



TAILGATE PANEL WITH FLAG LOGO

(2021-2023+ BRONCO)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Tailgate Panel
- (4) M6x1.00 x 15mm Allen Bolts
- (8) M6 Flat Washers
- (4) M6 Lock Nuts

TOOLS REQUIRED

- 4mm Allen Key
- 10mm Wrench
- 13mm Socket
- T-20, T-25, T-30 Torx Sockets
- Ratchet
- Phillips Screwdriver
- Panel Removal Tool

STEP 1



Open the vehicle tailgate and remove the plastic cover panel by dislodging the (3) metal clips using a panel removal tool. Unplug the (2) electrical connectors for the backup camera and brake light. Press the plastic tabs on the tailgate grommet to route the wiring harnesses outside the vehicle door.

STEP 2



Remove the vehicle spare tire from the vehicle by removing the (3) lug nuts.



STEP 3

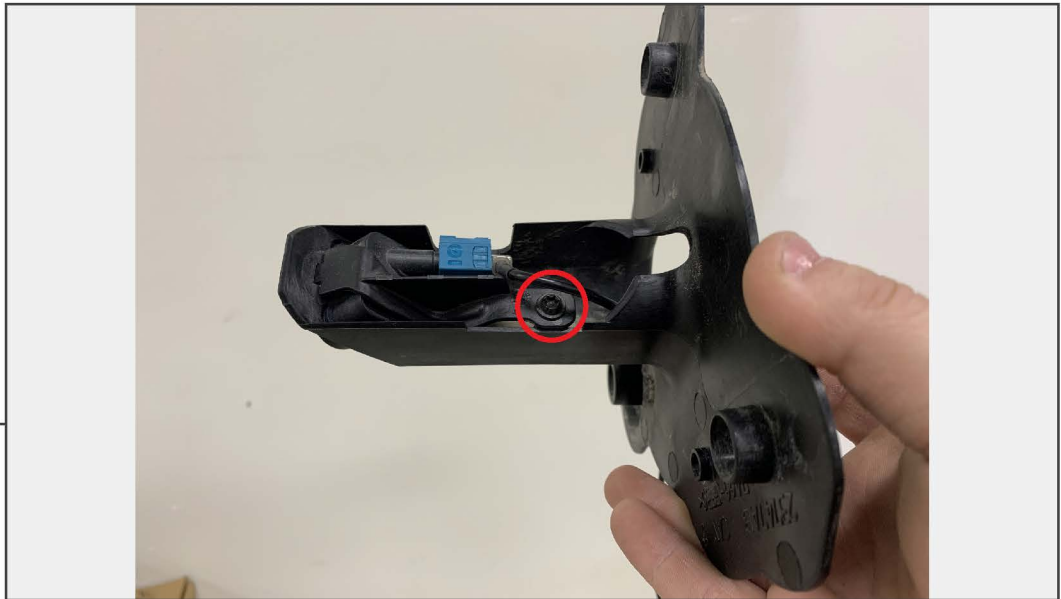
Remove (8) 13mm bolts to remove the spare tire carrier assembly from the vehicle tailgate.

Place the tire carrier assembly on a soft surface for disassembly later.



STEP 4

Remove (2) T-30 Torx bolts from the front of the tire carrier. Flip the tire carrier upside down and remove the rear camera assembly from the tire carrier.



STEP 5

Remove (1) T-20 Torx bolt to remove the camera assembly from the housing. Set the camera aside for installation later.

Note: Take note to the camera orientation to ensure proper installation later.



STEP 6

Remove (4) T-30 Torx bolts to separate the third brake light from the tire carrier.

STEP 7

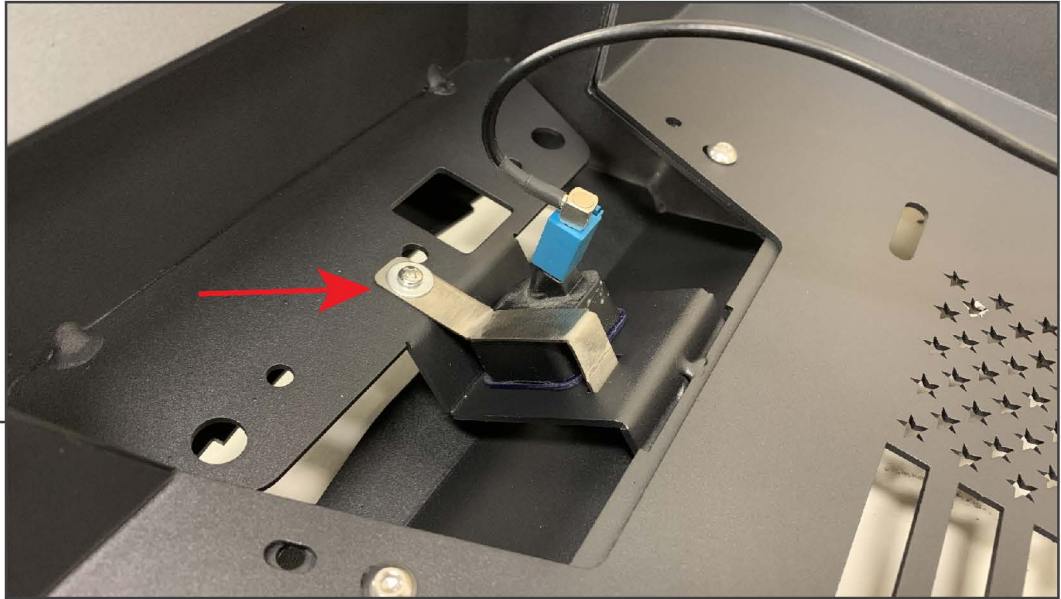


Remove (8) T-25 Torx bolts from the third brake light to reveal the third brake light wiring/bolts.

STEP 8

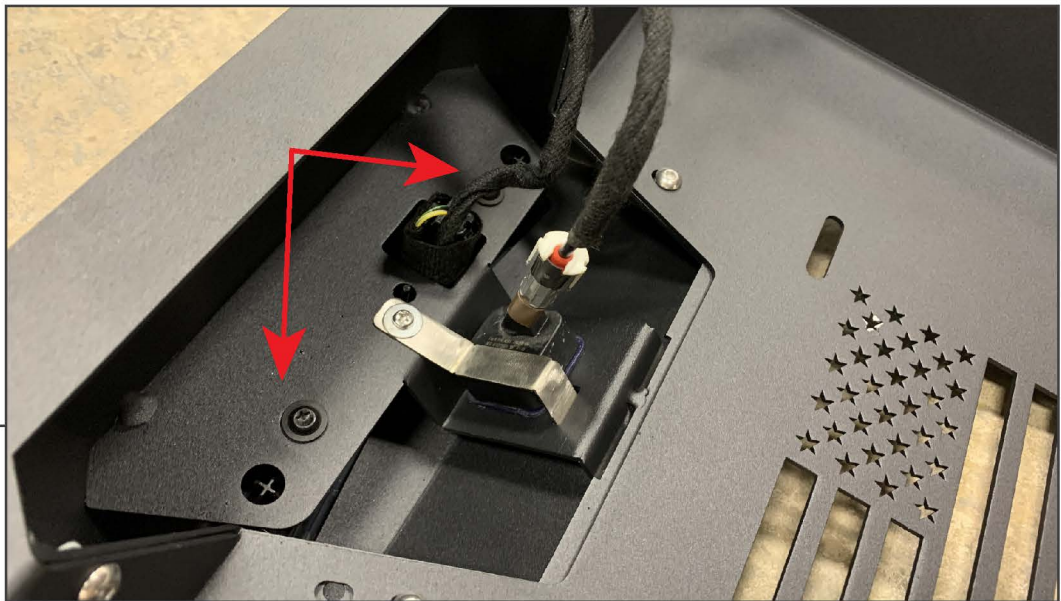


Remove (2) T-25 Torx bolts from the third brake light housing. Remove the third brake light and wiring from the enclosure.



STEP 9

Place the tailgate panel on a soft surface face down. Remove (1) Phillips screw to move the bracket away from the camera mounting hole. Fit the camera into the mounting hole, ensuring the orientation is correct. Re-place the bracket over the camera, and tighten the Phillips screw until the camera is secure.



STEP 10

Secure the third brake light to the tailgate panel using the original (2) T-25 Torx bolts. Tighten until secure. Plug the third brake light and backup camera harness into each component.

If desired, use the included M6 hardware to secure a license plate to the outside of the tailgate panel.



STEP 11

Route the wiring harness through the notch on the LH side of the panel. Then, secure the panel to the vehicle tailgate using (4) original 13mm bolts. Plug the wiring harness grommet into the tailgate.



STEP 12

Plug in the backup camera and brake light electrical connectors to the vehicle wiring harness inside the tailgate. Re-install the plastic tailgate cover.

Installation is now complete.