Installation Instructions

Description: Front Bumper for WRANGLER JK, JL, & Gladiator JT



No.	Description	Qty	Size	No.	Description	Qty	Size
1	Bumper	1		6	Nut	8	M10
2	Top tube	1		7	Nut	6	M12
3	Winch mount plate	1		8	Lock nut	8	D10
4	Bolt	8	M10x40	9	Lock nut	6	D12
5	Bolt	6	M12x35	10	Washer	16	D10
				11	Washer	12	D12

Installation Steps:

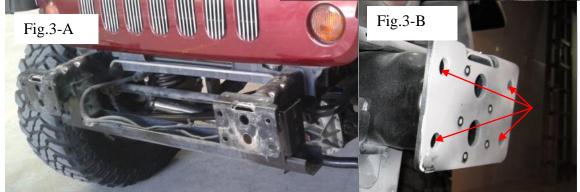
- 1. Reference parts lists and installation drawings, check the accessories are complete.
- 2. Remove the factory bumper & the frame bracket, to fix the bumper to the frame with the screws. (Fig.1 & Fig.2 & Fig.3AB)
- 3. All bolts are screwed on and adjust the best position to slowly tighten all bolts.
- 4. Check for leakage on the bolts, make sure tighten all the bolts.

Installation Diagram:



Remove the plastic bumper & the frame bracket (Fig.1 & Fig.2 & Fig.3AB)

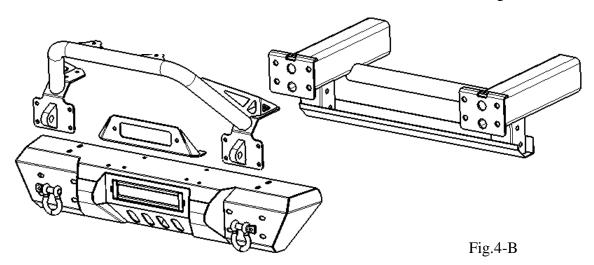


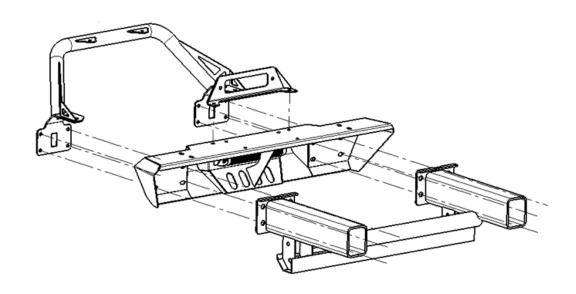




Place the bumper onto vehicle and install 10mm washers and lock nuts. (Fig.4-AB)

Fig.4-A





M10 Washer, Lock nut, Nut.