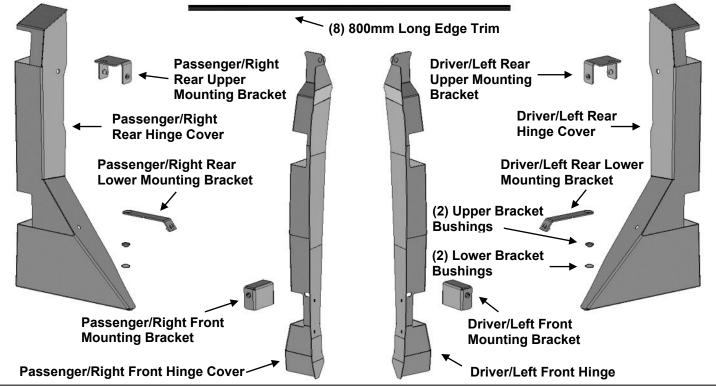


DOOR HINGE PANEL COVERS FOR TUBULAR HD ADVENTURE DOORS 2021-2023 BRONCO 4-DOOR – SKU # FB18379

PARTS LIST:

1	Driver/Left Front Hinge Cover	1	Driver/Left Rear Lower Mounting Bracket
1	Passenger/Right Front Hinge Cover	1	Passenger/Right Rear Lower Mounting Bracket
1	Driver/Left Rear Hinge Cover	2	Rear Bracket Upper Bushings
1	Passenger/Right Rear Hinge Cover	2	Rear Bracket Lower Bushings
8	800mm Edge Trim	2	6mm x 35mm Button Head Bolts
1	Driver/Left Front Lower Mounting Bracket	8	6mm x 25mm Button Head Bolts
1	Passenger/Right Front Lower Mounting Bracket	10	6mm x 18mm x 1.6mm Flat Washers
1	Driver/Left Rear Upper Mounting Bracket	10	6mm Lock Washers
1	Passenger/Right Rear Upper Mounting Bracket	1	4mm Allen Wrench



PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

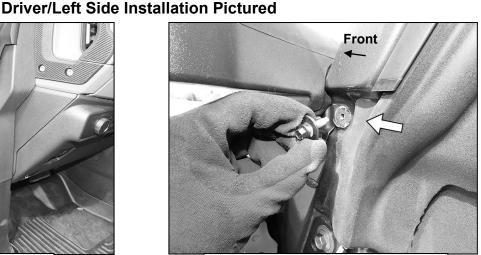
- 1. Start installation at the driver/left front door. Remove the cover from the back of the fender, (Figure 1).
- 2. Remove the hex bolt attaching the top of the fender below/behind the outer mirror, (Figure 2).
- 3. Select the driver/left Front Mounting Bracket. Reuse the factory hex bolt to attach the Bracket to the threaded hole in the body, (Figures 3 & 4).
- 4. Carefully unwrap the driver/left Front Hinge Cover. Cover the top, bottom, inner and outer edges of the Cover with the included Edge Trim, (Figure 5). NOTE: Apply Edge Trim to all body and fender contact areas. Cut Edge Trim to fit. Place cover over hinges and check fit of cover and coverage of Edge Trim. Line up Bracket with hole in Cover, (Figure 6).
- 5. Attach top of Cover to threaded hole in body with the included longer (1) 6mm x 35mm Button Head Bolt, (1) 6mm Lock Washer and (1) 6mm Flat Washer, (Figure 7). Attach the bottom of the Cover to the Front Mounting Bracket with (1) 6mm x 25mm Button Head Bolt, (1) 6mm Lock Washer and (1) 6mm Flat Washer, (Figure 8). Adjust the Cover and Bracket to fit properly and fully tighten all hardware, (Figure 9).

- Move to the driver/left rear door opening. Select the driver/left Upper Rear Bracket, (Figure 10). Remove the 6mm hex nut, lock washer and flat washer from the bottom of the upper hinge.
- 7. Reuse the 6mm flat washer, lock washer and hex nut to attach the Mounting Bracket to the bottom of the hinge, (Figures 11 & 12).
- Select the driver/left Lower Rear Bracket, (1) Upper Bushing and (1) Lower Bushing, (Figure 13). Insert the Lower Bushing into the bottom of the flat end of the Bracket. Push the Upper Bushing down into the Lower Bushing.
- 9. Next, remove the 8mm hex bolt, lock washer and flat washer from the top of the lower hinge, (Figure 14). Reuse the 8mm hex bolt, lock washer and flat washer to attach the Lower Bracket to the top of the lower hinge, (Figure 15).
- **10.** Select the driver/left Rear Hinge Cover. Cover the top, bottom, and inner edges of the Cover with the included Edge Trim, (**Figure 16**). **NOTE**: Apply Edge Trim to all body contact areas of Cover. Cut Edge Trim to fit.
- Attach top of Cover to threaded holes in Upper Bracket with the included (2) 6mm x 25mm Button Head Bolts, (2) 6mm Lock Washers and (2) 6mm Flat Washers, (Figure 17). Attach the bottom of the Cover to the Lower Mounting Bracket with (1) 6mm x 25mm Button Head Bolt, (1) 6mm Lock Washer and (1) 6mm Flat Washer, (Figure 18). Adjust the Cover and Bracket to fit properly against the body and fully tighten all hardware, (Figure 19).
- **12.** Repeat **Steps 1—11** to install the passenger/right Hinge Covers.
- **13.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment: Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Hinge Covers.

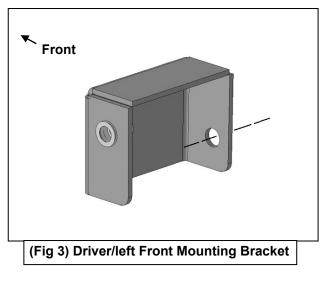


(Fig 1) Remove cover from back of fender (arrows)

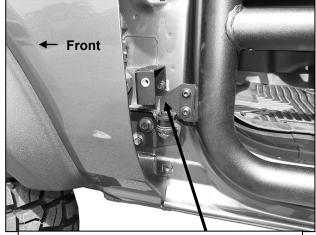


(Fig 2) Remove top fender bolt below/behind outside mirror (arrow)

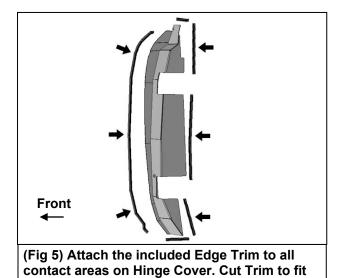
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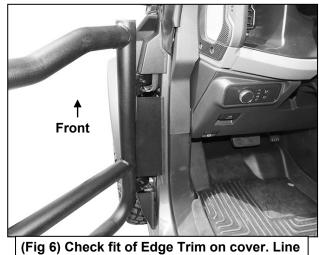


Driver/Left Side Installation Pictured

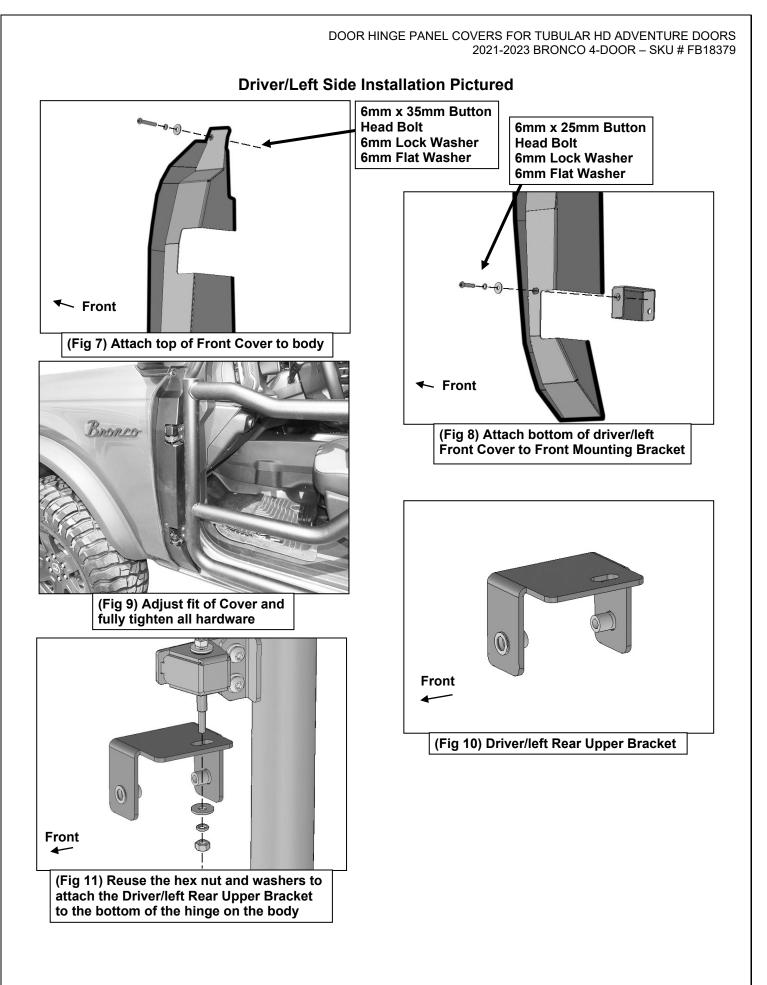


(Fig 4) Reuse the factory hex bolt to attach the driver/left Front Mounting Bracket



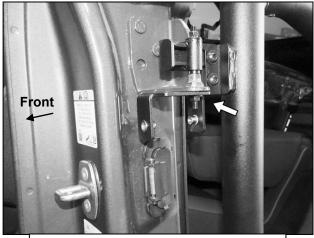


up Mounting Bracket with hole in Cover

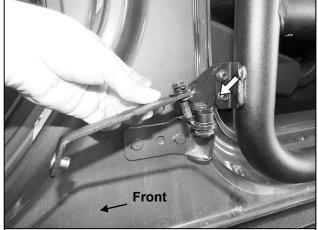


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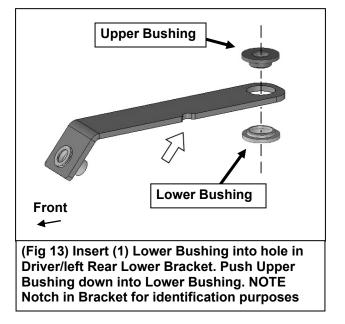
Driver/Left Side Installation Pictured

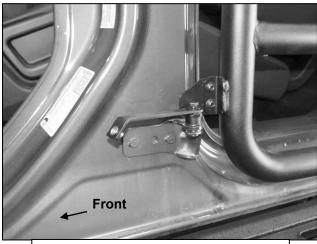


(Fig 12) Driver/left Rear Upper Bracket attached to the bottom of the hinge



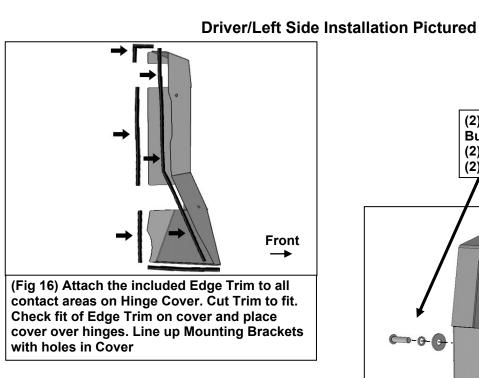
(Fig 14) Reuse the 8mm hex bolt and washers to attach the Driver/left Rear Lower Bracket to the top of the lower hinge

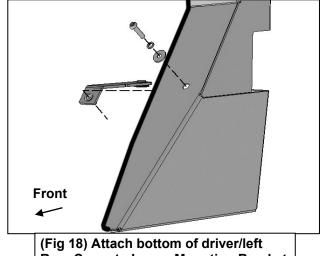




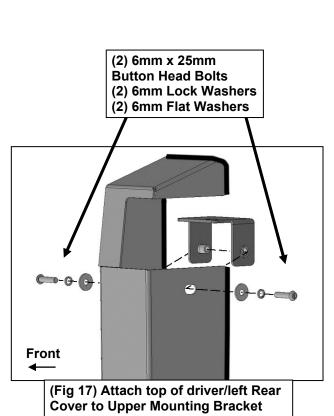
(Fig 15) Driver/left Rear Lower Bracket attached to the top of the lower hinge

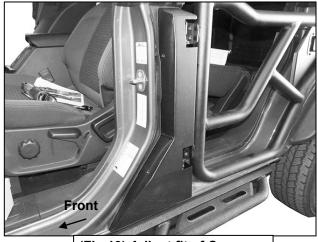
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Rear Cover to Lower Mounting Bracket





(Fig 19) Adjust fit of Cover and fully tighten all hardware