



ALUMINUM SIDE STEPS

(2021-2026+ BRONCO - 4 DOOR)

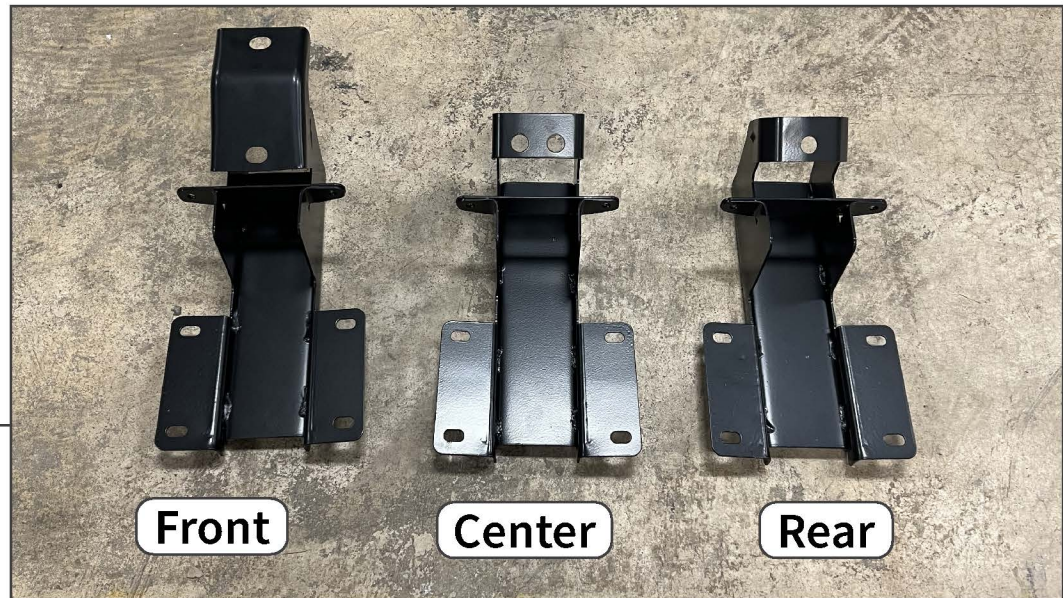
INSTALLATION INSTRUCTIONS

CONTENTS

- (1) LH Side Step
- (1) RH Side Step
- (1) LH Front Mounting Bracket
- (1) RH Front Mounting Bracket
- (2) Center Mounting Brackets
- (2) Rear Mounting Brackets
- (8) M10x1.50 x 30mm Bolts
- (8) M10 Lock Washers
- (8) M10 Flat Washers
- (36) M6x1.00 x 30mm Bolts
- (36) M6 Lock Washers
- (48) M6 Flat Washers
- (12) M6x1.00 Flange Nuts

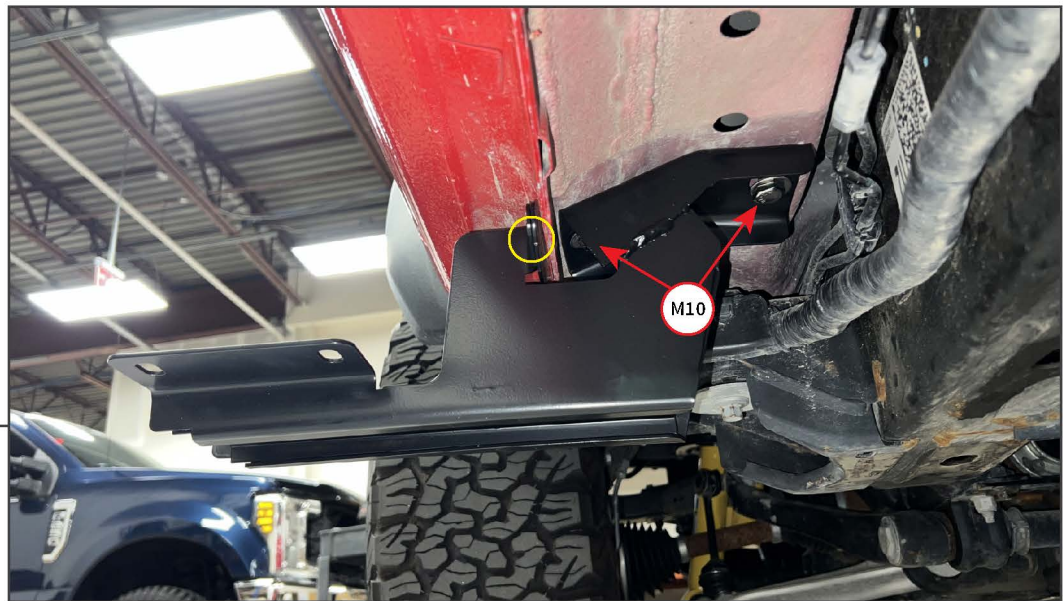
TOOLS REQUIRED

10mm, 13mm, 17mm Sockets
Ratchet

STEP 1

Layout and identify all components. The mounting brackets are specific to each mounting point on the vehicle, see the diagram above. The side steps are specific to each side of the vehicle.

Remove any OEM side steps/rails and mounting brackets from the vehicle, if applicable.

STEP 2

Locate the vehicle threaded holes in the vehicle rocker panel. Loosely secure the front mounting bracket to the vehicle threaded holes using (2) M10 x 30mm bolts, (2) M10 lock washers, and (2) M10 flat washers.

Loosely secure the front mounting bracket to the pinch weld using (2) M6 x 30mm bolts, (2) M6 lock washers, (4) M6 flat washers, and (2) M6 flange nuts.

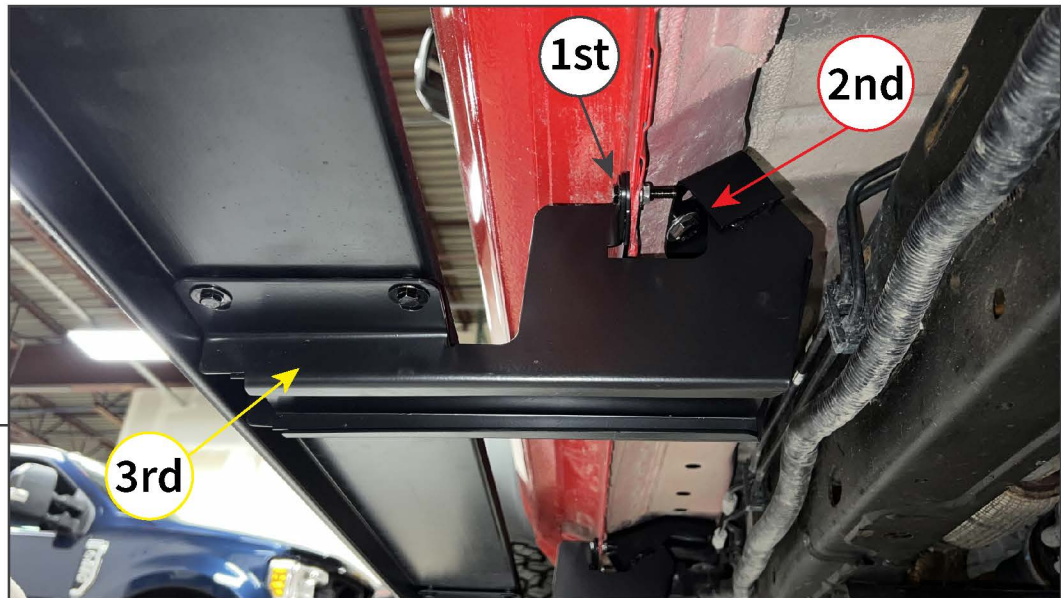
STEP 3

Locate the vehicle threaded holes in the vehicle rocker panel. Loosely secure the center and rear mounting brackets to the vehicle threaded holes using (1) M10 x 30mm bolt, (1) M10 lock washer, and (1) M10 flat washer per mounting bracket.

Loosely secure the center and rear mounting bracket to the pinch weld using (2) M6 x 30mm bolts, (2) M6 lock washers, (4) M6 flat washers, and (2) M6 flange nuts per mounting bracket.

STEP 4

Place the side step onto the mounting brackets. Loosely secure the side step to the mounting brackets using (12) M6 x 30mm bolts, (12) M6 lock washers, and (12) M6 flat washers.

STEP 5

Tighten the mounting bracket pinch weld hardware (M6), then tighten the mounting bracket rocker panel hardware (M10).

Adjust the side step to best fit the vehicle, and tighten the side step M6 hardware.

STEP 6

Repeat steps 1-5 for the remaining side step assembly.

Installation is now complete.