



TAILGATE FOLDING TABLE

(2021-2023+ BRONCO)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Tailgate Table Tray
- (1) Upper Mounting Plate
- (1) Lower Mounting Plate
- (2) Hanging Straps
- (2) Foam Strips
- (2) Nut Brackets
- (2) M6 Threaded Inserts
- (4) M4 Threaded Inserts
- (2) M6x1.00 x 25mm Hex Bolts
- (10) M6x1.00 x 15mm Allen Bolts
- (6) M6 Lock Washers
- (14) M6 Flat Washers
- (4) M6 Lock Nuts
- (4) M4x0.7 x 25mm Allen Bolts
- (4) M4 Flat Washers
- (1) 2.5mm Allen Key
- (1) 4mm Allen Key

TOOLS REQUIRED

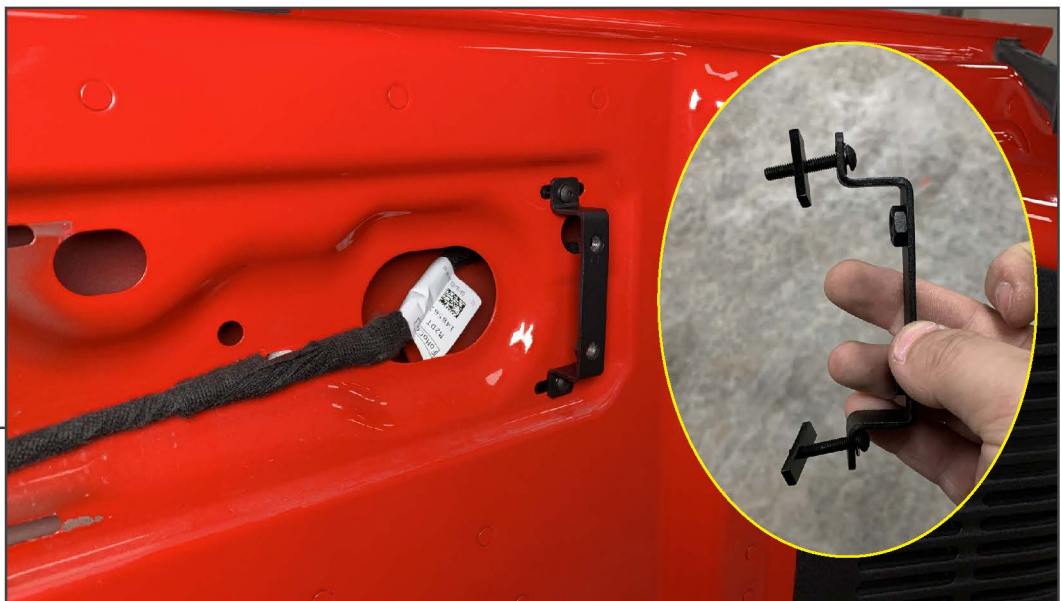
- 10mm Socket
- Ratchet
- Panel Removal Tool
- 2.5mm, 4mm Allen Keys (Provided)
- Exterior Detailer & Microfiber Cloth

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STEP 1

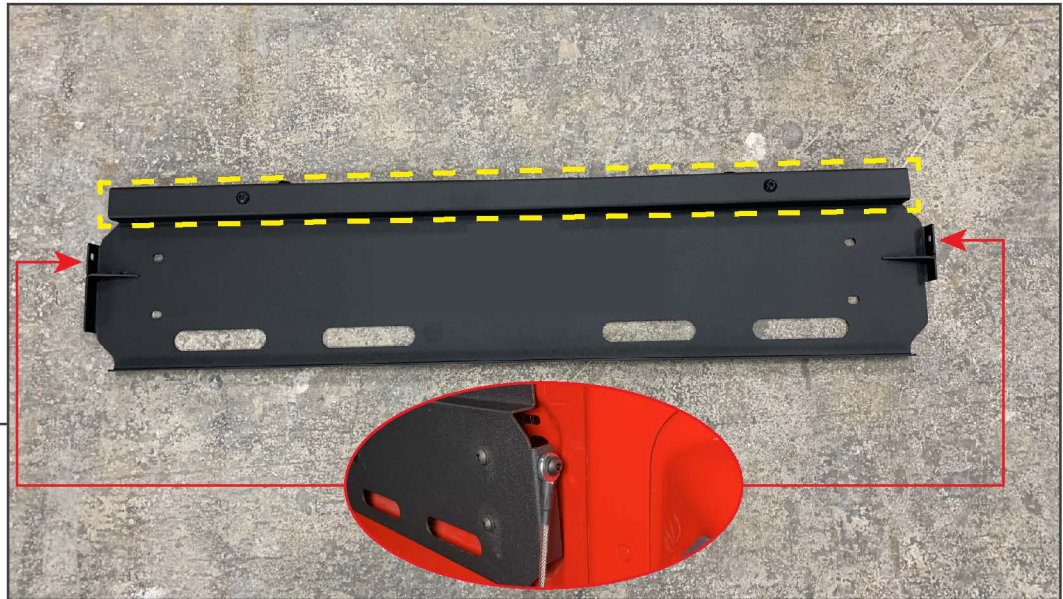
Open the vehicle tailgate. Clean the tailgate using exterior detailer and a microfiber cloth. Once clean and dry, dislodge the (4) clips to remove the upper plastic panel from the vehicle.



STEP 2

Using (2) M4 x 25mm Allen bolts, (2) M4 flat washers, and (2) M4 threaded inserts, thread the bolts onto (1) nut bracket. Then, navigate the threaded inserts into the vehicle tailgate slots. The inserts will grab the rear of the tailgate, allowing the bolt to tighten. Once properly fitted, tighten the bolts until secure.

Repeat this step for the remaining nut bracket on the opposite side of the tailgate.



STEP 3

Install (1) foam strip on the upper and lower mounting plates to prevent the plates from directly touching the vehicle paint.

Secure the (2) hanging straps to the bolt holes along the sides of the upper mounting plate using (1) M6 x 15mm Allen bolt, (2) M6 flat washers, and (1) M6 lock nut per strap. Tighten until secure.



STEP 4

Mount the upper mounting plate to the vehicle tailgate using (4) M6 x 15mm Allen bolts, (4) M6 lock washers, (4) M6 flat washers. Tighten until secure.



STEP 5

Mount the lower mounting plate to the vehicle tailgate using (2) M6 x 25mm Hex bolts, (2) M6 lock washers, (2) M6 flat washers, and (2) M6 threaded inserts. Fits the inserts into the lower tailgate slots, then tighten the bolts. Tighten until secure.



STEP 6

Latch the tray into the hooks on the upper mounting plate. Secure the tray to the lower mounting plate using (1) M6 x 15mm Allen bolt, (2) M6 flat washers, and (1) M6 lock nut per side.



STEP 7

Secure the hanging straps to the bottom of the tray using (1) M6 x 15mm Allen bolt, (2) M6 flat washers, and (1) M6 lock nut per side.



STEP 8

Installation is now complete.