



# HD TUBULAR HITCH STEP FOR 2” RECEIVER

(UNIVERSAL VEHICLE WITH 2” RECEIVER)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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- (1) Tubular Step
- (1) Hitch Bracket
- (1) Hitch Pin & Cotter Pin
- (1) Reinforcement Bracket & U-Bolt
- (1) Rubber Trim
- (2) M10 x 1.50 Nuts
- (2) M10 Lock Washers
- (2) M10 Flat Washers
- (4) M8 x 1.25 x 25mm Bolts
- (4) M8 Lock Washers
- (4) M8 Flat Washers

### TOOLS REQUIRED

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13mm, 15mm Socket/Wrench  
Ratchet

SKU # T586092

**STEP 1**

Bolt the hitch bracket to the tubular step using (4) M8 x 25mm bolts, (4) M8 lock washers, and (4) M8 flat washers. Do not fully tighten the hardware at this stage to allow for adjustments once the step is fitted to the vehicle.

**STEP 2**

Fit the hitch step assembly into the vehicle 2" hitch receiver. Insert the hitch pin through the receiver and the step assembly at the desired depth, and secure the pin using the included cotter pin.

**STEP 3**

Fit the (1) rubber trim onto the angled side of the reinforcement bracket. The rubber trim will fit against the tubular step. Fit the U-Bolt over the tubular step bracket, and secure evenly using the (2) M10 nuts, (2) M10 lock washers, and (2) M10 flat washers.

**STEP 4**

Adjust the tubular step to the desired angle, and tighten the (4) M8 bolts in an 'X' pattern until all bolts are secure.

Installation is now complete.