



UPPER REPLACEMENT GRILLE

(2021-2023+ BRONCO)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Grille Assembly
- (6) Grille Letter Tape
- (1) Wiring Harness

TOOLS REQUIRED

- Panel Removal Tool
- Flathead Screwdriver
- 10mm Socket
- T-25 Torx Socket
- Ratchet
- Razor Knife
- Isopropyl Alcohol
- Microfiber Cloth

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STEP 1

Open the vehicle hood. Remove (9) plastic push clips from the upper plastic trim. Remove the trim panel from the vehicle.



STEP 2

Remove (4) 10mm bolts from the top of the grille.



STEP 3

Firmly pull the grille away from the vehicle to dislodge the (12) metal retaining clips. Once the grille is removed, place the grille on a soft surface for disassembly.



STEP 4

Remove the (12) metal retaining clips from the original grille using a flathead screwdriver.



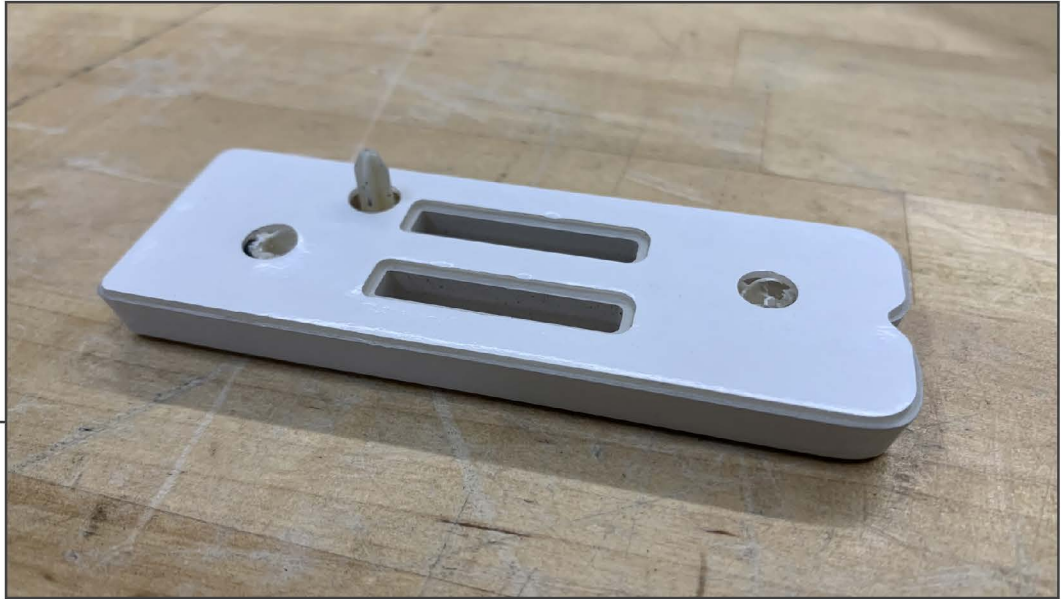
STEP 5

Along the outer edge of the grille, remove (10) T-25 Torx screws, and remove the plastic panels from the grille.



STEP 6

Using a razor knife, carefully cut the plastic weld from the back side of each grille emblem. Remove the emblem through the front of the grille.



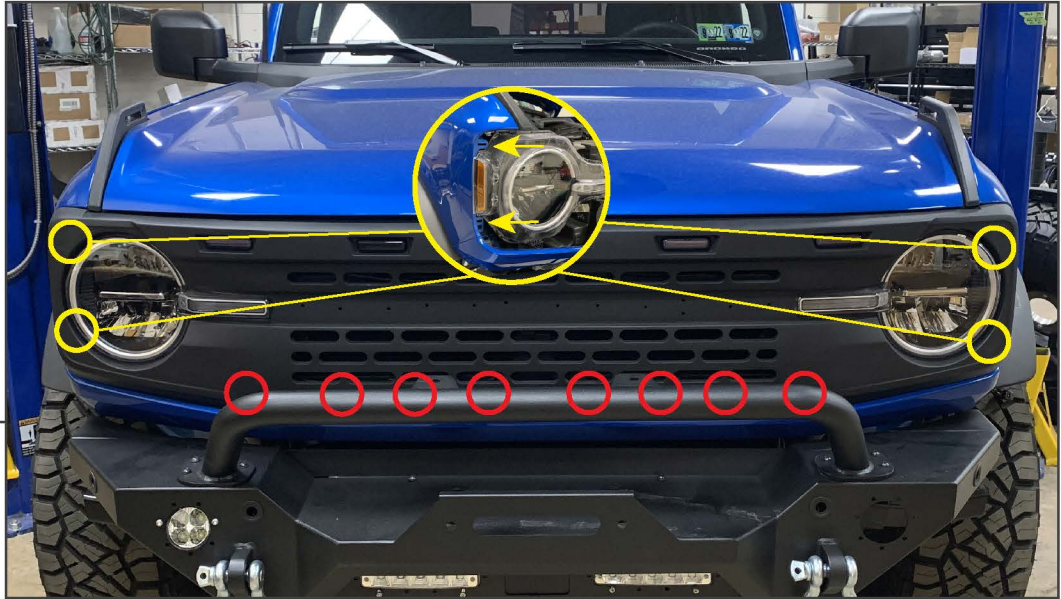
STEP 7

Align the (6) grille letter tape pieces to each appropriate grille letter. Then, peel the tape backing and adhere the tape to each letter.



STEP 8

Clean the vehicle grille letter mounting area using isopropyl alcohol and a microfiber cloth and allow to fully dry. Once dry, peel the letter tape backing and adhere each letter to the grille. Press into place firmly to ensure proper adhesion.



STEP 9

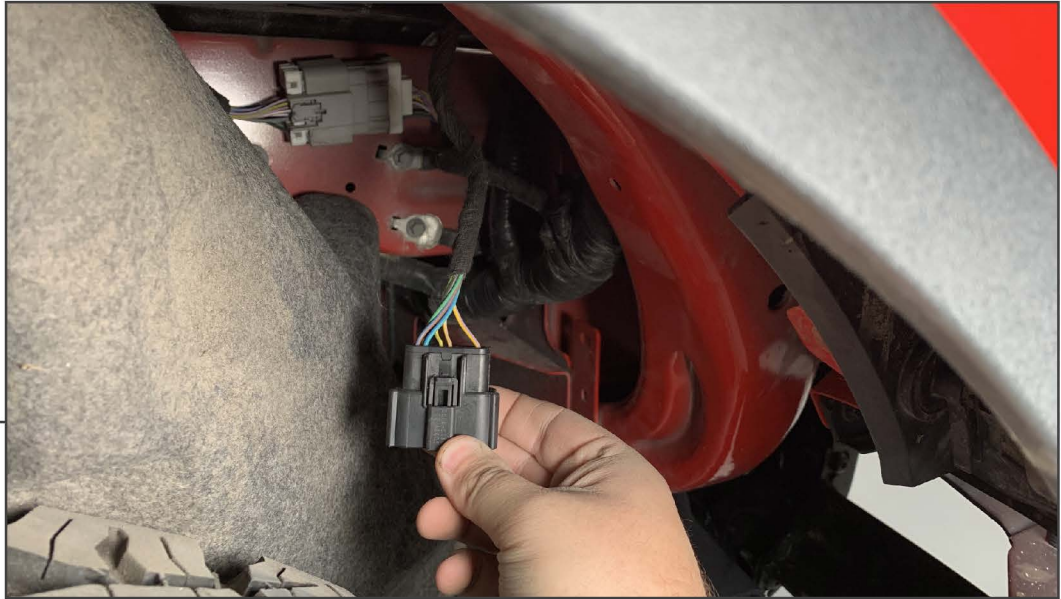
Align the grille to the vehicle, and align the dowel pins attached to the grille to the vehicle dowel retainers. Route the wiring towards the RH side headlight assembly, away from any hot/moving components. Once aligned, fit the grille into the vehicle metal clip retainers across the bottom of the radiator support and the side fenders.

Note: The fender clip retainer brackets on each fender may need to be bent towards the front of the vehicle slightly to ensure proper metal clip engagement.



STEP 10

Secure the top of the grille to the radiator support using the original (4) 10mm bolts. Tighten until secure.

STEP 11

LED Light Wiring: Wire the grille lights to the vehicle RH side headlight harness using the following diagram. Splice into the harness using the included scotchlok connectors. The lights will power on with the parking lamps. Fender liner may need to be partially removed for better wiring access.

<u>RH Headlight Parking Lamps</u>	-	<u>LED Lighting Harness</u>
Brown/Yellow	-	Red (+)
Black/Gray	-	Black (-)

STEP 12

Re-install the upper radiator cover using the original plastic push clips.

Installation is now complete.