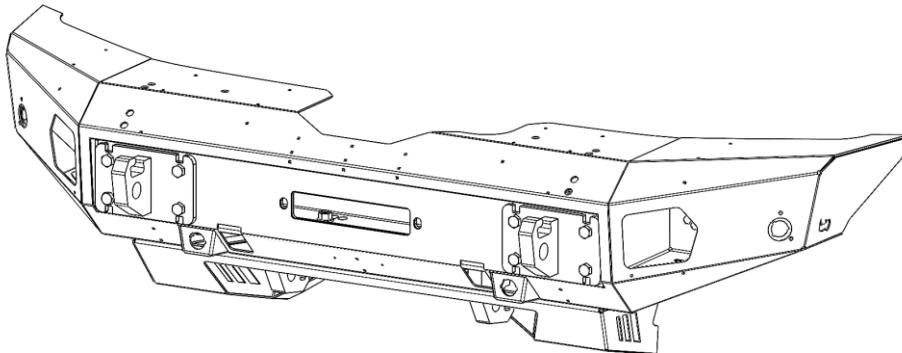




INSTALLATION INSTRUCTIONS



PART NO.

- 231400T

PRODUCT DESCRIPTION:

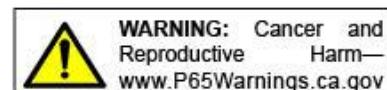
- TRAILLINE FRONT WINCH BUMPER – FULL SIZE

APPLICATION:

- FORD BRONCO

PRODUCT SAFETY & LEGAL DISCLAIMER

- **IMPORTANT READ ALL INSTRUCTIONS CAREFULLY BEFORE INSTALLING, FAILURE TO DO SO MAY CAUSE PERSONAL INJURY OR DAMAGE TO PRODUCT AND/OR PROPERTY.**
- Review the product package and contents prior to beginning the installation. Take care when opening the packaging and removing items. If a return is needed you will want to return the product in its original packaging if possible.
- This instruction guide is provided as a GENERAL installation guide, some vehicles vary dimensionally and may require additional steps.
- Test fit the product on the vehicle prior to any third party modifications and or finishing. The manufacturer and/or distributors do not accept responsibility for third party charges, labor and or third part replacement modifications. Some modifications may void the factory warranty.
- Exercise due-diligence when installing this product. The manufacturer and distributors of this product do not accept any responsibility for vehicle damage or personal injury resulting from the installation of this product. Careless installation and operation can result in serious injury or equipment damage.
- This product is for general off-road use. All liability for installation and use rests with the owner/operator.
- INSTALLER: Once installation is complete, please return this guide along with other documentation included in this product back to the consumer for future reference. The manufacturer/distributors of this product do not guarantee this particular version will be available at a later date.



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INSTALLATION INSTRUCTIONS

INJURY HAZARD

Please complete a shop and tool inspection prior to beginning the installation.

- Always make sure you have a clean, dry and well lit work area.
- Always remove jewelry, loose fitting clothing and wear protective gloves and eye protection.
- Always use extreme caution when jacking or raising a vehicle for work. Set the emergency brake and use tire/wheel blocks and jack stands. Refer to the vehicle manufacturer hand book. Utilize the vehicle manufacturers designated lifting points.
- Always use appropriate and adequate care in lifting parts during disassembly and installation. Seek help in lifting heavy or large items into place. Utilize jacks and or lifting devices when available.
- Always insure products are secure during disassembly and installation.
- Always wear eye protection and take steps to protect any exposed skin during the installations. Drilling, cutting and grinding plastic and metal may create flying particles that can cause injury.
- Always use extreme caution when drilling, cutting and or grinding on a vehicle. Thoroughly inspect the area to be drilled, on both sides of material, prior to modification and relocate any objects that may become damaged.
- Always assemble and tighten all fasteners per the installation instructions.
- Always route electrical cables carefully. Avoid moving parts, parts that may become hot and rough or sharp edges.
- Always insulate and protect all exposed wiring and electrical connections.

MAINTENANCE AND CARE

- Always perform regular inspections and maintenance on mounts and related fasteners.
- Periodically check and tighten all fasteners.
- Stripped, fractured, or bent fasteners must be replaced.
- After washing the vehicle make sure to fully dry all surfaces.
- In areas with cold temperatures make sure to wash the product often to remove harmful materials used on road ways.
- Never use abrasive cleaners or polish compounds. Clean with a gentle soap and water. If you use wax use a non-abrasive automotive wax such as pure carnauba wax.

WARNING

Some products have been designed to work together with factory rear sensor systems, factory forward facing sensor systems and factory air bags.

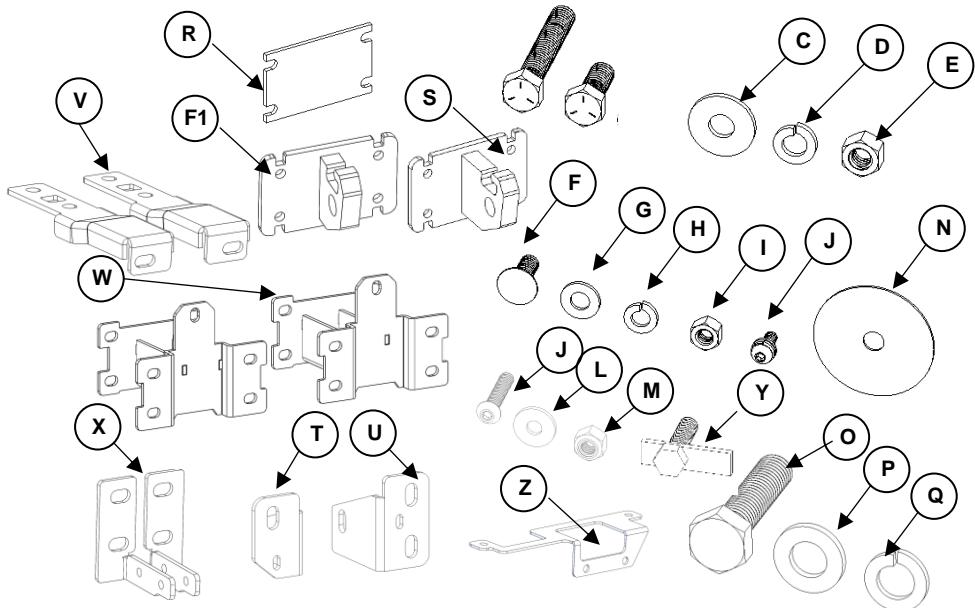
- Installation of some of these products may alter the factory sensor system performance.
- Factory sensors may read shackles or hooks protruding from the fairlead and or tow hooks.
- All sensor testing is completed by Go Rhino Products and or third party testing labs on modified vehicles.
- Sensor sensitivity, factory sensor housing, orientation, and operating conditions are all variables that will influence functionality of the sensors.
- Installation of some product may effect the factory air bag systems.
- Some products allow the use of third party products such as winches, shackles, hooks, etc. Follow the respective manufacturers operating instructions for use with our products.
- Make sure to fully understand the product, it's intended use and operation prior to use.
- Above all... be safe!

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INSTALLATION INSTRUCTIONS

PARTS INCLUDED IN THIS LIST:

ITEM	QTY.	DESCRIPTION	ITEM	QTY.	DESCRIPTION	ITEM	QTY.	DESCRIPTION
A	8	1/2" x 3" Hex Bolt	K	8	1/4" x 1" Button SEMS bolt	V	1 set	Auxiliary bottom bracket
B	8	1/2" x 1 1/4" Hex Bolt	L	6	1/4" Flat Washers	W	1 set	Bumper Bracket
C	16	1/2" Flat Washer	M	3	1/4" Lock nuts	X	1 set	Tray auxiliary bracket
D	16	1/2" Lock Washer	N	4	Vinyl Gasket	Y	4	3/8" Bolt Plate
E	16	1/2" Hex Nut	O	6	M12 x 50mm Hex bolt	Z	1	ACC Relocator bracket
F	4	3/8 x 1 1/4" Carriage bolt	P	6	M12 Flat Washers	A1	1	ACC bracket
G	4	3/8" Flat Washer	Q	6	M12 Lock nuts	B1	3	ACC Shims
H	4	3/8" Lock Washer	R	10	Spacer Plate	C1	1	Trail line Front Bumper
I	4	3/8" Hex Nut	S	2	Tow Hook Bracket	D1	1	Winch Tray
J	3	1/4 x 1 1/4" Buton bolt	T	1 set	Inner auxiliary brackets	E1	1	Skid Plate
			U	1 set	Outer auxiliary brackets	F1	2	Tow hook bracket



Go Rhino recommends you, the installer, read this installation instruction manual from front to back before installing the product. You may also [click here](#) to view an installation video or visit <http://www.gorhino.com/Installation-Videos>.

TOOLS NEEDED FOR INSTALLATION:

- Inch & Metric Sockets / Ratchet, Ratchet Extensions & Swivel Joint Adapter
- Inch & Metric Wrenches
- Slotted Screw Driver or Panel clip removal tool
- 5/32" Hex Key
- Dremel w/plastic cut-off wheel

ESTIMATED TIME FOR INSTALLATION:

2 1/2 hrs.

If you need installation service for your new product, call the authorized distributor from whom you purchased the product or an authorized installation service company which can be found by calling toll free 1-888-427-4466



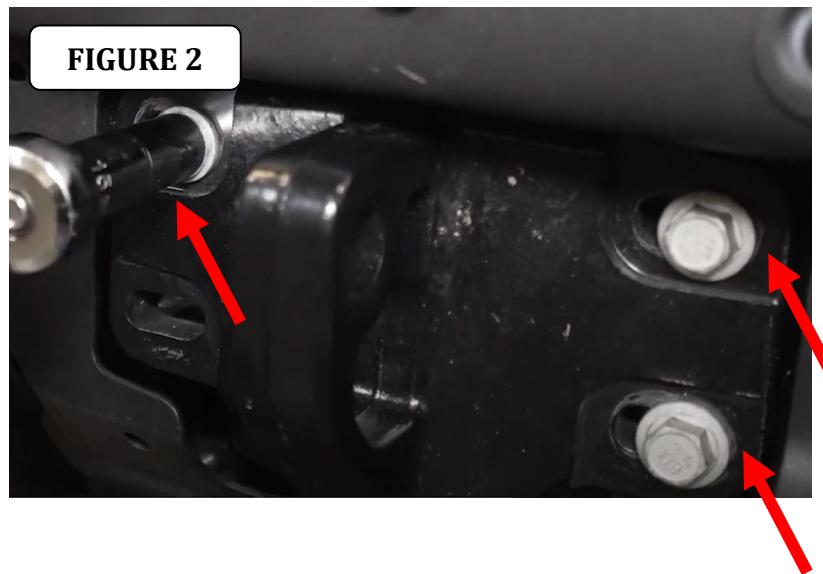
INSTALLATION INSTRUCTIONS

Bumper Removal

Step-1 Remove the D-Ring hook plastic guards by removing the 4 plastic pins attaching it. Pull gently the guard.



Step-2 Remove the 3 bolts per side to release the bumper, (FIGURE 2). With assistance remove the OEM front bumper from the vehicle.



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INSTALLATION INSTRUCTIONS

Step-6 If your vehicle is equipped with pre collision alert/Adaptive cruise control. You must relocate the sensor.



Grille removal.

Step-7 Open the hood and remove the 9 clips holding the radiator cover using a pry tool. If you got a front camara, disconnect the harness. Remove the 4 bolts holding the top of the grille. Remove the grille firmly pulling.

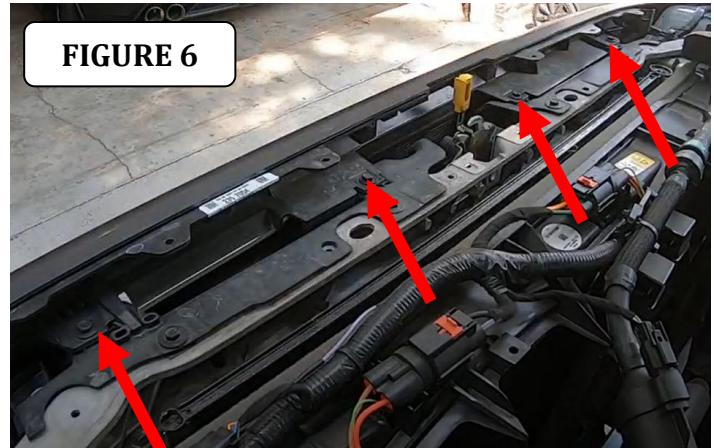


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INSTALLATION INSTRUCTIONS

Grille removal.

Step-8 If you got a front camara, disconnect the harness, Figure 5. Remove the 4 bolts holding the top of the grille. Remove the grille firmly pulling, Figure 6.



Step-9 Release the fender, there are 5 latches underneath the fender, move them to a down position, then pulling firmly outward on the inside edge to remove the fender.

Step-10 Remove the lower grille cover by pulling firmly outward on the inside edge.

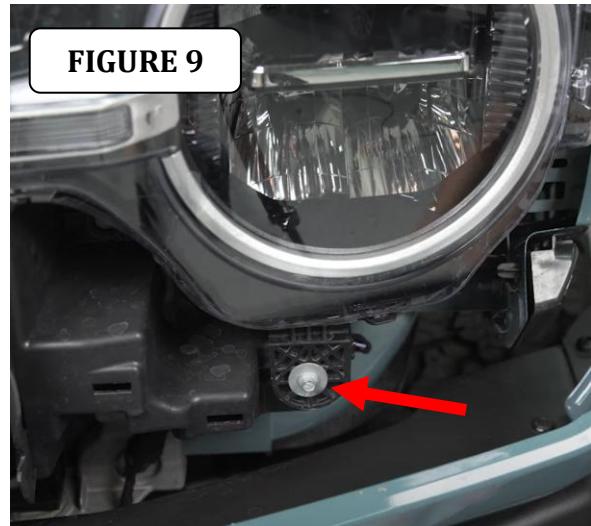
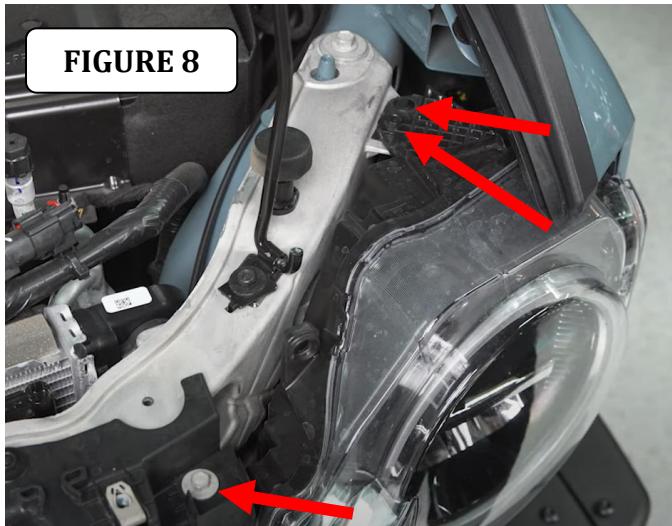


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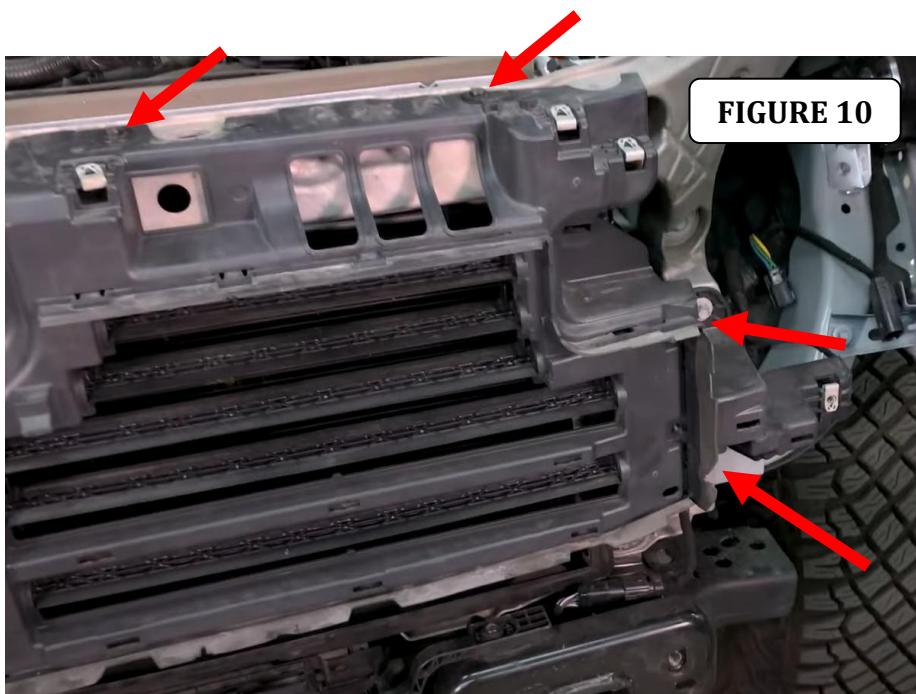
INSTALLATION INSTRUCTIONS

Step-11 Remove the clip and the 2 bolts on the top of the headlight housing and the front lower bolt

Step-12 Disconnect the headlight from the rear of the housing.



Step-13 Remove the 4 bolts on each side to the inner grille to release it.





INSTALLATION INSTRUCTIONS

Step-14 Remove the 2 upper driver side shutter blades using a flathead screwdriver to dislodge them. Mark the upper section of the inner grille as shown and cut the marked-out section. Reinstall the inner grille.

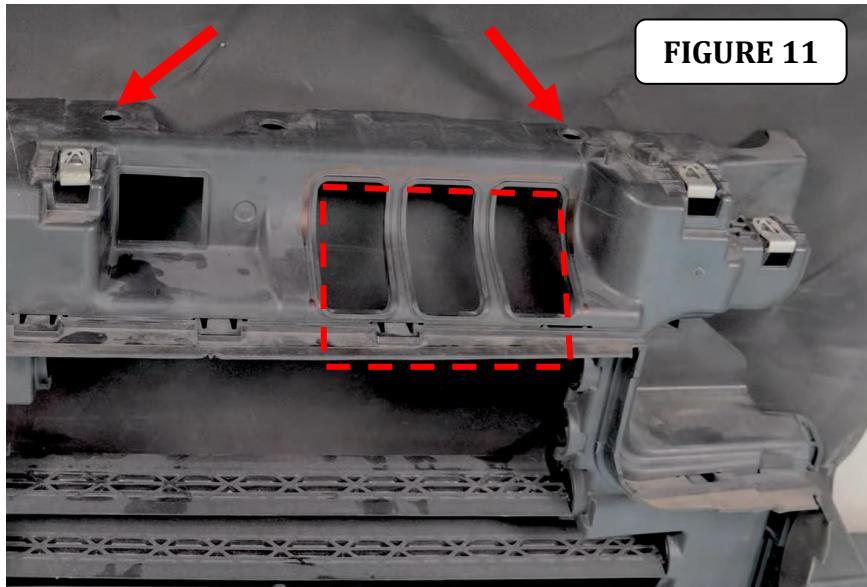


FIGURE 11

Step-15 Take the Adaptive cruise control module and remove it from the mounting bracket by using a pry tool or a flat screwdriver, Figure 12.

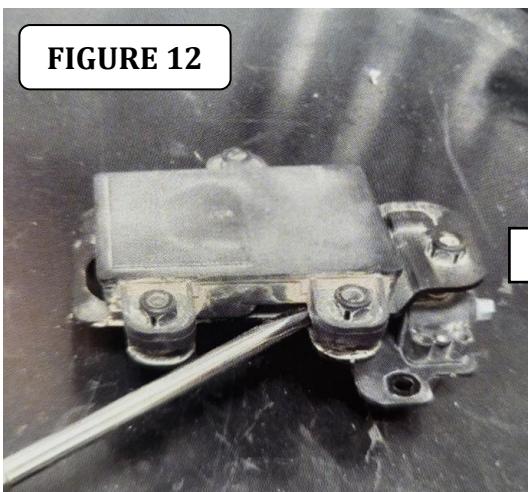
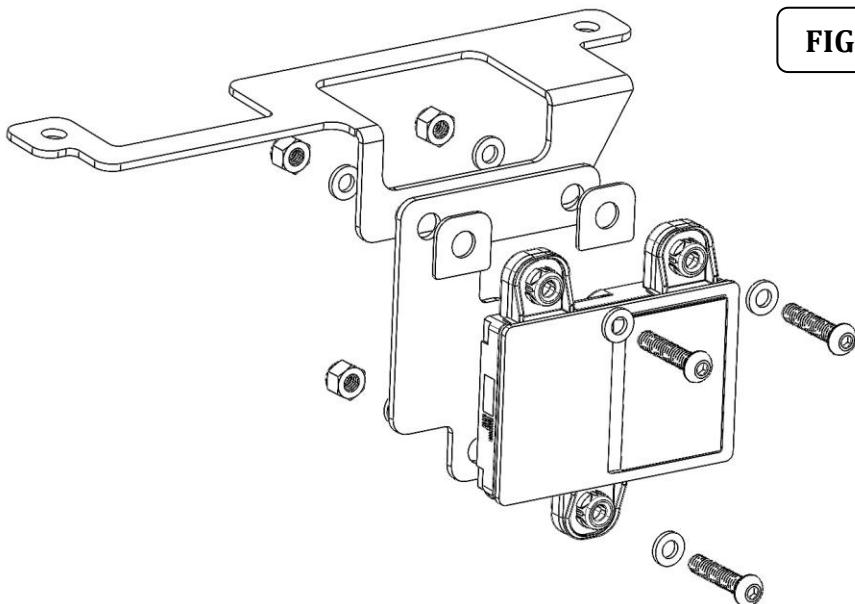


FIGURE 12

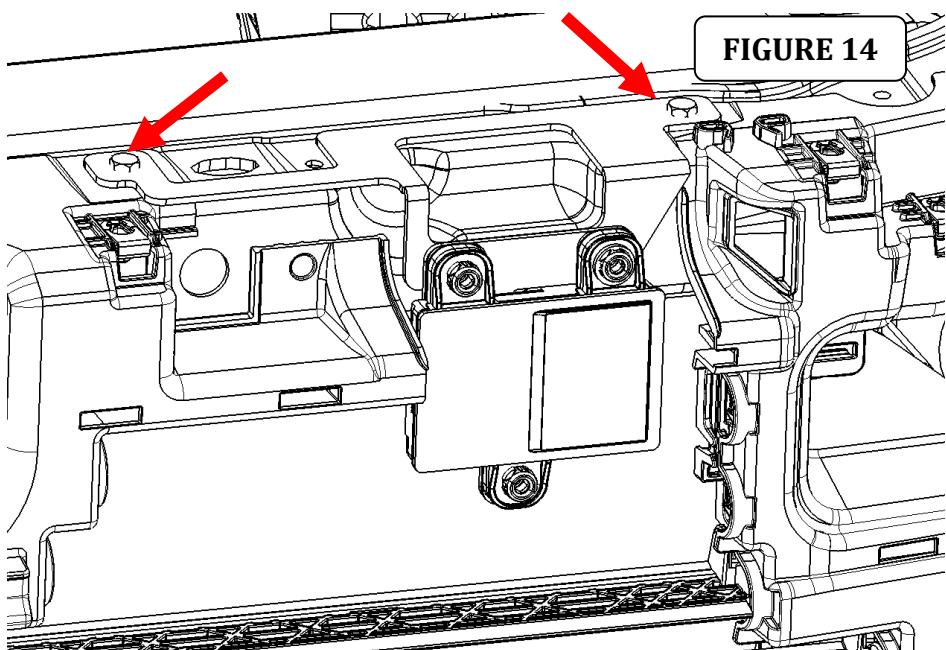
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INSTALLATION INSTRUCTIONS

Step-16 Use the $\frac{1}{4} \times 1 \frac{1}{4}$ " allen bolt, washers and spacers as shown to secure the ACC module to the mounting bracket, do not overtighten the bolts.



Step-17 Reconnect the AAC harness to the module, place the mounting bracket on the inner grille and attached it using the factory bolts. Reinstall the headlights, grille, fenders and lower grille cover.



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INSTALLATION INSTRUCTIONS

Trailline Bumper installation

Step-18 Insert (2) 3/8" bolt plates on each frame horn end, (FIGURE 3). Place it into the existing holes on each frame rail side, (FIGURE 4 & 5)..

FIGURE 15

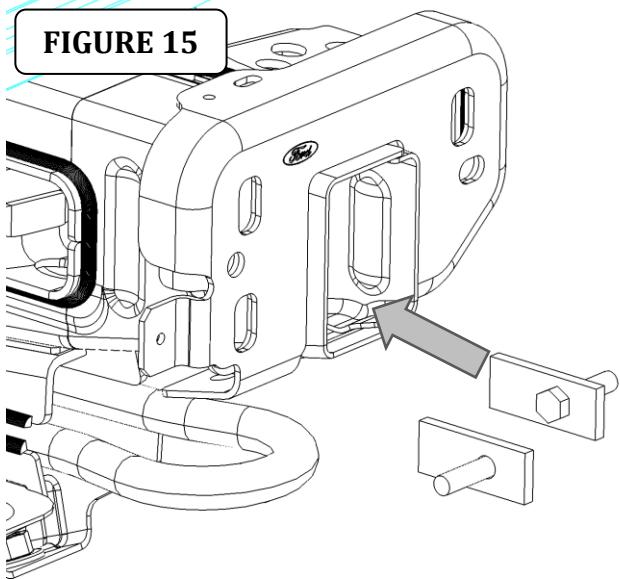
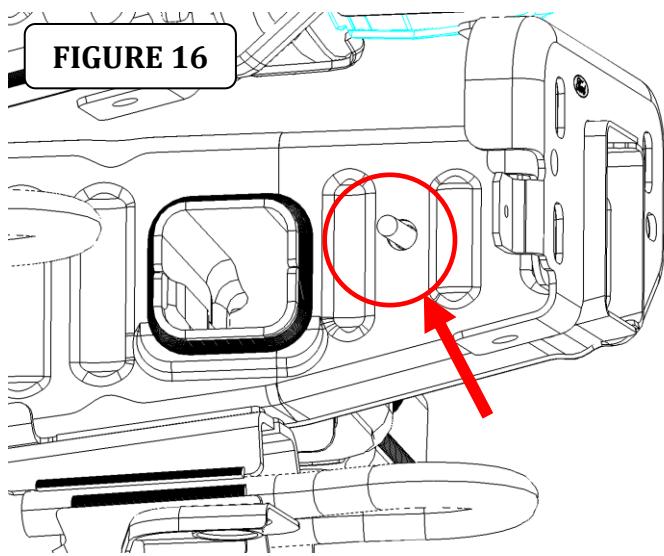


FIGURE 16



Step-19 Remove the plastic holding nuts on both sides of the vehicle holding the frame nut plate behind the frame horns. Attach the inner and outer auxiliary brackets using (1) 3/8" flat and lock washers and (1) 3/8" hex nut per bracket, (FIGURE 6) on each side of the frame rail on both sides of the vehicle. Do not tighten yet. Re-attach the frame nut plate onto the auxiliary brackets.

FIGURE 17

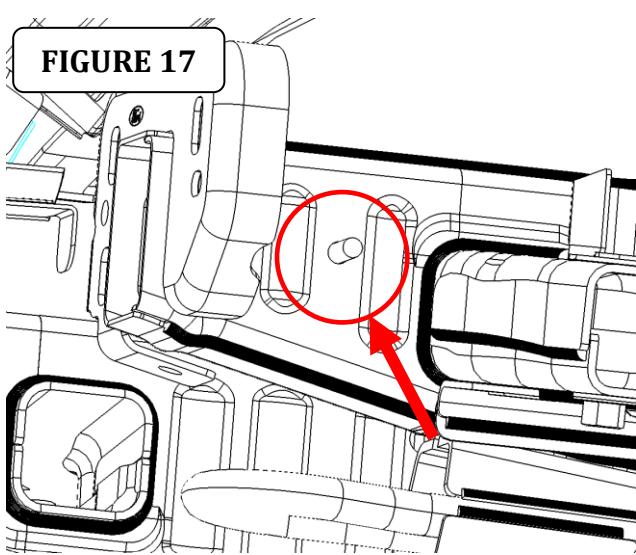
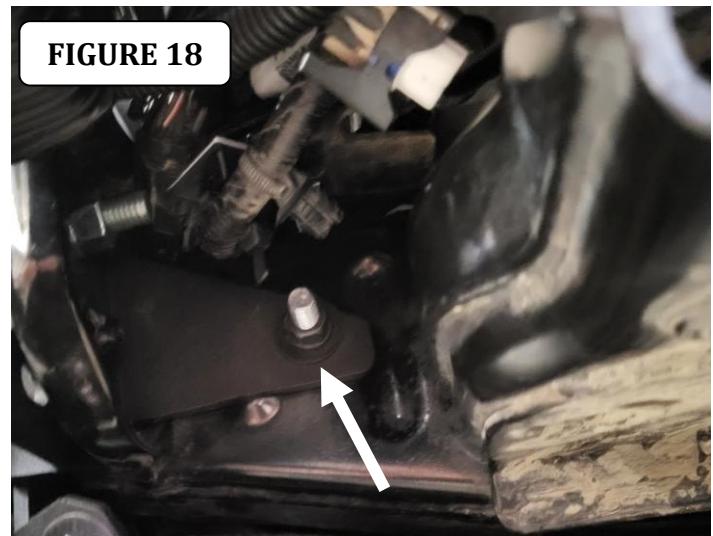


FIGURE 18



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INSTALLATION INSTRUCTIONS

Step-20 Remove the two bolts on the bottom of the frame rail. Place the auxiliary lower bracket an re-attach using the factory bolts. Repeat for the passenger side. Note: Make sure leave the OEM bracket at same position from before remove the bolts.

FIGURE 19

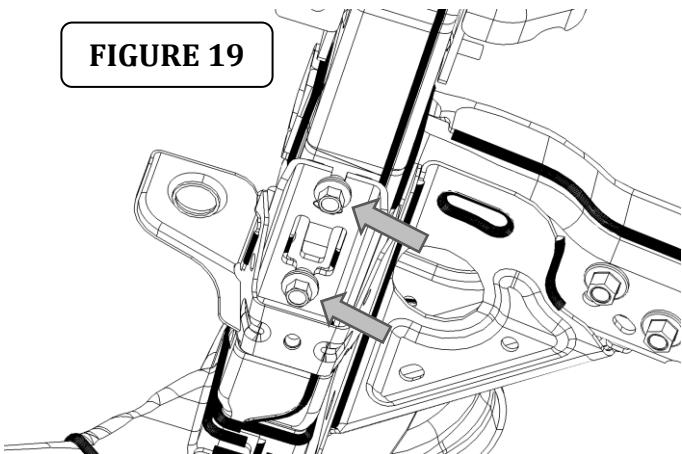
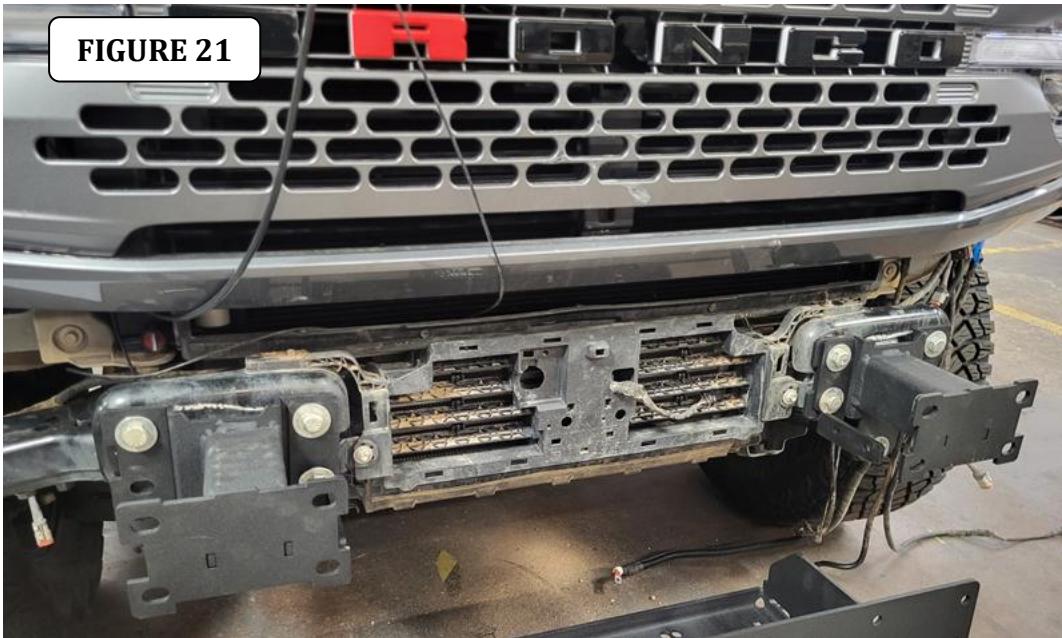


FIGURE 20



Step-21 Secure the bumper brackets and the tray auxiliary bracket on each frame ending using the M12 bolts and M12 washers supplied, use the frame nuts plate previously installed, (FIGURE 21). Leave loose.

FIGURE 21



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INSTALLATION INSTRUCTIONS

Step-22 Secure the lower auxiliary bracket to the bumper bracket using (1) 1/2 x 1" hex bolt, (2) 1/2" flat washers, (1) 1/2" lock washer and (1) 1/2" hex nut, on each side, (FIGURE 22). Leave loose.

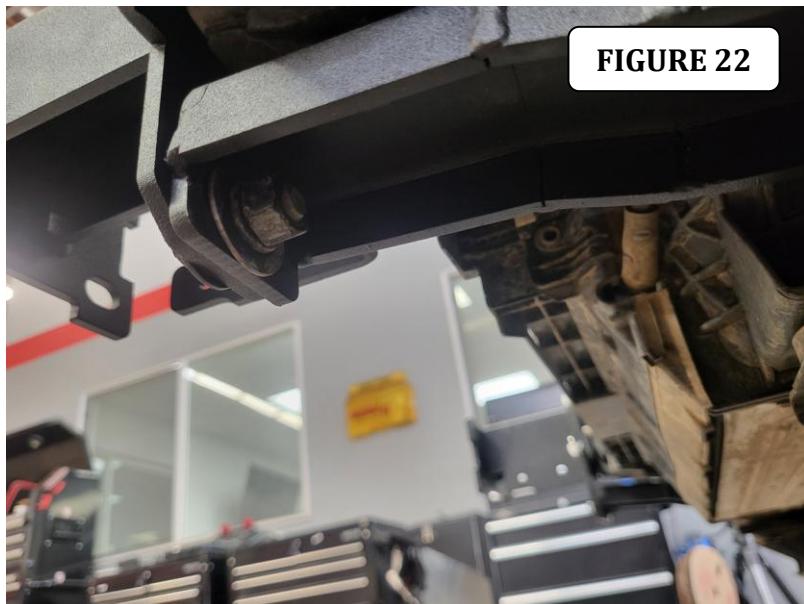
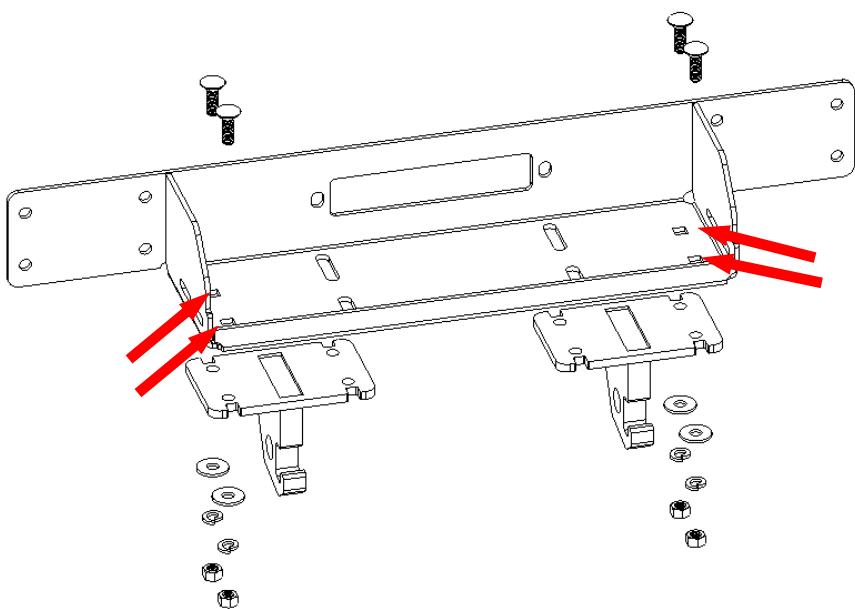


FIGURE 22

Step-23 Install the tow hook brackets on the bottom of the winch tray, beginning with the outer holes using (2) $\frac{1}{2}$ " x 1 1/4" carriage bolts, (2) $\frac{1}{2}$ " flat washers, (2) $\frac{1}{2}$ " lock washers and (2) $\frac{1}{2}$ " hex nuts. bolts, per side (FIGURE 3). Leave the nuts and bolts loose for final adjustment.

FIGURE 23



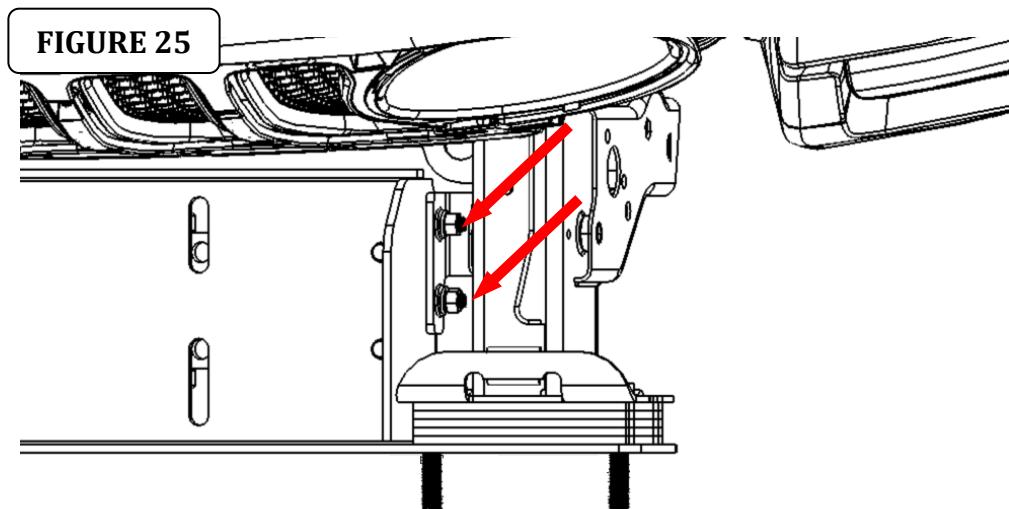
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INSTALLATION INSTRUCTIONS

Step-24 Introduce two bolts from the inside of the bumper bracket through the upper slots. Position the spacers between the end of the bumper brackets and the winch tray, use more spacers if you want to the bumper further away or use less if you want the bumper closer to the vehicle grille, (FIGURE 24). Align the bottom holes in the spacers with the bottom holes in the bumper bracket, (FIGURE 5 & 6).



Step-25 Secure the auxiliary bracket to the winch tray using (2) 3/8" x 1 1/4" carriage bolts, (2) 3/8" flat and lock washers and (2) 3/8" hex nuts per side, (FIGURE 25). Tighten the nuts.



Driver Side

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INSTALLATION INSTRUCTIONS

Step-26 Remove each parking sensor from the plastic bezel by gently spreading the bezel tabs and pulling out on the back of the sensor. Figure 26 Note: Do not push on the front of the sensor as this may damage it.

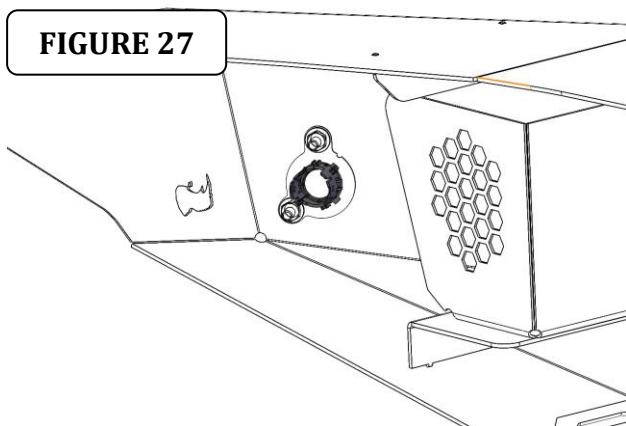
Step-27 Remove the parking sensor bezels from the OEM bumper by depressing the tabs around the base and pushing the bezel out through the front of the bumper.



Step-28 Remove the covers from the 4 sensor bezel plates that are preinstalled in the Trailline bumper.

Step-29 To install the outer bezels, aline the protrusions on the sensor bezels with the profile in the matching bezel plate, then from the front of the bumper push the bezel through the profile in the plate until the tabs around the base lock in position. Figure 27. Note: The Park Assist sensors and bezels have to be installed in the Trailline bumper replacement in the same position as removed from the OEM bumper.

Step-30 Install the outer parking sensors in the sensor bezels and the center parking sensors directly on the bumper and transfer the OEM bumper wiring harness to the Trailline bumper.

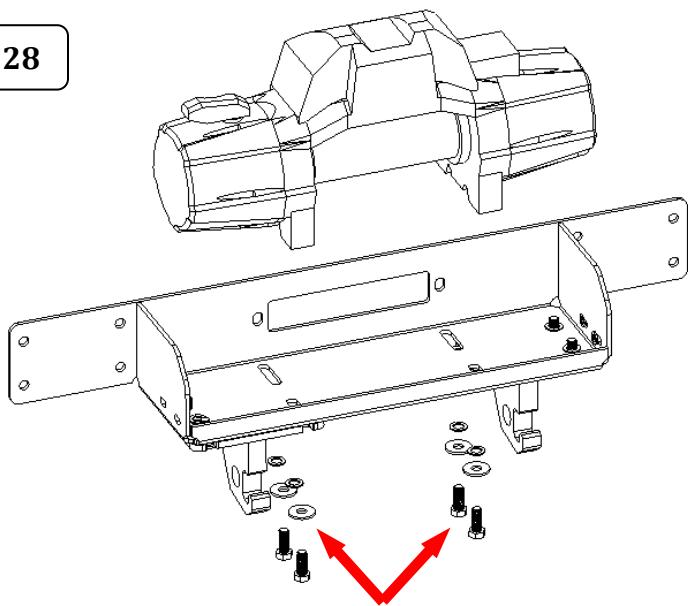


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INSTALLATION INSTRUCTIONS

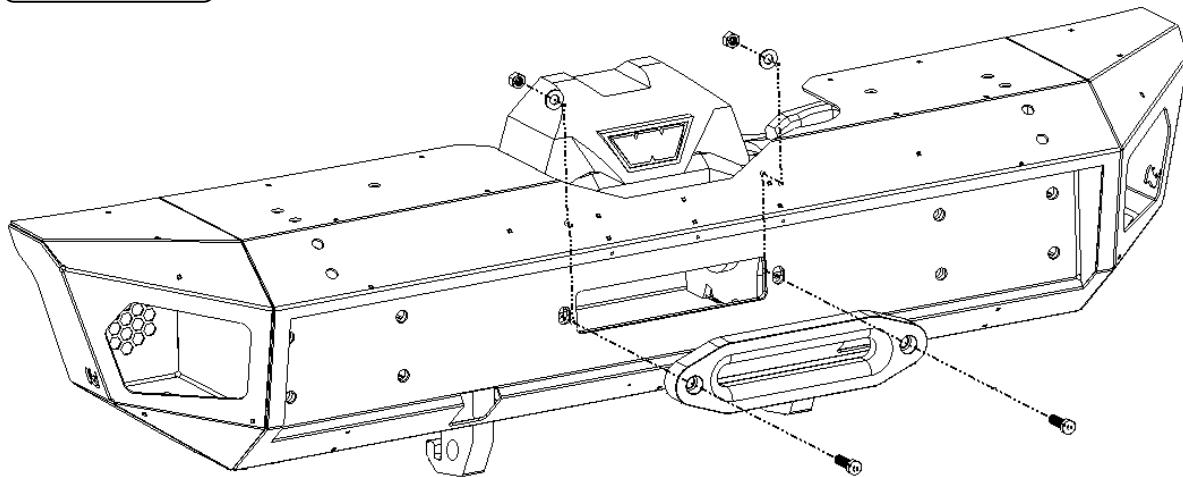
Step-31 Position the winch on the tray, secure the hook brackets previously positioned and the winch using the hardware's winch at the inner holes (FIGURE 28). Leave bolts loose for final adjustment.

FIGURE 28



Step-32 Place the fairlead (sold separately) onto the bumper and attached it using it's own hardware. (FIGURE 29)

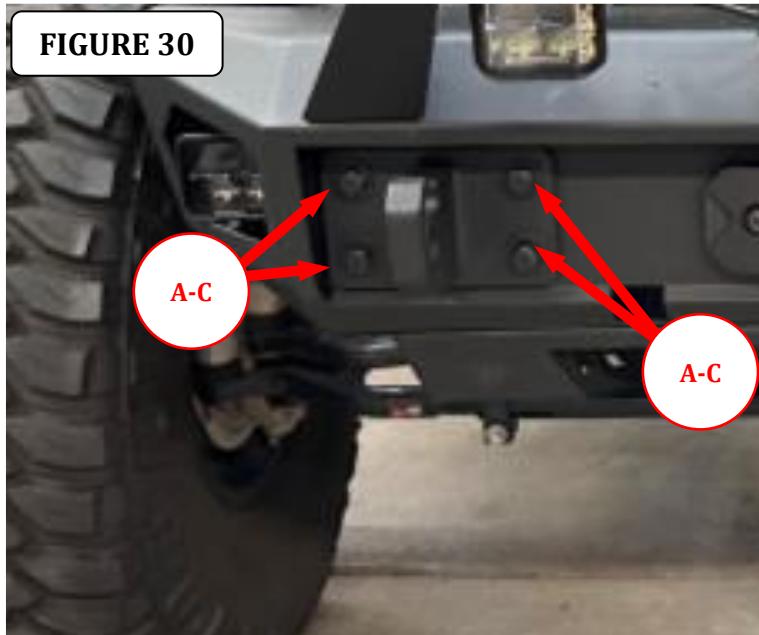
FIGURE 29



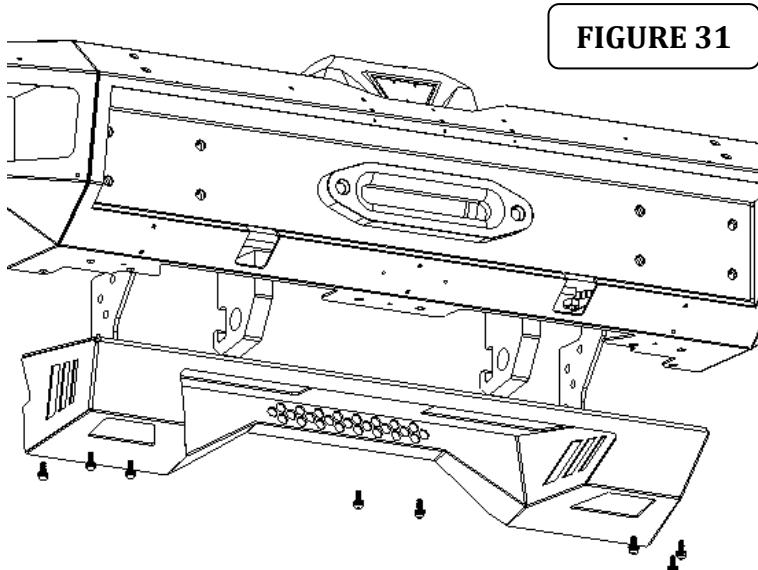
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INSTALLATION INSTRUCTIONS

Step-33 With assistance lift the Trailline front bumper up to the vehicle, align the holes in the face of the bumper and the hook brackets with the bolts previously installed. Secure the bumper and tow hook brackets on the other empty holes using (2) $\frac{1}{2}$ " x 3" hex bolts, (4) $\frac{1}{2}$ " flat washers, (2) $\frac{1}{2}$ " lock washers and (2) $\frac{1}{2}$ " hex nuts. Once you secure the two bolts, remove the bolts that were previously installed, one bolt at time, to turn it around and secure it using same hardware as described before, (FIGURE 30). Leave the nuts and bolts loose for final adjustment.



Step-34 Adjust and hold the bumper visual alignment position, then tighten the nuts and bolts securing the bumper and auxiliary brackets to the vehicle frame. Place the lower skid and secure to the bumper using (8) $\frac{1}{4}$ x 1" SEMS bolts, (FIGURE 31).



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INSTALLATION INSTRUCTIONS

Step-35 Check and retighten all nuts and bolts periodically. Reconnect the OEM wiring harness.





INSTALLATION INSTRUCTIONS

LIMITED WARRANTY

Go Rhino warrants to Buyer that for a period of five (5) years from the date of shipment of the product(s) ("Warranty Period") for black finishes and chrome finishes, that such products will materially conform to the specifications set forth in Go Rhino's specifications in effect as of the date of shipment(s) and will be free from material defects in material workmanship.

Go Rhino warrants to Buyer that for the life of the product(s) from the date of shipment of the product(s) ("Warranty Period") for polished stainless steel finished products purchased after April 2004, that such products will materially conform to the specifications set forth in Go Rhino's specifications in effect as of the date of shipment and will be free from material defects in material workmanship.

Warranty claims must be accompanied with the original invoice and photos of the product. It is the customer's responsibility to clean regularly and protect finish with regular applications of a nonabrasive polish that is compatible with the product's finish.

This warranty covers the cost of the product only and does not include the cost of removal, installation, third party modifications or shipping of the product. In no event shall Go Rhino be liable to buyer or any third party for any damage or harm caused by the product or use thereof, regardless of whether such damages were foreseeable and whether or not Go Rhino has been advised of the possibility of such damages, notwithstanding the failure of any agreed or other remedy of its essential purpose. This warranty is void if the product shows signs of alteration, misuse, mishandling, improper care, neglect, improper application and/or damage due to improper installation.

With respect to any such product(s) during the limited warranty period, Go Rhino shall, in its sole discretion, either: (i) provide a one-time repair or replacement of such products (or the defective part) or (ii) credit or refund the price of such products at the pro rata contract rate provided that, if Go Rhino so requests, Buyer shall, at Go Rhino's expense, return such product(s) to Go Rhino. The remedies shall be the Buyer's sole and exclusive remedy and Go Rhino's entire liability for any breach of the limited warrant(ies).

Go Rhino disclaims all other warranties except to the extent that any such warranty cannot be validly disclaimed under applicable law.

Finish Limited Warranty:

Limited lifetime on stainless steel products (after April 2004)

5 year warranty on black powder coat products

5 year warranty on chrome products

This warranty does not cover exposed welds

Finish warranty covers peeling, flaking, or cracking. Washing all finishes regularly with car wash soap and rinsing well with water is the best method for maintaining the finish on your products. You must also protect the finish with nonabrasive automotive wax on a regular basis. The use of any compound which contains abrasives becomes a self-defeating exercise as the compound scratches the finish and opens it to corrosion. The use of harsh chemicals used to remove bugs and tar may also cause the finish to fail and should be avoided.

If you are unsatisfied with your purchase please contact the establishment you purchased the product from.

If you need to place a warranty claim or need assistance, the Go Rhino customer service team will answer any questions you may have. Please contact the Go Rhino customer service team at 1-888-427-4466 during normal business hours Monday thru Friday 7 am to 5 pm PST. You may also email warranty@gorhino.com. In order to better serve you please provide a copy of the original invoice / receipt, a photo of the issue you are experiencing and a photo of the vehicle the product is installed on.

All warranty returns must have an approved RGA number. The RGA number must be clearly marked on the exterior of the return package. All approved warranty returns must be shipped to Go Rhino Products, 1002 Carriers Drive, Laredo, Texas 78045.

PRODUCT REGISTRATION

Please remember to register your new purchase. You may register your product at www.gorhino.com. Registering your product may help speed any future warranty or customer service inquiries.

Thank you again for purchasing from Go Rhino Products

Please take a few minutes to view additional products for your vehicle and more at GORHINO.com
These installation instructions are available on the Go Rhino web site along with installation videos for
many of our products.

www.gorhino.com

www.bigcountryauto.com

www.gorhinopd.com