



HD ROCK SLIDERS

(2021-2022+ BRONCO - 4 DOOR)

INSTALLATION INSTRUCTIONS

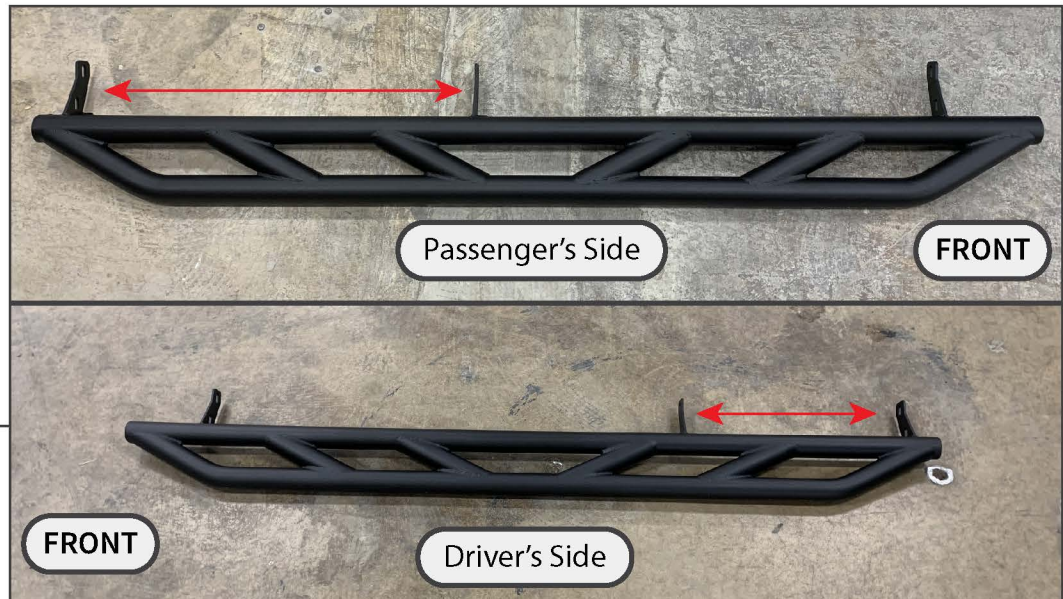
CONTENTS

- (1) LH Rock Slider
- (1) RH Rock Slider
- (1) LH Front Bracket
- (1) RH Front Bracket
- (1) LH Center Bracket
- (1) RH Center Bracket
- (1) LH Rear Bracket
- (1) RH Rear Bracket
- (1) M12x1.75 x 40mm Bolt
- (1) M12 Flat Washer (32mm OD)
- (2) M10x1.50 x 35mm Stud Plates
- (12) M10x1.50 x 35mm Bolts
- (2) M10 Lock Washers
- (24) M10 Flat Washers
- (2) M10 Flat Washers (Large OD)
- (12) M10 Lock Nuts
- (2) M10 Nuts
- (2) Plastic Stud Holders

TOOLS REQUIRED

- 15mm, 16mm, 17mm, 18mm
Sockets/Wrenches
- Ratchet
- Torque Wrench
- Floor Jack

SKU # FB15251
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STEP 1

Lay out the rock sliders, and identify each side. Take note to the spacing of the center to rear mounts.

STEP 2

Remove the (1) center 15mm body mount bolt from each body mount.

Note: It is recommended to use heat on the bolts prior to removal to prevent bolt and bushing damage. *Remove body mount bolts from one side of the vehicle at a time.

STEP 3

With the body mount bolts removed, align the appropriate mounting bracket to each body mount. Re-install the body mount bolt hand tight to hold each bracket in place. Do not fully tighten the bolts at this time to allow for rock slider adjustment.

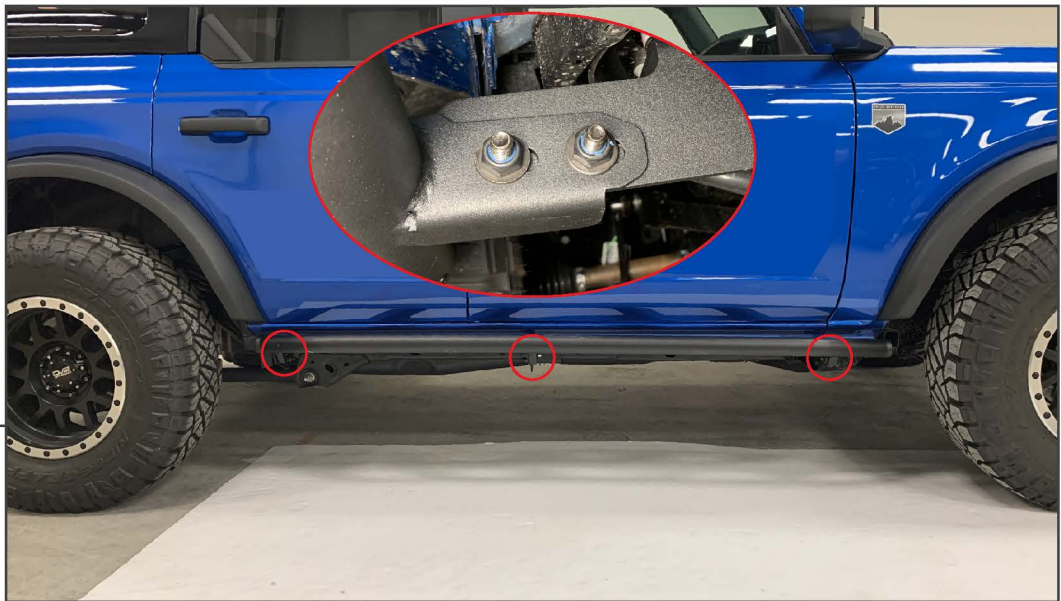
STEP 4

Passenger Side: Using a floor jack, gently lift the fuel tank to relieve pressure from the fuel tank mounting strap. Remove the (1) 18mm bolt in the frame from the fuel tank mounting strap. Install (1) M10 stud plate into the vehicle frame hole, and secure using (1) plastic stud holder.

Driver Side: The included (1) M12x1.75 x 40mm bolt and (1) M12 flat washer (32mm OD) will be threaded into the empty vehicle welded nut insert. Stud installation is the same as the passenger side.

**STEP 5**

Align the corresponding center mounting bracket to the previously installed stud, and secure the bracket into place using (1) M10 flat washer (large OD), (1) M10 lock washer, (1) M10 nut, and the original 18mm fuel tank strap bolt. Do not fully tighten the hardware at this time to allow for rock slider adjustment.

**STEP 6**

With assistance, align the rock slider to the mounting brackets. Secure the rock slider using (6) M10 x 35mm bolts, (12) M10 flat washers, and (6) M10 lock nuts.



STEP 7

Tighten the body mount bolts to secure the rock slider to the vehicle (Torque to 85 ft. lbs). Repeat steps 1-7 to the opposite side of the vehicle.

Installation is now complete.