



TRAIL FORCE HD REAR BUMPER

(1987-2006 Wrangler YJ/TJ)

INSTALLATION INSTRUCTIONS

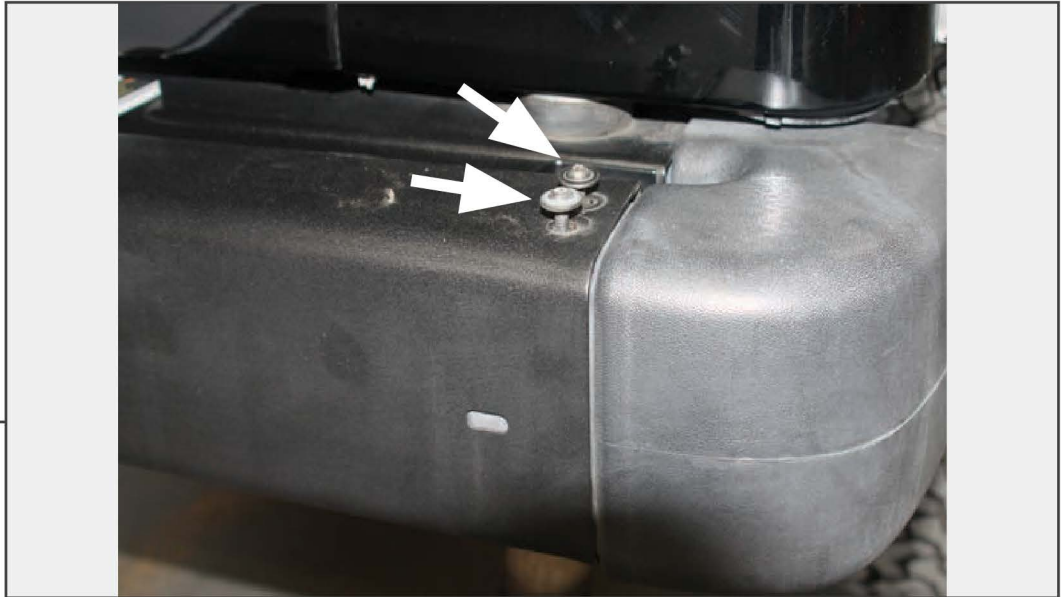
CONTENTS

- (1) Rear Bumper
- (8) M12 x 1.75 Hex Bolts
- (8) M12 Washers
- (8) Nylon Lock Nuts

TOOLS REQUIRED

- T27 Torx
- 18mm Wrench
- 13mm Wrench
- 1/2" Drill Bit & Drill

SKU # J107365

STEP 1

Remove the (2) T27 screws that secure the plastic caps on each end of the bumper.

STEP 2

On the bottom side of the bumper, remove an additional T27 screw, securing the plastic cap, along with the 13mm bolt securing the bumper to the frame. Repeat on the opposite side.

STEP 3

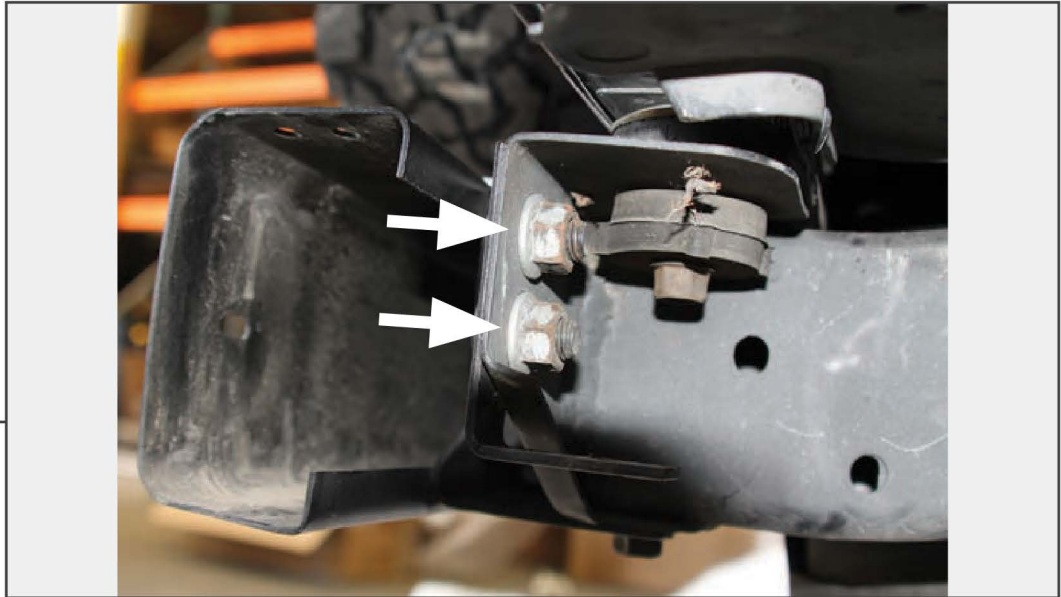


Remove the remaining T27 screw securing the plastic cap to the bumper.

STEP 4



Remove the plastic end cap, as shown.

STEP 5

Once you remove the plastic end caps, there will be (2) 18mm nuts that attach the bumper to the frame. Remove these nuts on both sides and remove the bumper from the vehicle.

STEP 6

Locate the new bumper onto the frame, on the inner side of the bumper bracket. Mark and drill (2) 1/2" holes and secure with the provided hardware. Reinstall the 13mm bolts removed in Step 2.



STEP 7

Installation is now complete.