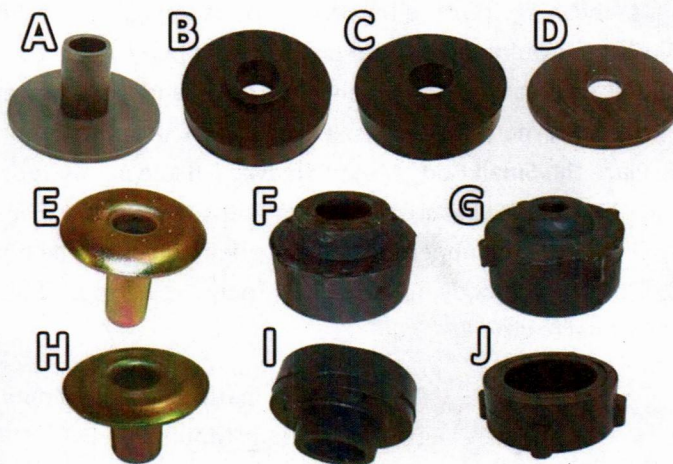




Body Mount Kit For 1987-1995 YJ Wrangler Part #: 52002723K

Kit Contents:

Qty	Description	Replaces Part #
1	A Grille Mount Sleeve	J0971673
1	B Upper Grille Mount Bushing	J0972278
1	C Lower Grille Mount Bushing	J0971669
1	D Lower Grille Mount Washer	J0971672
6	E Large Body Mount Sleeves	52001961
6	F Large Upper Body Mount Bushings	52002008
6	G Large Lower Body Mount Bushings	52002723
4	H Small Body Mount Sleeves	52002661
4	I Small Upper Body Mount Bushings	52002660
4	J Small Lower Body Mount Bushings	52002659



Read all instructions carefully prior to starting installation.

1. Ensure that all components in kit are accounted for.
2. Park the vehicle on a clean, flat, level surface and chock the tires to prevent the vehicle from rolling.
3. Begin by applying a generous amount of penetrating oil to the body mount hardware. This will help to prevent any broken hardware.
4. Pre-assemble the following parts to make installation easier later. See [Figure 1](#).
 - Upper Grille Mount Bushing (B) to the Grille Mount Sleeve (A)
 - Large Upper Body Mount Bushings (F) to the Large Body Mount Sleeves (E)
 - Small Upper Body Mount Bushings (I) to the Small Body Mount Sleeves (H)



Figure 1

Grille Mount

5. Raise the hood.
6. Remove the grille mounting hardware. Set the bolt and flat washer aside and remove the lower grille mount washer and bushing. Unbolting the radiator's frame support rods may ease the process of moving the grille.
7. Place a piece of wood (2x4 or similar) between a floor jack and the grille. Raise the jack enough to remove the grille mount sleeve and upper grille mount bushing.
8. Clean any dirt, debris, and rust from the grille and the frame.
9. Clean the bolt and flat washer that was removed and apply a few drops of blue thread locker to the threads of the bolt.
10. Install the **Grille Mount Sleeve (A)** and **Upper Grille Mount Bushing (B)** between the grille and the frame. Ensure the bushing sits properly in the hole in the frame.
11. Lower the floor jack, install the **Lower Grille Mount Bushing (C)** and **Lower Grille Mount Washer (D)** below the frame, and install using the factory grille mount bolt and flat washer. Leave the bolt loose until installation of the remaining body mount bushings is complete.

Body Mounts

12. Loosen all of the body mount bolts on one side of the vehicle. Remove all of the body mount bolts and lower body mount bushings from the other side. Retain the bolts in the order they were removed for later use.
13. Place a piece of wood (2x4 or similar) between a floor jack and the body on the side of the vehicle where the hardware has been removed. Raise the jack enough to remove the body mount sleeves and upper body mount bushings. Ensure that nothing gets stretched, pinched, or damaged during this process.
14. Clean any dirt, debris, and rust from the body and the frame.
15. Place the **Large Body Mount Sleeves (E)** and **Large Upper Body Mount Bushings (F)** in the 3 passenger compartment body mount locations. Ensure the bushing sits properly in the hole in the frame.
16. Place the **Small Body Mount Sleeves (H)** and **Small Upper Body Mount Bushings (I)** in the 2 cargo area body mount locations. Ensure the bushing sits properly in the hole in the frame.
17. Once all of the upper mounts have been replaced the body can be lowered back onto the frame.
18. Clean the OE body mount bolts. Apply a few drops of blue thread locker to the threads. Replace the bolts if necessary.

Passenger Compartment Body Mount Bolts
Cargo Area Body Mount Bolts

Replaces Part #: J4007571
Replaces Part #: J4007570

19. Place the **Large Lower Body Mount Bushings (G)** into the 3 passenger compartment body mount locations and bolt using the OE hardware. Do not torque at this time.
20. Place the **Small Lower Body Mount Bushings (J)** into the 2 cargo area body mount locations and bolt using the OE hardware. Do not torque at this time.
21. Repeat Steps 12-20 for the other side of the body.
22. Once all body mounts are installed, torque all bolts to OE specifications. If you removed the radiator frame support bolts, ensure those are torqued as well.

Grille Mount	35 ft. lbs.
Passenger Compartment Body Mounts	50 ft. lbs.
Cargo Area Body Mounts	35 ft. lbs.

23. Re-torque all hardware after 500 miles.



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