

HD ROCKER STEPS

(2021+ FORD BRONCO - 4 DOOR)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) LH Rocker Step
- (1) RH Rocker Step
- (1) Front LH Mounting Bracket (-DF)
- (1) Middle LH Mounting Bracket (-DC)
- (1) Rear LH Mounting Bracket (-DR)
- (1) Front RH Mounting Bracket (-PF)
- (1) Middle RH Mounting Bracket (-PC)
- (1) Rear RH Mounting Bracket (-PR)
- (12) M10x1.50 x 30mm Bolts
- (12) M10 Lock Washers
- (12) M10 Flat Washers
- (6) M8x1.25 x 25mm Bolts
- (6) M8x1.25 Lock Nuts
- (6) M8 Flat Washers
- (6) M8 Nut & Stud Plates

TOOLS REQUIRED

13mm, 16mm Sockets Ratchet



STEP 1

Install (1) LH front mounting bracket to the threaded holes in the vehicle rocker panel using (2) M10x1.50 x 30mm bolts, (2) M10 lock washers, and (2) M10 flat washers. Do not fully tighten.

Note: Mounting bracket is labeled "-DF".



STEP 2

Install (1) LH middle mounting bracket to the threaded holes in the vehicle rocker panel using (2) M10x1.50 x 30mm bolts, (2) M10 lock washers, and (2) M10 flat washers. Do not fully tighten.

Note: Mounting bracket is labeled "-DC".



STEP 3

Install (1) LH rear mounting bracket to the threaded holes in the vehicle rocker panel using (2) M10x1.50 x 30mm bolts, (2) M10 lock washers, and (2) M10 flat washers. Do not fully tighten.

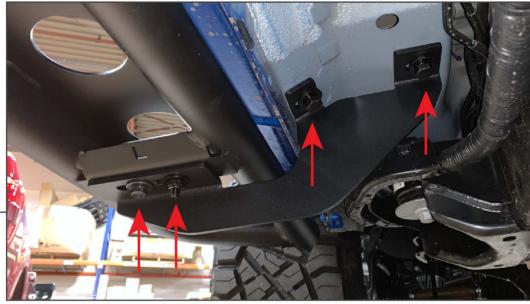
Note: Mounting bracket is labeled "-DR".



STEP 4

Place the (3) M8 nut & stud plates at the designated locations inside the rocker step. Install the step onto the previously installed mounting brackets. Secure the step to the brackets using (3) M8 flat washers, (3) M8 lock nuts, and (3) M8x1.25 x 25mm bolts.

Note: The side steps are directional, see "L" for LH side of vehicle and "R" for RH side of vehicle.



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STEP 5

Tighten all rocker step mounting hardware once step is properly aligned.



STEP 6

Repeat steps 1-5 to the opposite side of the vehicle using the remaining brackets.

Installation is now complete.