

Installation Instructions

STUBBY FRONT BUMPER

2007-2024+ JK, JL, & JT



J104451

No.	Description	Qty	Size	No.	Description	Qty	Size
1	Bumper grille guard	1		4	Spring washer	8	D10
2	Hex bolt	2	M10x35	5	Increase the flat washer	8	D10
3	Hex nut	6	M10				

Installation Steps:

1. Reference parts lists and installation drawings, check the accessories are complete.
2. Remove the factory bumper & the frame bracket, to fix the bumper to the frame with the screws. (Fig.1 & Fig.2 & Fig.3AB)
3. All bolts are screwed on and adjust the best position to slowly tighten all bolts.
4. Check for leakage on the bolts, make sure tighten all the bolts.

Installation Diagram:



Fig.1



Fig.2



Remove the plastic bumper & the frame bracket (Fig.1 & Fig.2 & Fig.3AB)



Fig.3-A

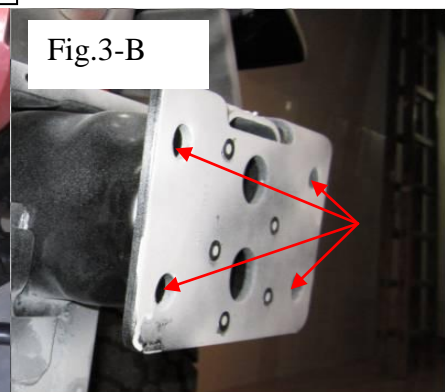
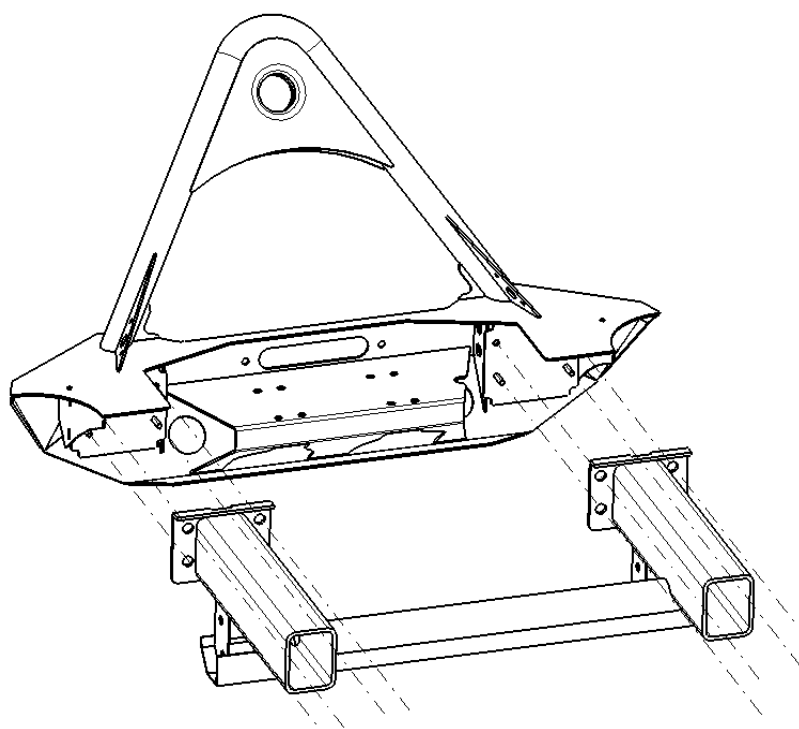
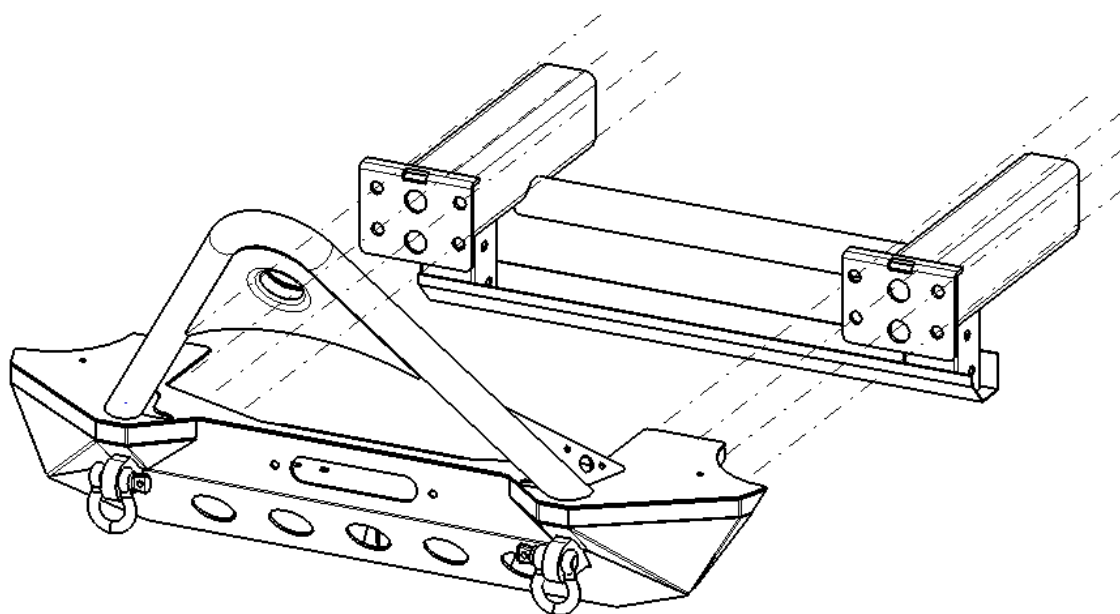


Fig.3-B



Bolt, nut

