floor (see diagram C). NOTE: shorter 8mm bolts go into the underside floor.
- 5: Once all 6 brackets are loose fit to the truck, mount the step to the brackets using provided 8mm x 30mm hex head bolts, 2 flat washers per bolt, lock washers and nuts. See figure D.
- 6: Once step is loose fit, tighten brackets to inside rocker to 20 ft/lbs. Next, adjust bar up/down and front/back then hand tighten the step to brackets. Repeat for passenger side.

