

LDS SERIES LED TAIL LIGHTS

(2021-2025+ BRONCO)

INSTALLATION INSTRUCTIONS

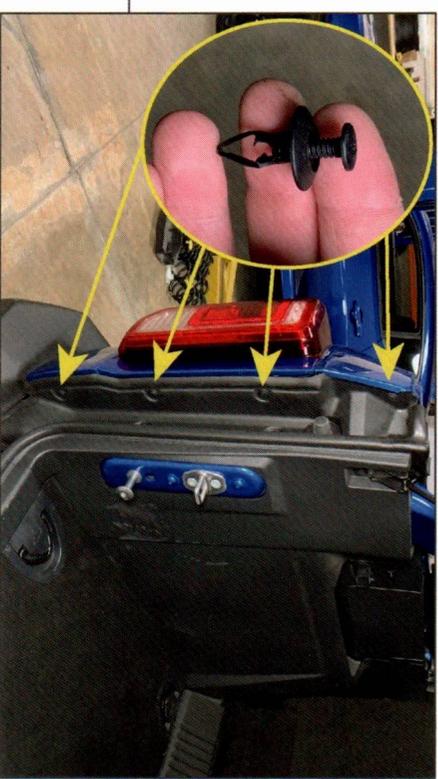
CONTENTS

- (1) LH Tail Light
- (1) RH Tail Light

TOOLS REQUIRED

- 8mm, 10mm Sockets
- Ratchet with Extension
- Phillips Screwdriver
- Plastic Pry Tool
- Panel Removal Tool

STEP 1



Remove (4) Phillips head plastic push clips. Loosen the Phillips head inner portion of the clip, then pull the plastic clip body out of the vehicle.

Note: Add pressure under the plastic clip body to allow the inner portion of the clip to move outwards, if necessary.

STEP 2



Remove (2) 10mm screws from the tailgate trim panel. Remove the trim panel from the vehicle, and set aside.



STEP 3

In between the vehicle body and the rear bumper, remove (1) 10mm bolt.



STEP 5

Pull outwards on the horizontal portion of the tail light trim, then pull upwards to remove the trim from the vehicle.

Loosening the rear of the fender flare by turning the retainer 90° may be necessary to remove the trim.



STEP 4

Using a plastic pry tool, pull the vertical section of the tail light trim outwards.



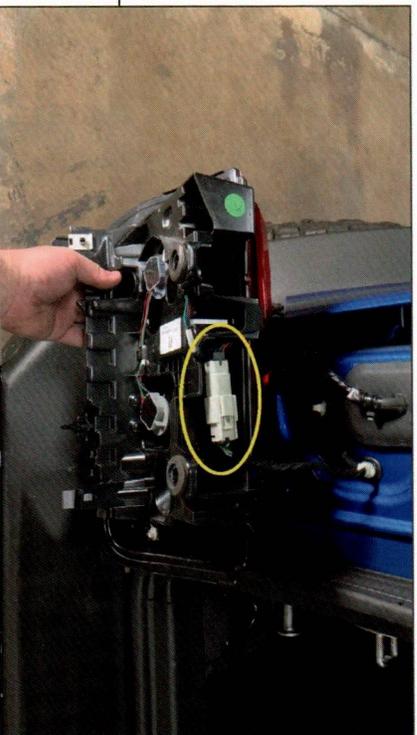
STEP 6

Remove (1) 10mm bolt from the outside of the tail light assembly.



STEP 7

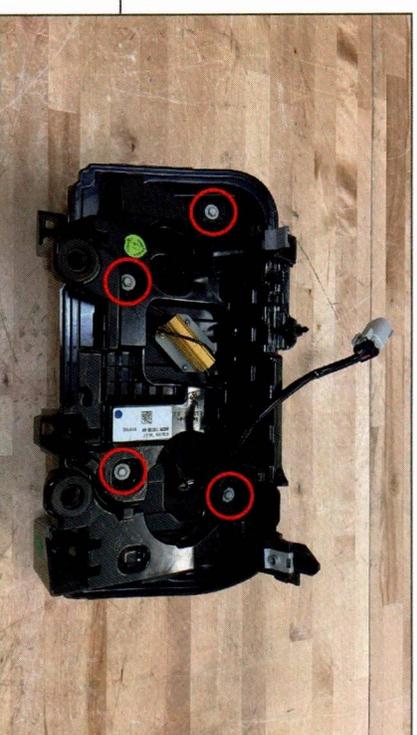
Remove (2) 8mm bolts from the inside of the tail light assembly. Firmly pull the tail light assembly away from the vehicle body to dislodge the alignment pin.



STEP 8

Unplug the tail light connector from the tail light by pressing the plastic push tap, and remove the tail light from the vehicle.

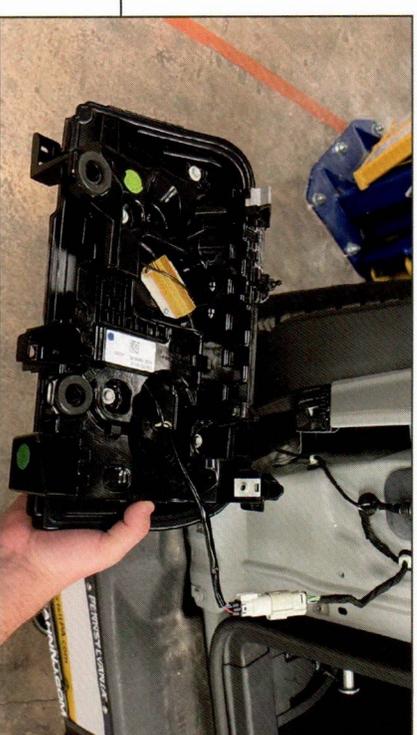
Place the original tail light on a soft surface for disassembly.



STEP 9

Place the original tail light on a soft workable surface. Remove the (4) 7mm screws securing the rear bracket to the tail light assembly. Remove the original tail light harness.

Fit the original tail light bracket to the new tail light. Fit the bracket around the screw bosses and the mounted resistor. Then, secure the bracket into place using (4) 7mm screws.



STEP 10

Plug in the tail light harness into the vehicle wiring harness.



STEP 11

Install the tail light following Steps 1-7 in reverse order using the original hardware.

Repeat Steps 1-11 for the remaining LED tail light installation.

Installation is now complete.