

# ALLIED EXPEDITION

## 2021+ Ford Bronco rear seat cup holder instructions

Please review the instructions and parts list before installation to ensure all necessary parts are included in your kit and you know where they are installed. Please call (951)339-1460 for installation questions M-F 8:30 am to 5:30 pm PST.

### PT#81817

**Parts Included:**

- (1) Main Assembly
- (2) Cup Holder
- (2) Mounting Blocks

**Hardware Included:**

- (4) 4mm Socket head machine screws
- (4) #10- 5/8" Self Tapping Screws

**Tools needed:**

- 3mm Allen Wrench
- Phillips Screw Driver



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**Step 1-Attach Cup holders to main assembly using plastic mounting blocks and 4mm socket head machine screws. (See Images 1&2) Insert threaded stand off on cup holder into main assembly. Following this insert mounting block over stand offs on inside of the main assembly. With solid surface of the mounting block facing outwards use the (2) 4mm socket head machine screws per side to attach cupholder to main assembly.**

Image 1



Image 2



**Step 2- Slide tongue assembly with 4 holes between the bottom of the armrest and the top of the rear main console. Open armrest and center cupholder on inside of console (see image 3). Make sure complete cupholder assembly is snug and in position.**

**Step 3- Use (4) #10-5/8" self-tapping screws to attach complete assembly to center console (see image 4) NOTE: Do not over tighten screws in plastic.**

Image 3



Image 4



**Step 5- Fold cup holder up when necessary in order to fold down back seat ( See Image 5)**



Image 5