



MUFFLER DELETE

(2021-2023+ BRONCO)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Muffler Delete Pipe
- (1) Hanger Bracket
- (1) Rubber Hanger
- (2) M10x1.50 x 25mm Bolts
- (2) M10 Lock Washers
- (2) M10 Flat Washers
- (2) M10 Flange Nuts

TOOLS REQUIRED

- 15mm, 16mm Sockets
- Ratchet
- Spray Lubricant
- Pry Bar
- Floor Jack & Jack Stands

STEP 1



Safely lift and support the vehicle off the ground.

Loosen (1) 15mm exhaust clamp securing the muffler to the vehicle exhaust system.

STEP 2



Using spray lubricant and a pry bar, disconnect the (2) rubber hangers supporting the muffler to the vehicle. Remove the muffler from the vehicle exhaust system and set aside.

STEP 3



Using the included M10 hardware, secure the (1) hanger bracket to the vehicle. Guide the M10 flange nuts behind the vehicle frame using the open holes, and thread the bolt into the flange nut and tighten the hardware evenly until the bracket is secure.

STEP 4

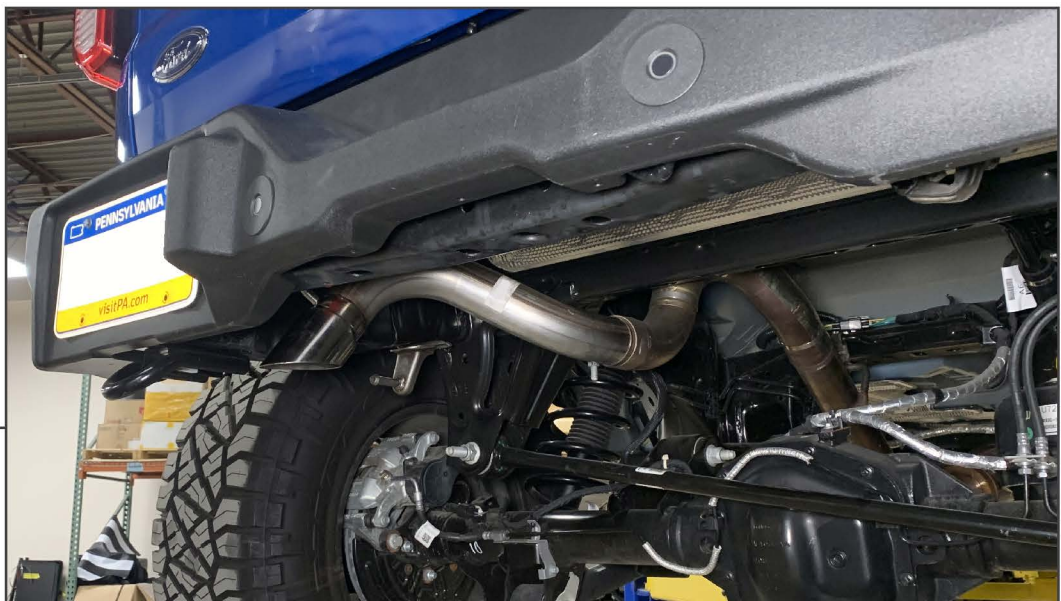


Fit the rubber pipe hanger onto the hanger bracket. The pipe hanger is intended to be a tight fit, use spray lubricant if necessary.



STEP 5

Guide the muffler delete pipe into the vehicle exhaust system, and then fit the hanger into the previously placed pipe hanger. The pipe hanger is intended to be a tight fit, use spray lubricant if necessary. Tighten the vehicle exhaust clamp to 45 ft. lbs.



STEP 6

Installation is now complete.