

Installation Instructions**PARTS LIST: FB61883****Box A: SA Side Ladder**

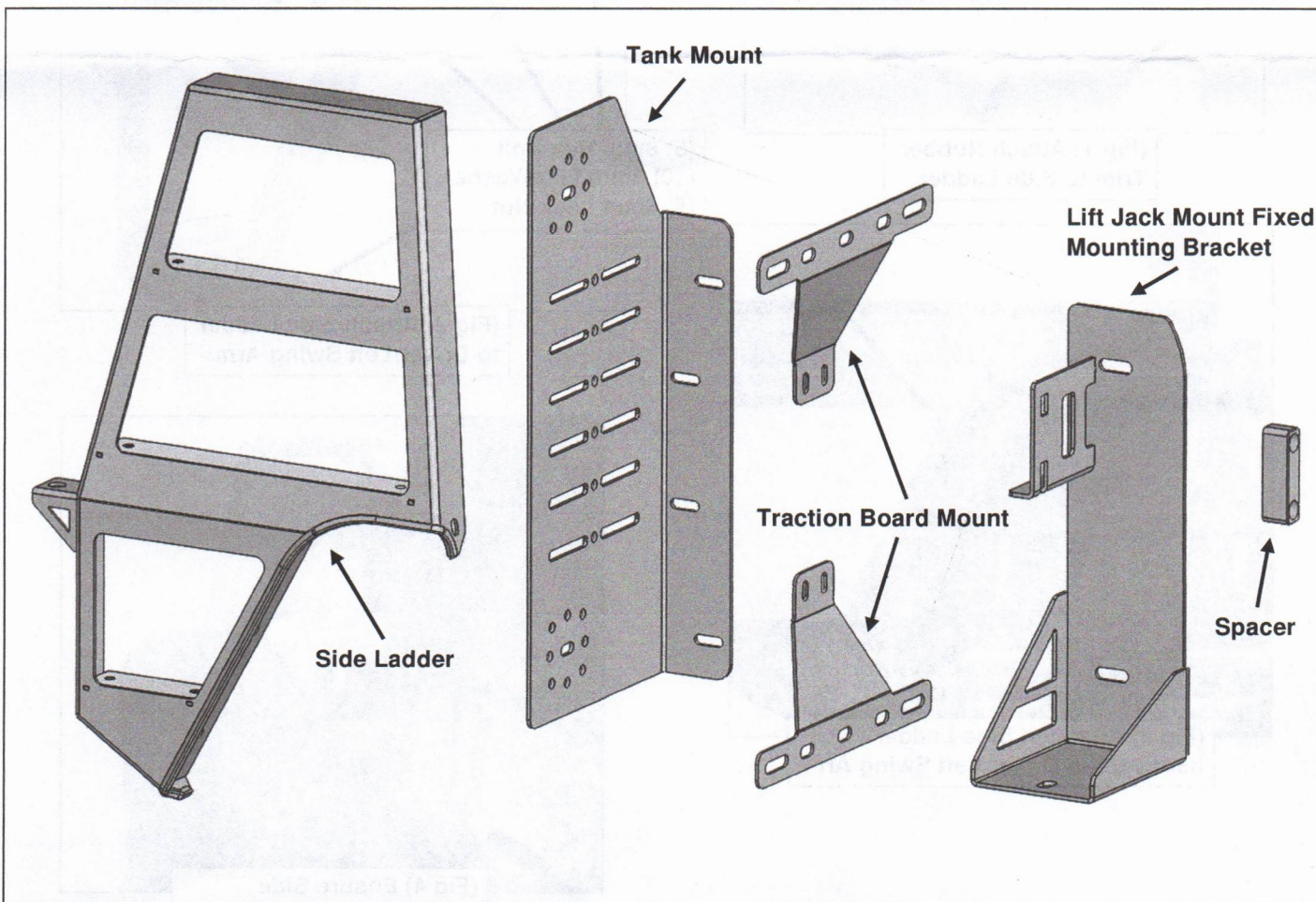
Qty	Description	Qty	Description
1	Ladder	10	8mm x 16mm x 1.6mm Flat Washers
1	Rubber Trim	5	8mm Nylon Lock Nuts
5	8mm x 25mm Hex Bolts		

Box B: SA Roto Pax Mount

Qty	Description	Qty	Description
1	Roto Pax Holder Mount	4	10mm Nylon Lock Nuts
2	Traction Board Mounts	4	8mm x 20mm Button Head Carriage Bolts
4	10mm x 25mm Hex Bolts	4	8mm x 16mm x 1.6mm Flat Washers
8	10mm x 20mm x 2mm Flat Washers	4	8mm Nylon Lock Nuts

Box C: Trail Jack Mount

Qty	Description	Qty	Description
1	Lift Jack Mount	1	12mm Flange Nut
1	Spacer	2	12mm Wing Nuts
2	12mm x 60mm Button Head Carriage Bolts	2	10mm x 30mm Hex Bolts
1	12mm x 25mm Hex Bolt	4	10mm x 20mm x 2mm Flat Washers
3	12mm x 24mm x 2.5mm Flat Washers	2	10mm Nylon Lock Nuts



TOOLS REQUIRED



Ratchet



Socket



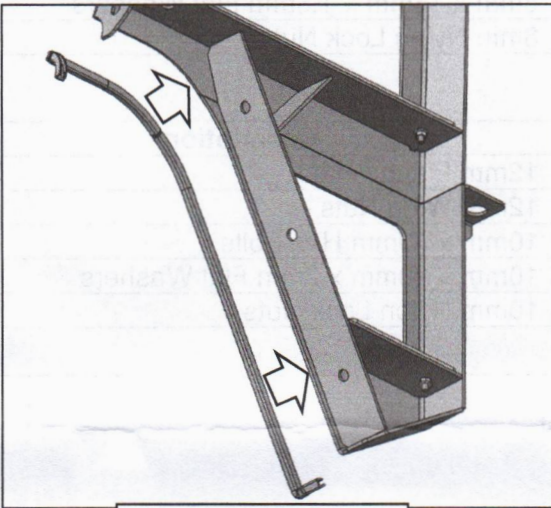
Extensions



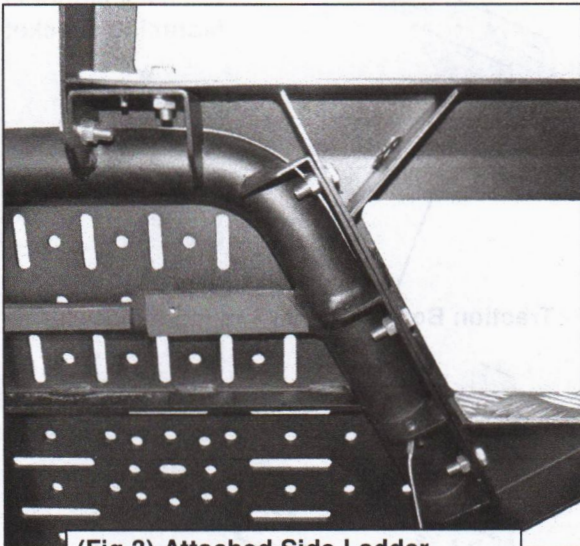
Wrench

1

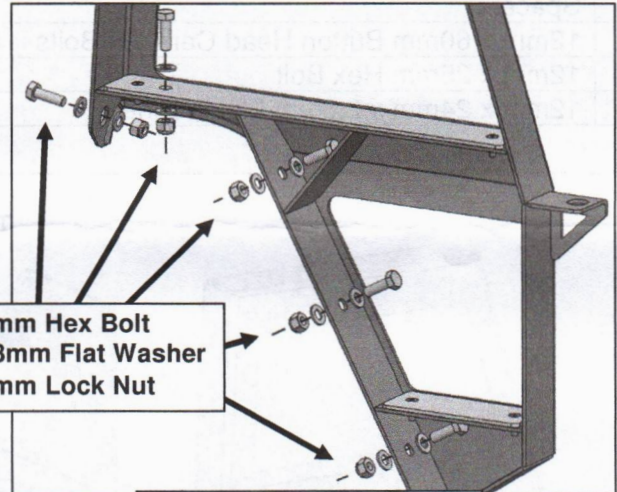
Follow (Fig 1 – 4) to attach Side Ladder to Driver/Left Swing Arm. Ensure Ladder is level and secure before tightening hardware. Use hardware provided in Box A.



(Fig 1) Attach Rubber Trim to Side Ladder



(Fig 3) Attached Side Ladder hardware to Driver/Left Swing Arm



- (5) 8mm Hex Bolt
- (10) 8mm Flat Washer
- (5) 8mm Lock Nut

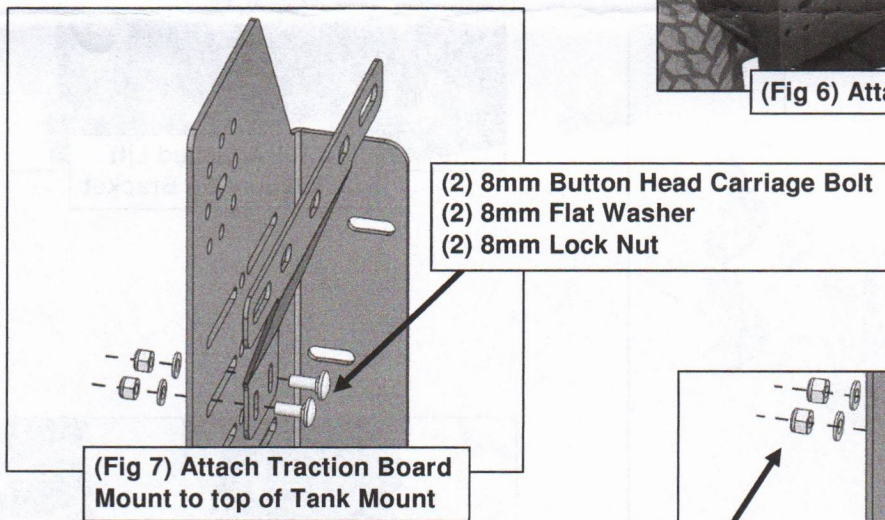
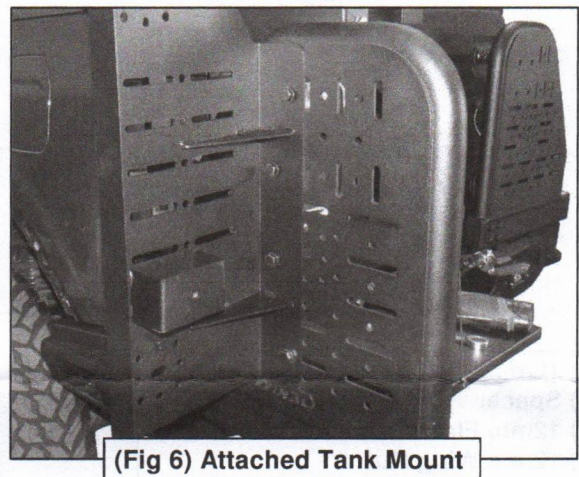
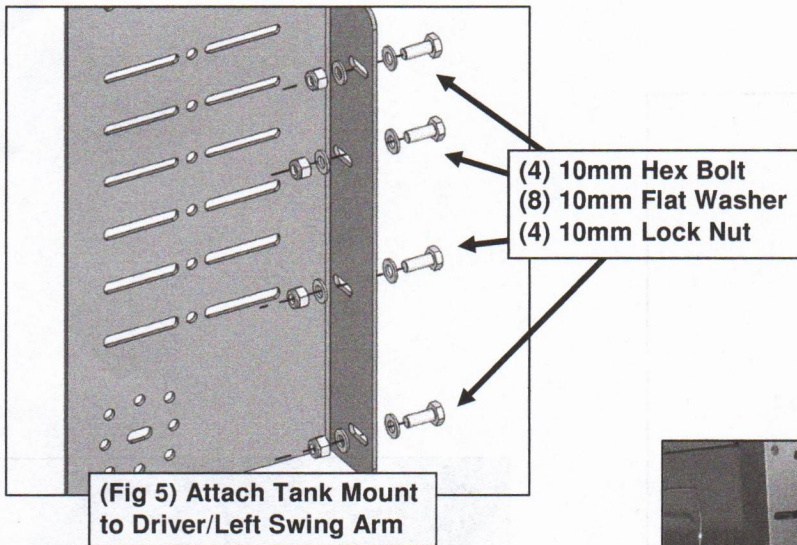
(Fig 2) Attach Side Ladder to Driver/Left Swing Arm



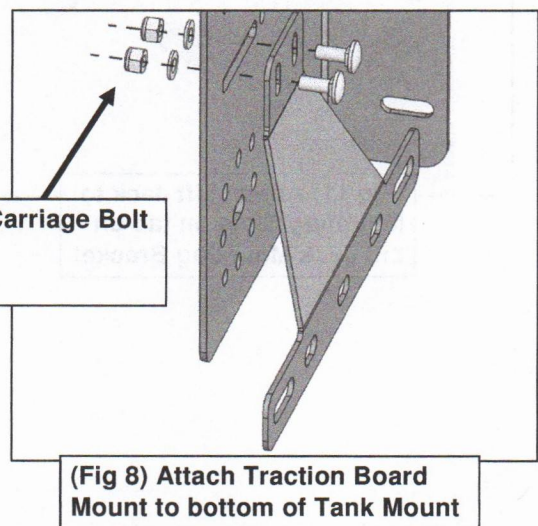
(Fig 4) Ensure Side Ladder is level and stable

2

Follow (Fig 5 – 8) to attach Tank Mount and Traction Board Mount to Swing Arm. Ensure Tank Mount and Traction Board Mount are level and secure, then tighten hardware.

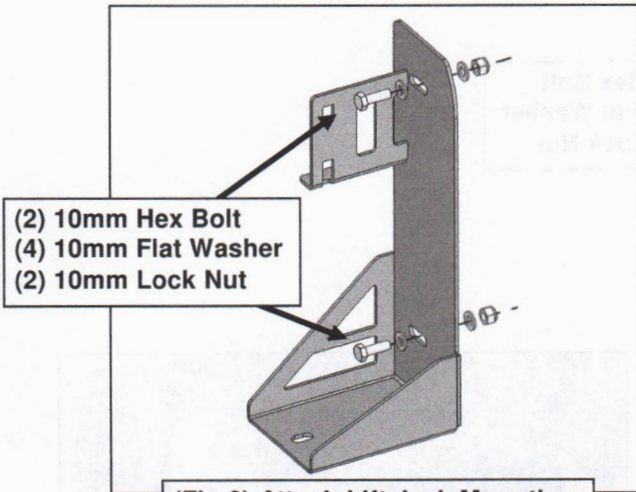


(2) 8mm Button Head Carriage Bolt
(2) 8mm Flat Washer
(2) 8mm Lock Nut

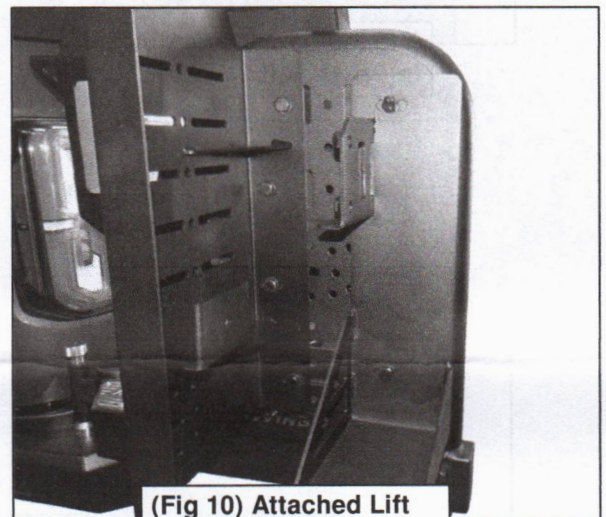


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Follow (Fig 9 – 14) to attach Lift Jack Mounting Bracket and Lift Jack to Swing Arm. Ensure Lift Jack is level and secure before tightening hardware.

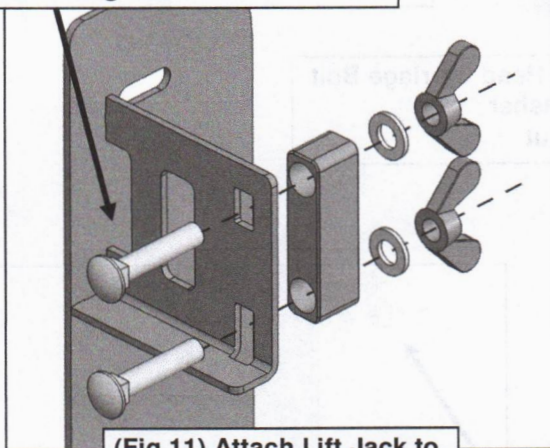


(Fig 9) Attach Lift Jack Mounting Bracket to Driver/Left Swing Arm

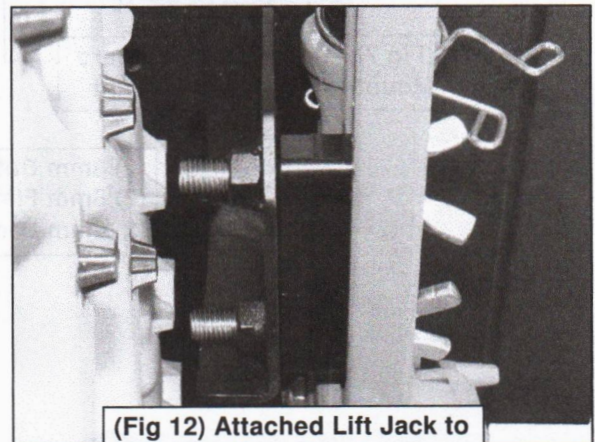


(Fig 10) Attached Lift Jack Mounting Bracket

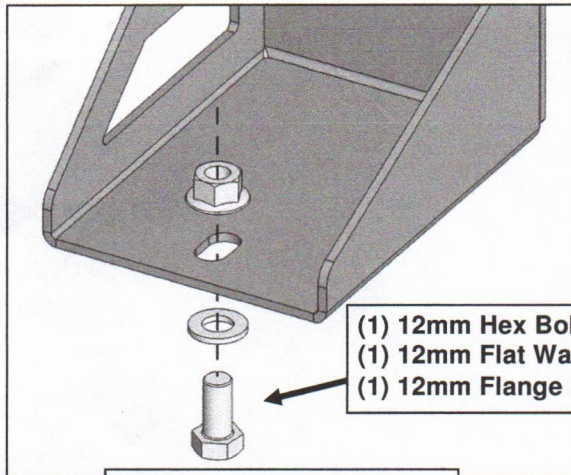
- (2) 12mm Button Head Carriage Bolt
- (1) Spacer
- (2) 12mm Flat Washer
- (2) 12mm Wing Nut



(Fig 11) Attach Lift Jack to Mounting Slots on tab on Lift Jack Mounting Bracket

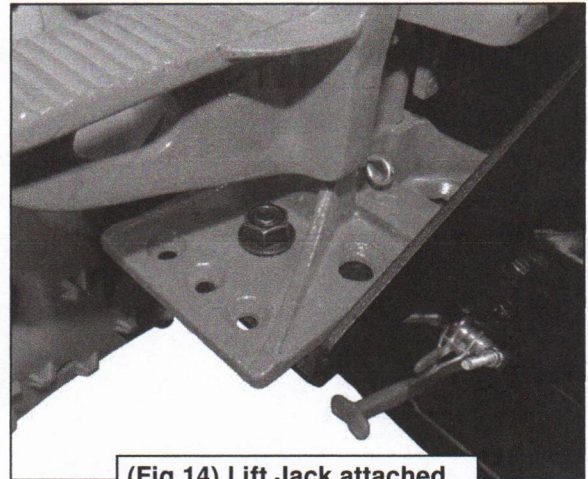


(Fig 12) Attached Lift Jack to Lift Jack Mounting Bracket



- (1) 12mm Hex Bolt
- (1) 12mm Flat Washer
- (1) 12mm Flange Nut

(Fig 13) Attach Lift Jack to bottom mounting slot on Lift Jack Mounting Bracket



(Fig 14) Lift Jack attached to bottom mounting slot on Lift Jack Mounting Bracket

- 4** Installation is complete. Do periodic inspections to the installation to make sure that all hardware is secure and tight.



Completed Installation