

## ABS SIDE STEP BARS

(2021-2022+ BRONCO - 4 DOOR)

## INSTALLATION INSTRUCTIONS

## **CONTENTS**

- (1) LH Side Step
- (1) RH Side Step
- (1) LH Front Bracket (LF)
- (1) RH Front Bracket (RF)
- (1) LH Middle Bracket (LM)
- (1) RH Middle Bracket (RM)
- (1) LH Rear Bracket (LR)
- (1) RH Rear Bracket (RR)
- (12) M10x1.50 x 30mm Bolts
- (12) M10 Flat Washers
- (12) M8 Threaded Clips
- (12) M8x1.25 x 20mm Bolts
- (12) M8 Flat Washers

## **TOOLS REQUIRED**

13mm, 16mm Sockets Ratchet Small Pry Tool

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STEP 1

Using (6) M10x1.50 x 30mm bolts, (6) M10 flat washers, and (3) labeled mounting brackets, loosely secure the mounting brackets to the vehicle into the threaded holes in the vehicle rocker panel.

Note: See below for bracket identification:

RF - Right Front RM - Right Middle RR - Right Rear



STEP 2

Flip over the side step, and insert (6) M8 threaded clips into the slots along the side step.





STEP 3

Place the side step onto the previously mounted brackets. Secure the side step to the brackets using (6) M8x1.25 x 20mm bolts, and (6) M8 flat washers. Tighten until secure.

Note: To aid alignment of the threaded clips and the mounting brackets, use a small pry tool to adjust the clips to the appropriate position.



STEP 4

Tighten the mounting bracket hardware to secure the step to the vehicle. Repeat steps 1-4 to the opposite side of the vehicle.

Installation is now complete.